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# CAR JOURNAL and OPERATION & MAINTENANCE

AUGUST 1929

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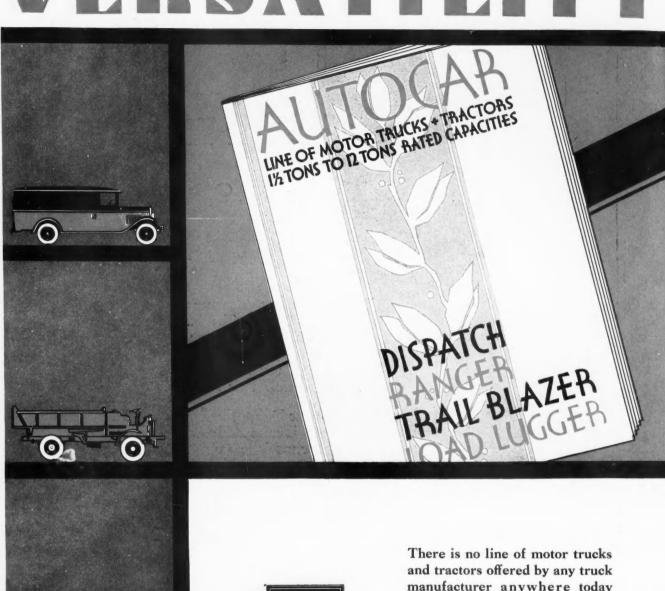


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## COMMERCIAL CAR IOURNAL

and OPERATION &MAINTENANCE

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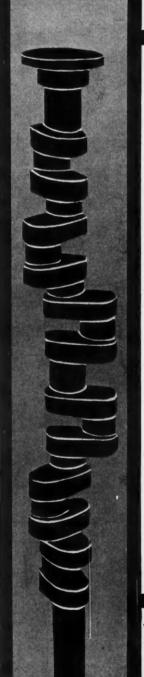
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# COMMERCIAL CAR JOURNAL

and OPERATION & MAINTENANCE

VOL. XXXVII

NUMBER 6

PHILADELPHIA, AUGUST, 1929

THE optimism which prevailed throughout the truck industry and trade at the beginning of this year is no wise diminished at the midyear mark, despite the fact that truck production, domestic sales and export records were smashed veritably beyond recognition in the first six months of 1929. And, while it would require extraordinary recklessness to predict that the second half achievements should equal those of the first, the very optimism that prevails, in the truck and other lines of business, should furnish the momentum to carry truck sales, exports and production to further records.

Domestic sales of trucks were approximately 260,000 in the first six months of this year, an increase of 73 per cent over the same period of last year. Production for the United States and Canada was 476,991, an increase of 89 per cent, and exports, 187,000, a gain of about 150 per cent over the initial six months of 1928.

Good business conditions, normal summer and fall sales expectations, and new model announcements, may be expected to stimulate a demand and selling activity without precedent in second half history.—G. T. H.

# WHENT

Should the Salesman Sending an S. O. S. Accompany the Helper?

By George T. Hook

SOME truck sales executives would answer this question with a "yes," others with a "no," and still others would give a "yes-and-no."

The ideal condition naturally would be for

The ideal condition naturally would be for every truck salesman to be so good that he would have no occasion to ask for help in closing a sale. The actual condition, as the trade well knows, could hardly be said to approximate the ideal.

To meet the existing condition a symposium of executive opinion such as the following should prove helpful to sales heads in shaping courses of action and to salesmen in appreciating the reasons back of such actions.

MONG men of the sea and men engaged in selling trucks, S.O.S. is a signal that help is wanted. In the one case, a ship's in danger: in the other, a prospective sale. In either case, there is a prompt response. But there the similarity ceases.

From then on, the sales manager receiving the danger signal can pursue several courses of action. He can buttonhole the salesman seeking succor, diagnose his deficiencies in a heartto-heart talk, instruct him and tell him to stick to his prospect until he sinks his order in someone else's cash box; he can delegate another salesman to take over the prospect; or he can elect himself or a member of his sales staff to accompany the slipping salesman and give the prospect the "works" in the hope that together they will form a winning combination.

One might suppose that with so many trucks and other automotive vehicles sold annually experience would indicate a standardized procedure. But difference of opinion, it would

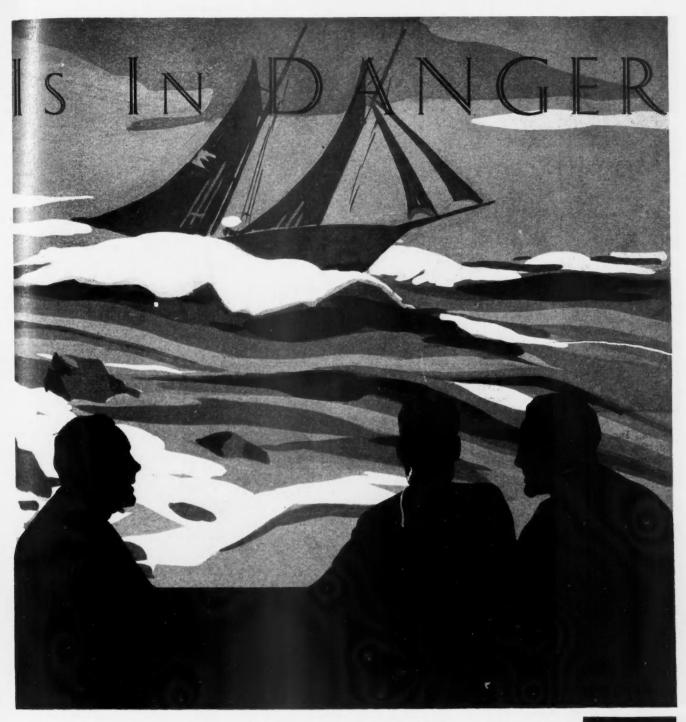




appear, not only makes horse races, but also makes truck selling competition what it is today. From contact with the trade it became evident that action following the receipt of an S.O.S. call from a salesman is no more standardized than is truck design.

In order to get the reasons back of these varying opinions, and knowing that a compilation would be of interest throughout the trade, 21 truck executives in 10 key cities of the United States were approached and asked to answer this question: "When a salesman asks aid in closing a sale is it advisable for the salesman to accompany the helper at the interview?" Some said "yes," and gave their reasons; others said "no," and gave their views, and still others said "yes and no," explaining that circumstances, as always, alter cases.

In the opinion of R. W. Leach, vice-president of the Curtis Auto Co., Reo dealer in Milwaukee and Wisconsin distributor, the salesman should always accompany the helper at the interview when he needs assistance in



closing the sale. For the salesman to be absent has the psychological effect of bringing down the morale of a sales force to a point where it is better to lose the sale.

"In the first place," Mr. Leach said, "salesmen on the force should be of such calibre that they do not need assistance in closing the sale. If one should ask for assistance and were not present at the interview, and the manager or some other salesman closed the sale, there would always be doubt in the salesman's mind as to how the sale was made. He might think that the commission was cut, or a better concession made. By having him on the would know just what ground he occurred."

Jenkins, manager of the truck department of the Oakland, Cal., office of the J. E. French Co., Dodge dealer, he'd out an exception to take care of a situation in which the personality of the first salesman has in some manner become objectionable to the customer. He added also that it is his custom to discourage the practice of sending out shock troops.

"We do not provide for it any more than is absolutely necessary," he said. "There are two strong reasons against such a practice. The first is that every time you send a second salesman you are doubling the cost of the sale. The second is that every time you send along a second salesman you have weakened the curred." first one and have lessened his confi-While coinciding in these views, J. T. dence in himself."

A clash of incompatible personalities is comparatively rare, argued R. A. Sweet, general manager of the Seattle

branch of the General Motors Truck Co., who declared his willingness to take a chance on that score in order to get a first-hand impression of how the salesman works.

"When a sales manager accompanies a salesman on a call, he lets the salesman take the initiative in the interview-to start where he left off on the last call, so to speak," Mr. Sweet explained. "The sales manager takes a hand in the deal when he sees that it is expedient to do so, but not until he has observed the salesman in action.



the salesman in action. The purpose of this is not so much for the benefit of the particular deal as laboratory practice to analyze a s a l e sman's w e a knesses or determine the points that have not been adequately emphasized to the prospect. Mistakes of approach and argument can be corrected for future calls."

Supporting the affirmative view, T. H. Kirksey, in charge of truck sales for C. H.

Wells, Inc., Chevrolet distributor in Seattle, Wash., declared that when the salesman who has been working on the prospect accompanies the sales manager or "closer," it tempers the impression that high-powered salesmanship is about to be used.

"I encourage my men to bring every interview to a definite close," he said. "To let a deal hang fire encourages stalling. But by bringing each interview to a definite close, either an order or a turn-down, the salesman has led his prospect to feel that he has decided the matter, and if the decision is against the salesman and he appears to accept the decision gracefully, the prospect feels a little bit sorry for the salesman. A slight bond of sympathy springs up. It is then a simple matter for the salesman to continue the calls. If the salesman thinks it advantageous to take another man with him, it seems natural for him to proceed somewhat as follows: 'Mr. Smith, our sales manager, Mr. Jones, has some new ideas on the truck proposition that we discussed the other day-phases that I didn't cover. I know you'll be interested, so I brought Mr. Jones to see you.' This approach makes it easy to introduce a new man into the deal without seeming to use strong-arm methods."

"We follow the practice of having the salesman accompany the helper," said H. M. Clark, general manager of the Milam Chevrolet Co., San Antonio, Tex., "because the salesman frequently has the prospect partially sold. In such instances, if the new salesman worked alone it would require probably half a day to develop the sales process to the point where the first salesman left off. If the first salesman is present

has observed it requires only a short time for the new salesman to graft his tactics on to the stock that the first salesman has already pruned out."

Asserting that some situation is bound to come up with which the salesman is familiar and which requires his presence, Paul G. Clark, president, Paul G. Clark, Inc., Chevrolet dealer of Colorado Springs, Colo., declared "two men are always better than one, because when one runs out of ammunition, the other can take up the shooting, and because two men on a prospect instead of one go a long way toward weakening sales resistance."

Frank B. Smith, president, F. B. Smith Chevrolet Co., Youngstown, Ohio, never permits his men to lean on the "closer," but two or three of the stronger salesmen are available for assistance when any member of the force runs up against a customer who is too skittish to put his name on the dotted line. In a case of that kind the helper goes with the salesman, Mr. Smith claiming there is no undesirable reaction on the part of the prospect when two salesmen call on him. The regular salesman then makes another attempt to secure the order, and when he appears to have reached his limit the "closer" takes over the customer and the regular salesman becomes an observer. This system, Mr. Smith believes, has the additional advantage of affording excellent training for salesmen with limited experience who may be lacking in poise, self-confidence and resourcefulness.

E. F. Nygaard, manager of the truck department of the J. M. Opper Co., Reo dealer in Omaha, Neb., concurred with H. M. Clark in his opinion, and said that if the helper were to go alone it might suggest to the prospect that he had worsted one salesman and here was another for him to practice on and put to flight. Mr. Nygaard has made a ten-year study of salesmanship methods, and it is his opinion that once a salesman gets a fingerhold on a prospect he should be given all the help and encouragement possible, but should never be taken off the job.

In voicing a negative view of the question, C. C. Morgan, manager of the Mack International Motor Truck Corp. branch in Milwaukee, Wis., said: "There are two types of buyers. One type would be flattered to have the sales manager call on him to close the sale. The other would resent it. I hold that if the salesman cannot close the sale himself, it would be better to lose the sale. A salesman cannot make all of them; there must be some lost sales. If the manager were to go out with every salesman whenever the salesman wants him to, he would have little time for anything else. If the salesman is not of the calibre who does not need assistance in the closing of most of his sales, he is not a good salesman."

Others who believe the salesman asking for aid should not accompany his helper asserted reasons almost directly opposed to the affirmative reasons advanced above.

"When a salesman asks me to help him close a sale, I know he's done and I go alone to close," said P. T. Altman, sales manager of the White Truck "That's Sales Co., of Phoenix, Ariz. the way I've trained my salesmen. I'd as soon try to ride a man double at the opening as at the close. . . . And I don't want too much information from the salesman as to how the deal has been proceeding up to this point; that is, I don't want any gossip about the matter. But I do want definite information, and I ask the salesman to put that information in writing. It varies in many particulars, but I ask the salesman to confine himself to three or four points, and the final one always is 'Why haven't you made the sale?' If he can answer that definitely, I go alone to the prospect and wait for him to show me why he hasn't made the purchase. The point of attack lies somewhere between the salesman's report and the prospect's reaction, and I want a lone hand then to thrash both ways from this point until I have covered the ground. It is my experience that the presence of the original salesman at the interview only leads either him or the customer to fall back on some old ground that they have already covered without effecting the sale, and that is better left out of the argument, unless it is the very point given me by the salesman and the customer. In that case I can cover it; the salesman can do no more, as he has already failed at that point and knows it."

George F. Wroten, of the Wroten-Hundley Motor Co., Dodge dealer of San Antonio, Tex., held that "if the salesman accompanied the helper he could only pour cold water on the entire situation. He has already demonstrated that he has failed in closing, so why have him around to clutter up the selling landscape? Clothing merchants learned the art long ago by making the turnover to the new salesman a seemingly casual matter. Under their plan the first salesman fades quickly out of the picture, leaving the second man to do his stuff undisturbed."

A. W. Marksheffel, president of the Marksheffel Motor Co., Dodge dealer in Colorado Springs, Colo., backed up his

negative view with the opinion that "most people resent being two - timed; that is, they don't like to have two men on them. It gives them the helpless feeling which enrages them to the point of queering the sale. There are exceptions to

(Turn to page 48, please)



The Commercial Car Journal and Operation & Maintenance

## "APPLY BUSINESS SCIENCE TO TRUCK OPERATION



Nathaniel Mallouf

BUSINESS science must be applied to motor truck operation so as to coordinate all engineering effort for maximum control and econ-omy. The efficiency of big-business combinations and of large-scale produc-tion has reduced manufacturing cost to the minimum, and the outstanding problem now confronting industry is the staggering dis-tribution cost. Only through the reduction of the distribution cost can industry engage profitably in the ever increasing and highly competitive markets.

Taking into con-sideration the huge investment and the tremendous yearly

\*Remarks from paper presented at S. A. E. Saranac meeting.

"The Delivery Department Deserves the Same Supervision and Method of Control Extended to Other Departments of Business."

Says Nathaniel Mallouf

President, Mallouf Haulage and Maintenance Company\*

involved, motor truck operation becomes a major cost of distribution and a most potent factor controlling the margin of profit; therefore, chief

executives can no longer afford to slight their motor transportation and ignore its potentialities by treating it, as they are doing, in a distant manner.

One of the great factors in speeding up distribution and reducing its costs is the motor truck. Heads of industry have been led to believe that control of motor truck operation is purely a mechanical problem. They admit its importance, but doubt that the results desired can ever be controlled as they have learned to control the other and older departments of their business. But it has been demonstrated in many cases that, when considered from a commercial aspect, motor truck operation can be put on the same easily comprehended and well understood basis, and under the same regular supervision, as can purchasing or accounting or manufacturing or selling, or any other department in which profitable methods of control have been achieved through years of experience.
Subordinating this indispensable

transportation service to a position below that of a separate business or department manifestly would be at variance with good business administration. The person responsible for it should report directly to the chief executive and should be granted the same unbiased and impartial considera-

aggregate cost tion as is extended to the heads of other departments.. Successful superintendents and operators possess not only technical knowledge but, what is more important, exceptional business ability.

Neither the utmost economy nor the great potentialities of the modern motor truck will ever be realized until motor transportation is fully recognized as a separate and distinct business standing on its own feet and guided by a profit-and-loss statement. Industries should organize their motor transportation departments as subsidiary companies or else purchase transportation service on a contract basis from an independent company of competent business specialists in motor transportation. The definite segregation of costs, by this method, enables the company to obtain information which can be used on a compara-

tive basis in an endeavor to learn the true factors entering into its transportation costs and the relation of one to the other. This method will also place the company in a position in which its be used against competitive methods of transportation,

(Turn to page 60, please)



# FLEET SERVICE AND

Owner's Equipment No	
TRANSPORTATION 1901 - 19th St.,	
Data required for assimating charge in Guarantee Service Contracts	Verify Your Costs
Owner	Date
Owner's Representative	NOTE. The following is a list of Items reare-
Business	senting the cost of operating a motor truck.  This is submitted for your use in comparing our
Telephone No.	charges.
TRUCK OR TRAILER INFORMATION  Make Year	All Charges Compiled on a Yearly Basis STANDING CHARGES
Model	Garage Year  \$
Style of Body Top	Administrative Overhead "
Rated Capacity Unladen Weight	Depreciation Years "
Date Purchased New or Old	Interest on Investment Yrs. % "
Price Paid Present Book Value	Property Taxes "
Motor No. Serial No.	License-State "
License No.	License-City -
TIRE AND INSURANCE DATA	Total Insurance Premiums "
(Check)	Cost of Washing =
Size Front Tires Pneu. or Solids	Cost of Painting
Size Rear Tires Pneu. or Solids	TOTAL Cost of Standing Charges "
Insurable Value for Fire and Theft	Cost of Tires "
Collision Insurance—Full Cover or \$ Deductible	Cost of Gasoline "
Property Damage Insurance Limits	Cost of Oil & Grease "
Public Liability Insurance Limits	Cost of Repairs to Body "
Miles per Year	Cost of Repairs to Chassis "
Miles per Gallon Gas	Reserve for Repairs due to Ac'dest "
How often is Truck Washed	Cost of Battery Maintenance
How often is Truck Painted	Loss of Use
What kind of Work is Truck used for	Cost of Replacement
	Driver's Wages
Where can Truck be seen	TOTAL COST PER YEAR
	TOTAL COST PER MONTH
	TOTAL COST PER DAY
	TOTAL COST PER MILE
	Contract Written for
	Rate per Excess Mile.

Above: Estimate sheet employed by the Transportation Guarantee Co. when making a survey of operating costs of a prespective customer in order to arrive at a maintenance rate

Below: San Francisco plant of the Transportation Guarantee Co.

San Francisco Concern Does Successful Business by Assuming Maintenance and Storage Responsibility of Fleet Owners

## By Mandus E. Bridston

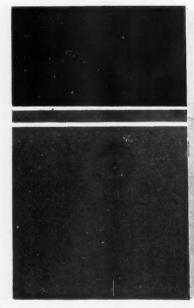
HREE years ago H. Jarvis, late of England as an expert in motor vehicle maintenance, had a vision of a new type of truck maintenance for fleet oper-San Francisco ators. was chosen for the experiment. A corporation was organized, a plant constructed at a value of \$320,000, consisting of 80,000 sq. ft. of space on one floor.

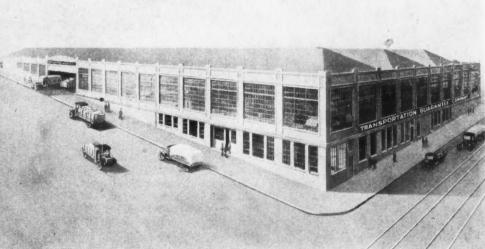
Briefly, the plan involves relieving the fleet operator of all maintenance worries by contracting for this work on a mileage basis, the contractor to be paid a flat rate each month. Last year the volume mounted to a gross of \$650,000. This innovation in the

motor industry has proved a decided success from an operating standpoint.

The maintenance company agrees to do the following things:

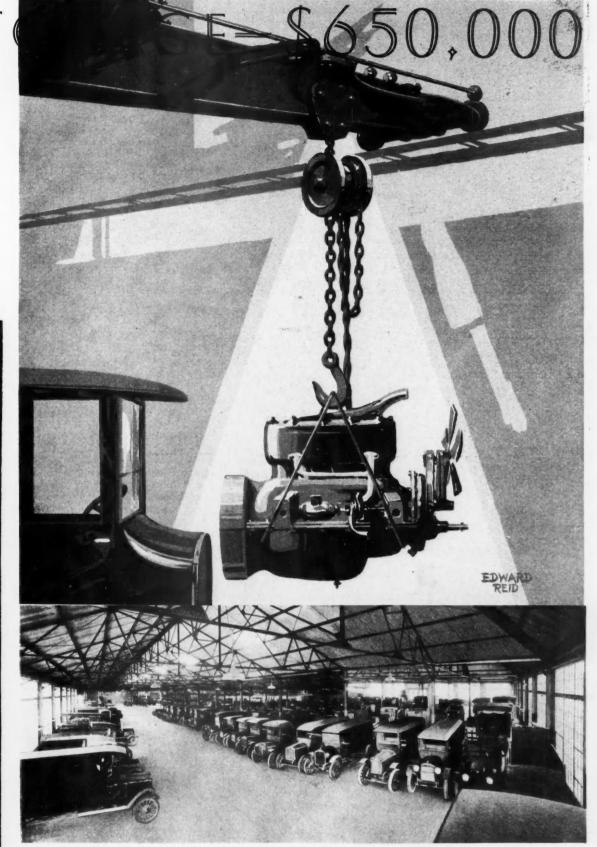
- 1. Furnish storage.
- 2. Supply state and city licenses for customers' vehicles.
  3. Supply tires, oil,
- grease, gasoline.
- 4. To keep vehicles in serviceable and roadworthy condition for 16 hours per day.
- 5. To wash and paint vehicles at regular intervals according to schedule agreed upon with customers.
- 6. Provide fleet owner with substitute





August, 1929

The Commercial Car Journal and Operation & Maintenance



Looking down one of the bays of the large SanFrancisco plant of the Transportation Guarantee Co.

transportation when neces-

- sary.
  7. Supply vehicles with insurance against fire, theft and collision.
- 8. Allow fleet operator at the

expiration of contact period

owner. (Optional.)

And the charges incident to a specified sum in trade on a new vehicle. (Optional.)

9. To furnish drivers for payable monthly. The advantrucks, salary to be paid by tages to fleet operator are many. As a rule he is either a manu-



whose chief interest is elsewhere than transportation. He knows little or nothing about trucks or their maintenance, and as a rule he is compelled to place the supervision of this very important branch of his business in the hands of a subordinate. Many fleets do not justify the hiring of a high-priced transportation expert, who could do justice to the problem. As a result, many delivery fleets are operated in a haphazard manner and at excessive cost. Furthermore. the fleet operator has only a vague idea of what his delivery cost

Paying a maintenance contractor on a mileage basis, responsibility of details is lifted from his shoulders, and he knows exactly what his transportation costs are. He can govern his merchandise mark - up accordingly to allow for

this distribution ex-pense. Guesswork is eliminated. His sole concern is the financial ability of the maintenance firm to fulfill the terms of the contract. Goods are delivered under the supervision of the fleet operator at so much per.

And operation, so far as the maintenance company is concerned, has been proved practical by the Transportation Guarantee Company. At the beginning of 1929, over 300 pieces of equipment were cared for in the plant, of almost every type ranging from the half-ton unit to 20 tons. Less than 5 per cent is required in reserve equipment, to take care of substitution. If a truck is out of condition during a working day, this company agrees to forfeit a penalty of \$10 per hour within the 16-hour day, that the truck is laid up for repairs; and in the three years of operation only \$30 in penalty has been paid.

The most important aspect of a venture of this kind, considered from a practical business standpoint, is the establishment of equitable rates that will be fair to the fleet operator and pay the maintenance concern a fair return on investment. Naturally enough the mileage rate varies with the size of truck, make and total amount of mileage used during a specified period. The less mileage a truck consumes the higher is the mileage rate.

Mr. Jarvis, as general manager, in building his rate structure has acquired cost per mile data of practically every make of truck. All variable factors have been considered to a fine point in order to arrive at fair rates to all concerned. Also the element of competition enters in, for no fleet operator

facturer or a merchant, is willing to pay more to an outsider than the cost of maintenance in his own garage. Obviously the small fleet operator can't compete in cost with mass maintenance in the hands of experts whose sole interest it is to keep the wheels running 16 hours per day at the lowest possible cost commensurate with efficiency. Furthermore, in view of the fact that the maintenance company agrees to allow a specified sum as tradein value at the end of the contract period, it is to everyone's advantage to prevent dynamiting the vehicle by abusive driving or makeshift repairing.

The type and age of a vehicle is also a variable factor in rate-making, not only in the mileage rate but also in the length of the contract period.

In order to arrive at a maintenance rate that is equitable to the owner and understood by him, Mr. Jarvis makes a survey of operating costs of the prospective customer. An estimate sheet is provided for this purpose, shown in the accompanying illustration. It includes truck and trailer information, standing chargers by the year and current Recapitulation is made as charges. total cost per year, total cost per month, total cost per day, total cost per mile.

These figures taken from the fleet operator's records, if available, are merely relative so far as the maintenance company's rates are concerned. Jarvis quotes a figure based on his own records, and this is compared to the operator's figures for comparative purposes. In other words, Jarvis does not dodge the matter of maintenance costs: he wants the customer to be assured of the economies of the new plan before he signs any maintenance con-

Possibly some of the points of the service contract, briefed at the beginning of this article, may need further exposition in order to clarify them. So far as insurance is concerned, the Transportation Guarantee Company, assumes all cost of policies. However, the loss or damage under the policies are payable to the owner, but owner agrees not to settle any insurance claims arising out of damage to the motor vehicle (other than total destruction), without the approval of the maintenance company, and agrees, further, to pay maintenance company all insurance moneys paid on such claims in order to compensate it to the extent of such insurance money in making all necessary repairs and furnishing owner with a substitute vehicle while repairs are being made.

The mileage rate agreed upon is based on estimated total mileage. If the actual mileage exceeds this figure, the owner is given a reduction in the per mile rate of all excess mileage.

The matter of the maintenance company furnishing drivers is really an extension of service to the operator, who does not feel competent to hire expert drivers, or who does not want to bother even with this phase of delivery. In this case, the maintenance company acts merely as an agent for the owner, hiring the men at union wage scale, the

owner agreeing to pay any increase in wage scale during the life of the agreement, and any extra time over and above the specified number of hours per day. However, the drivers are considered as employees of the owner, and can be relieved of their duties at the owner's discretion.

In the case of complete destruction of a vehicle, by accident or theft, the maintenance company is not required to furnish a substitute vehicle for a period longer than 30 days. At the end of that time, if the owner has not provided a new vehicle to replace it, the contract is voided. Obviously, a separate contract is required for each ve-

contract is composed of two The parts. The first part is devoted to the terms, and the second part consists of a memorandum of description of the vehicle, listing name of owner, size and description of the body, accessories, etc.

In other words, all aspects of the transaction are included in a written contract, so that there can be no misunderstanding or later disagreements.

As strictly a free service, the maintenance company offers to advise customers as to selection of chassis and body equipment to fit specific jobs. routing of deliveries, and such other problems pertaining to transportation as may arise. At the time the writer visited the plant, a survey was being made for the fleet of the San Francisco Examiner, Hearst newspaper, with a view toward rerouting the deliveries to secure economies of operation. This work is done gratis by the maintenance company as part of the service to customers.

The most modern facilities available are used in the repair shop; the plant has its own body shop, its own painting department and so on. The total mileage of trucks aggregates 7,000,000 miles annually, and the economy of the plan is evidenced in the fact that only 45 employees are required for this total mileage.

Another interesting phase is the drivers' quarters, provided with lockers. rest rooms, and even a lunch counter where the company donates coffee and doughnuts in the morning, so that drivers need not eat breakfast on the fleet operator's time.

Over three years of operation finds the company expanding, indicating fleet operator satisfaction and a profitable venture on the part of the maintenance company. Plans are now under way to extend the project to other cities.

A story telling how an independent organization sold a steel plant on the idea of hauling fuel oil by motor truck on a contract and gallon rate basis instead of by railway will appear next month.



# WHAT IS WANTED OF A DELIVERY TRUCK?

Number of Deliveries Per Day Rather Than Miles Per Hour Determines Its Economic Value to the Operator

By H. D. Church

Director of Engineering, White Motor Co.

HE demand for speed in modern delivery service has led to many misconceptions, some on the part of manufacturers of delivery equipment, others in the minds of operators. Results are found in unbalanced operations, expensive failures and excessive depreciation of rolling stock.

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Speed in delivery, as a matter of fact, does not mean racing equipment. Present-day traffic conditions put a negative value on maximum speeds and a premium on quick get-away and flexibility. Profitable speed is measured not in miles-perhour, but miles-per-year. Furthermore, miles-peryear, on a profit basis, are not arrived at merely with multiplying miles-per-hour by so many days.

Operators seldom stop to figure the actual average miles-per-hour in useful service obtained from their trucks. The figure would startle some of them. It is entirely dependent upon the operation, being different in every case, but invariably it is a figure which indicates beyond any doubt that every idle minute is a matter of importance.

Though we confine ourselves to light delivery

operation, let us say of the type which applies to department stores, we are confronted with the fact that no one set of figures applies to all cases. Some stores operate only city delivery. Others deliver small quantities of goods from the main store and have sub-stations at strategic points. Still others deliver both in the city and to outlying points from the main store. In the outlying deliveries some are made daily to points as much as 30 miles from town, and others at specified times during the week to points 75 miles away.

For the purpose of illustration, however, we may take figures which would apply to a great many operations. . . . A route having 150 stops and a run of 40 miles in a day. Ten hours is a long enough

(Turn to page 60, please)



The Commercial Car Journal and Operation & Maintenance



H. D. Church, director of engineering, White Motor Co.

Left: Speed in delivery demands efficient routing, dispatch at point of delivery, quick get-away and flexibility

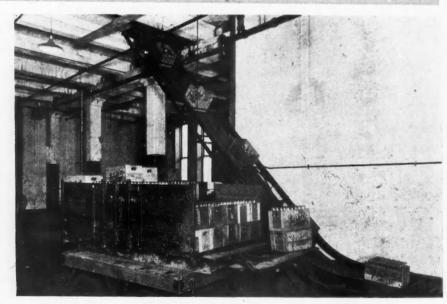
# MAKING THE BODY

Above: When a truck arrives with a load of empties the body is lifted from the truck by elec-tric hoist and placed on a dolly inside the building

Y applying the demountable body idea to light trucks the James Vernor Co., Detroit, Mich., producer of ginger ale, has coordinated delivery with plant produc-tion, eliminated loading platforms and greatly reduced time and labor involved in loading and unloading trucks.

Although far-reaching in its effect upon plant operation and upon delivery cost, the plan is free from complication and seemingly is susceptible of application to other lines of business.

Less than three minutes is required to remove a body filled with empties and replace it with another body containing cases of bottled ginger ale assorted and placed in position for delivery on a particular route. During busy seasons, the de-livery schedule frequently calls for dispatching a load every 21/2 minutes and this is accomplished at one load-



Dolly and body are pushed beside an escalator and cases are unloaded onto the moving belt

fact the entire fleet of 75 trucks used for wholesale and retail delivery is loaded and unloaded at this one curb space.

Bodies are removed from and loaded on trucks by means of an electric power hoist extending from a monorail inside the building, across the sidewalk to the curb line. Inside the building the bodies are placed upon factory type floor trucks or dollies and unloaded by hand onto an escalator extending to upper ing space at the curb. In floors of the plant. Body and dolly

then are pushed to a gravity roller conveyor on the opposite side of the room and loaded with cases of filled bottles. Dollies and bodies move around in a circle, a sort of merry-go-round, the operations around the circle in order being checking returned empties, loading cases on escalator, filling body with

# A PLANT UNIT

## Bottler by Applying Demountable Bodies to Light Trucks Coordinates Delivery With Production

a route order, placing in position under electric hoist.

Little change is made in either body or truck to adapt them to the loading plan. The bodies are of platform type with fixed end panels and side gates. In outward appearance they are no different from ordinary bodies. Closer inspection will reveal iron straps at the ends with four eyes, one at each corner, for lifting. Attached to the hoist hook is a ring with four chains extending to four corners of a rectangular channel iron frame. Hooks are fastened to four

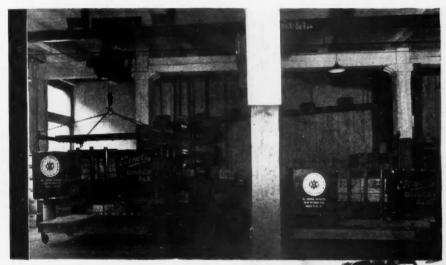
trucks used for retail delivery are alike, as are all of the bodies. Bodies, therefore, are interchangeable and are mounted, as desired, on any truck, irrespective of make.

Light trucks are used by the Vernor company for retail delivery because there is less handling of cases in a smaller load, delivery can be made with one man, without a helper, and the vehicle is easier to stop and start. Retail delivery trucks are of 1½-ton capacity and the average load is about 2750 lb.

Larger trucks, without demountable

bodes, are used for deliveries to suburban points and to branches of the company in other cities. A high-speed truck and trailer outfit also is employed for delivery to branches which are situated in Cleveland, Cincinnati, Columbus, Dayton, Toledo, Buffalo, Niagara Falls, Pontiac and Flint.

The accompanying illustrations, reading from left to right, depict the complete loading and unloading cycle. Arriving at the platform the body with empty cases is hoisted on a dolly inside the building, body and dolly are pushed beside an escalator, where cases are unloaded onto a moving belt. The empty body is then pushed to anoth-er part of the room, where it is loaded from another conveyor, and finally the loaded body is again lifted onto the truck by the electric hoist, less than three minutes after truck arrives.

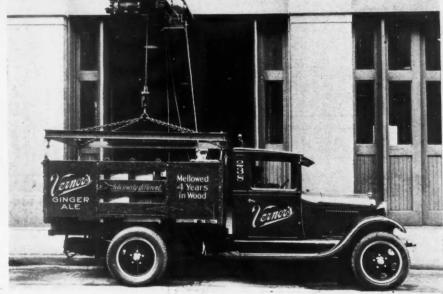


Above: The empty body is moved to opposite side of the room and loaded from a gravity roller type conveyor. Right: Loaded body is placed upon the waiting truck by electric hoist, less than three minutes after truck arrives

corners of the frame and these are attached to four eyes on the body for raising or lowering.

The body rests upon an angle iron frame on the truck above the truck frame. As the body is lowered it is "steered" into position by four prongs extending upward from the side rails of the extra frame. There are no fastening devices at all and bodies are held in place solely by gravity. It was thought that the bodies might be displaced when going over bad bumps empty but experience has shown that no such movement takes place.

Extra loading frames on all of the



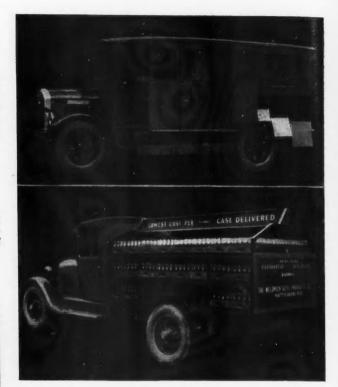
### **Bread Delivery**

Specially designed and embodying numerous advantages the bodies of the Zim Bread Co., Colorado Springs, Colo., provide much to be desired in a truck for delivering bakery products (Fig. 3). These bodies have two compartments, each of which has four sliding shelves that move on angle iron supports toward the doors. The front compart-ment is used for special breads and cakes and is reached through a door on the right side, while the rear is used for white bread. Sliding shelves, which are pulled toward the doors by cords, make reaching unnecessary when loading or unloading. Each shelf consists of three boards, to the innermost one of which the cords are attached. As the cords are pulled the boards are removed. The last board is also provided with a back board to prevent loaves from toppling back into the lower shelf as it is drawn forward.

Inside dimensions of the rear com-

Fig. 1—This truck, owned by the City of Detroit, and used in municipal service, provides accommodations for six engineers and their instruments

Fig. 2-Weldmech triple-deck welded steel bottler body mounted on a Ford chassis



partment are: Height, 56 in.; width, 56 in., and depth, 57½ in. The dimensions of

the front compartment are the same except for depth. which is 261/2 in. The rear compartment can carry 260 1-lb. loaves per shelf, or a total of 1040, while the front can carry 114 per shelf, or 456 all told. Capable of carrying 1500 loaves per load, these trucks frequently deliver as much as \$135 worth of bread per trip.

The interior of the body is of ship-lapped poplar, while outside panels are of %-in., 20-gage Haskalite and top slats of solid %-in. poplar. The floor consists of a 1-in. sub-floor overlaid with %-in. maple, drilled and screwed, no nails. The rear of the body is heavily ironed, corners are welded and the sides are fitted with 34-in. half-oval aluminum molding. Rear and side doors swing flat against the These bodies were body. built by the Morrissey Carriage Co., International Harvester dealers at Pueblo, Colo., which company also furnished the chassis, ¾-ton, 116in. wheelbase Internationals.

### Surveyors' Truck

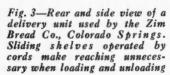
The City of Detroit recently purchased a special job for the engineering and surveying division of the Department of Public Works (Fig. 1). Formerly the city was required to furnish its engineers with transportation to the job and send instruments and tools in another truck. With the new equipment accommodations are provided for six men as well as their instruments and tools. Another advantage of the truck is the fact both the men and a complete assortment of tools arrive at the job simultaneously.

The body is mounted on a 11/2-ton, 134-in. wheelbase, Fisher Fast Freight. It is 9 ft. long back of the driver's cab. A special compartment for the engineers is provided midway in the body. Entrance is through a side door. Back of this compartment is the tool and equipment section, with an exit door in the rear. Along the sides and under the rear section are various sized tool boxes with covers. The rear compartments are equipped with non-shatterable glass.

## Piano Van

J. Sturm & Sons, Inc., Newark, N. J., recently designed and built a body with a floor curved downward at the rear to





August, 1929



# IN CUSTOM BODIES

meet the requirements of piano moving for the Griffith Piano Co., Newark (Fig. 4). Except for halfway side paneling the body is of van construction. The body and cab are built as a unit, but are separated by a partition carrying two small windows to permit rear vision. The roof is supported by three uprights on each side and by the cab posts in front. Three curtains on each side are provided for protection against the elements. Side panels extend down to and enclose the running boards, giving the impression of lowness. To enable the operator to lash pianos in shipment firmly in place rope knobs are provided along the top edges of the side panels and on the outside of the rear posts. The tail-gate, well ironed and equipped with chains, corresponds in height to the half-way side panels. Starting at a point above the rear axle the floor

curves downward toward the rear, bringing the body within 36 in. of the ground at the tailgate. The tail-gate, which is 36 in. high, may be lowered to continue the slope, thereby forming a ramp over which pianos can be moved readily. Inside dimensions: length, 16 ft.; width, 7 ft., and height, 6 ft.

### Overhead Rack

To provide additional space for peak requirements, A. Chartier & Son, fruit and produce merchants of Gardner, Mass., had a body designed with an overhead rack, which extends from back of cab to the radiator (Fig. 5). The body itself was also designed to carry capacity loads from the wholesale markets and is 7 ft. 6 in. wide and 14 ft. long. The sides consist of permanent solid panels extending 6 in. above the top of the cab and a 1-ft. extension made of three slats, also permanently attached. Front panel, back of cab, is solid. The tail-gate is 2 ft. high, bound with angle iron and furnished with chains. To facilitate roping the load to the body, 12 hooks are provided on each side of the body at the bottom and five knobs on each side of the body on outside of rear posts.

Two-inch angle irons with straight sides extending from back of cab to front of radiator, two channel irons down the center and substantial braces form the frame of the rack. The deck consists of 4-in. slats spaced 1½ in. apart. The front of the rack, which corresponds in width to the width of the body is fitted with a 7-in. signboard, the top edge of which is flush with top of rack. Rope hooks are provided on each side of the rack, spaced 6 in. apart. These permit loads to be strapped securely to the deck.

Both the truck and body were built by the Larrabee-Deyo Motor Truck Co., Binghamton, N. Y.

### Beverage Body

A line of electrically welded steel, triple-deck bodies for hauling bottled beverages on Ford, Chevrolet and other light capacity trucks is being offered by the Weldmech Steel Products Co., Hattiesburg, Miss. These bodies are built in three-case and four-case widths and in lengths ranging from 41 to 225 in. to carry from 41 to 236 cases, according to the requirements of the operator and the specifications of the truck on which they are to be mounted (Fig. 2).

The bodies are constructed of structural steel and sheets, reinforced and braced where necessary. Every joint is welded. This construction, it is claimed, makes this body 500 to 800 lb. lighter than an ordinary body. The vertical deck supports are set edgewise between the cases. This eliminates interference with cases caused when such supports are placed flat alongside the body. If desired, spacers are furnished as extra equipment for attaching across the decks at points of upright supports to divide the decks into spaces and aid in case alignment. End blocks to keep the cases clear of the corner angles (Turn to page 48, please)







Upper: Fig. 4—The floor of this van type piano moving body slopes toward the rear forming together with the tail board a loading ramp

Lower: Fig. 5—An overhead or wool rack enables the owner of this truck to meet peak requirements. The rack is permanently attached and extends to the radiator

# TRUCK TERMINAL

Joint Facilities Make It Possible for Manufacturers to Ship Carload Lots to Distributing Centers for Local Truck Delivery

## By G. Lloyd Wilson

Professor of Commerce and Transportation, University of Pennsylvania

HE connection between motor freight transportation and warehousing is an intimate one. The combination of modern warehousing and twentieth century motor freighting has done much to revolution ize distribu-Through tion. the joint functioning of these two facilities, distribution has changed from a slow moving process to one of great and increasing celerity. The warehousemen and the transfer and cartage op-



erators of Indiana have worked cooperatively to improve distribution continuously since 1917 when the Indiana Transfer and Warehousemen's Association was organized. This association was promoted to improve relations among warehousemen and transfermen and to promote the interests of these closely affiliated businesses. The state association assisted in the organization of local city cartage and warehouse clubs in the principal cities of Indiana, which in cooperation with the state association worked for and obtained many advantages for the benefit of the cartage and transfer industry, including:

1. Relief from oppressive city tax ordinances

2. Fair traffic regulations

One way street and alley regulations
 Concrete paving approaches at rail-

road freight stations, and

5. Other regulations protecting the interests of the members.

For nearly ten years, from 1917 to 1926, the Indiana Transfer and Warehousemen's Association admitted to membership only individuals or companies engaged in the commercial haulage or warehousing businesses, but in 1926 the by-laws were amended so as to make all truck operating interests eligible to membership. The name of the association was changed to indicate the broader scope of its activities to the Motor Truck Association of Indiana.

This association has functioned continuously since 1926 as a voluntary non-profit organization composed of many of the largest fleet operators in the state which is seeking to defend the motor truck operators against adverse legislation and to promote the interests of the motor haulage and storage business. The activities and benefits of this association are best appreciated by noting some of the most important accomplishments which include:

# WAREHOUSING



## Note — The Seventh Article of a series on cooperative truck terminals

- The defeat in the state courts of inequitable city horse-drawn vehicle ordinances
- Assistance in the passage of the gasoline tax law which was favored by the motor haulers
- 3. The enactment of a state transfermen's lien law which protects carriers from bad debts
- The defeat in the state courts of an industrial tax imposed by city ordinance
- 5. Assistance in a movement which resulted in placing the freight

- terminals of the electric railway in the new wholesale district in Indianapolis
- Assistance in obtaining the elevation of railway tracks in the central district in Indianapolis
- 7. The defeat of excessive motor truck tax ordinances
- 8. The defeat of an excessive increase in the state motor truck vehicle license fees
- 9. Assistance, in cooperation with the motor truck associations of other middle western states, in the passage of reciprocal relation clauses in the motor vehicle laws of several states
- The assistance rendered to member carriers in obtaining certificates of public convenience and necessity
- 11. Supplying members with rate schedules and rules and regulations governing the contracts of

- transportation between shippers and carriers, and
- 2. The organization of central motor truck terminals and warehouses in industrial and commercial centers of sufficient size to support such

### Warehousing and Motor Freighting

The development of cooperative motor truck terminals and warehouses in commercial centers has made it possible for manufacturers to ship solid carloads of their products to the distribution centers, consigning the shipments to the warehouses. Upon arrival, the cars are unloaded by the employees of the warehouse companies, and the instructions of the shippers are followed in disposing of the freight. Parts of the shipments may be stored awaiting further orders and the rest turned

over to the cooperative motor terminal organizations to be delivered to a number of consigners located on the routes of the motor lines using the terminals.

Quick and economical tribution is made possible by linking the carload freight service of the railroads, the storage service of the warehouse companies, the small-lot distributive service of the motor carriers. Shippers, through the system of distribution, are able to take advantage of the low rates and fast freight service of the railroads, of the storage and distributive services of the warehouses, and of the fast and direct service of the motor carriers. Each transportation and distribution facility is used in the most efficient way and at minimum expense.

Stocks of goods may be kept on hand at the warehouses to fill orders as they are received from the trade in each territory. Replacement shipments may be made from the factories to the warehouses as they are needed. Reduced inventories, rapid turnover, hand-to-mouth buying, release frozen assets for more productive uses.

The integration of railroad, warehouse and motor truck freight services to speed up distribution may be illustrated by the accompanying diagram.

In distributing freight for manufacturers using this system of distribution the warehouse companies act as the agents of the manufacturers, receiving the inbound carload freight, checking the contents of the cars, attending to freight changes and putting the goods in store. The warehouse companies turn the goods over to the motor terminal organizations for delivery and arrange for the payment or collection of freight and other charges. The warehouse companies keep complete records of the receipt and distribution of each piece of freight and attend to all phases of handling the goods and the paper work incident to the receipt and delivery of the goods, for which they are compensated by the manufacturers using the service in accordance with contracts entered between the parties.

The warehouse companies and the motor freight terminal organizations attend to the transfer of the goods from the cars or from storage to the motor trucks, and attend to the records incident to turning the freight over to the motor truck lines for distribution. For these services fees are paid by the motor lines receiving the freight for distribution. A typical agreement between a truck terminal company and the lines using the services of the company provides that the line operators will pay the operating expenses of the terminal company incident to all freight secured for points on the routes of the motor lines and a terminal fee to cover the handling of freight and the keep-

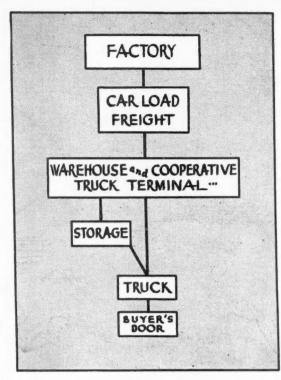


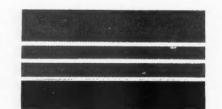
Diagram showing integration of railroad, warehouse and truck

ing of proper records. If the terminal company secured orders for transportation services in connection with shipments to any point in the territories served by the motor lines which the carriers cannot or do not wish to transport, the terminal company reserves the right to furnish the equipment, to handle the freight and to transport the shipments in its own right and for its own benefit and profit.

Motor freight carriers which operate through cooperative truck terminals in common carrier freight services are required, in most states, to conform to special regulations of the state public service or public utility commissions or of other administration agencies charged with the responsibility of regulating the services and rates of public service companies. In addition to these special requirements, the operators of motor freight services must obey the provisions of the state laws governing the operation of all motor vehicles.

The state motor vehicle laws regulating the operation of all motor vehicles on the highways of the state include:

- 1. The regulation of the rates of speed at which the trucks are operated
- 2. The issuance of vehicle and drivers' licenses



- 3. Limitations upon the size and weight of the trucks
- Safety regulations
- 5. Taxes and fees applicable to the ownership and operation of motor trucks, and
- The issuance of certificates of title.

The regulations of the state commissions applicable to the operation of motor truck freight services vary from state to state, but include, as a rule, the following typical regulations of the business of common carriage by motor truck:

- 1. The requirement of certificates of public convenience and necessity as a prerequisite to operation
- 2. The filing of indemnity bonds to protect the interests of users of the services, and the public
- 3. The fixing of rates for transportation services
- 4. The requirement of filing tariffs of rates
- 5. The requirement of a proper system of freight classification
- 6. The fixing of standards of service and schedules
- 7. Special regulations in the interest of safety in truck oper-
- 8. The requirement of special reports of common carrier freight lines
- The examination of the accounts of motor carriers
- Special speed regulations applicable to common carriers.
- Approval of the sale or lease of lines
- The regulation of the contracts of carriers
- The regulation of the issuance of securities by motor lines
- 14. The permitting of the use of trailers in common carrier motor services
- The carriage of insurance to protect shippers and consigners, and
- The regulation of the use of trade names of the carrier lines, and the stenciling or lettering of the trucks used in these services.

State regulation of motor freight transportation is very comprehensive and will, doubtless, become more so as the motor truck extends its field of activity in distribution services through its connection with warehousing and cooperative motor truck terminals. The regulation, if it is based upon sound law, and if wisely administered, is in the best interests of shippers, carriers and the public. Motor freighting is a business in which the public has a large and growing interest, because it is serving an increasing field of public usefulness in working out America's greatest and most pressing industrial problem—the solution of the problem of high-speed low-cost distribution.

The next and final article in this series, which will appear next month, deals with the future of cooperative

truck terminals.

## THIS COST SYSTEM GIVES OPERATING DATA

## Form Used by Canadian Express Shows Performance and Operating Cost of Each Truck in Its Fleet

press department of the Canadian National Railways, provides operation and other special information in addition to customary cost data. By referring to the cost sheets, which are reproduced herewith, Mr. Muir can immediately place his finger on guiding facts necessary for control of trucks under his supervision. This information, which appears in the eight last columns, is computed from entries posted in the columns to the left of them. A glance will reveal total cost per month for a given truck, cost per day, mileage per month, miles per gallon of gasoline, cost of operation per mile, number of hours out of service, and reason therefore, and finally, the per cent of hours out of service.

As a study of the form will indicate, maintenance charges are separated into five divisions, namely, engine repairs, chassis repairs, body repairs, tire repairs and painting. The reason for this is obvious-better control. It is also

Right: An International Harvester speed truck, a unit of the Canadian Railway Express, leaving platform with a load of express freight

Below: Left and right half record sheet used by the Canadian Railway Express for summarizing cost and operating data. One set is provided for each truck in the fleet

HE cost system used by W. C. of interest to note that a separate col-Muir, general manager of the ex- umn is provided for tire replacements and space is provided for a computed monthly charge for depreciation, interest, fire insurance and liability insurance. It will be observed further that while columns are provided for items making up overhead, operating and maintenance costs, these items are not separated into groups and are not totaled, as is more conventional. Entries are made every month and averages are computed for half and fullyear periods.

Each truck's record is carried on two

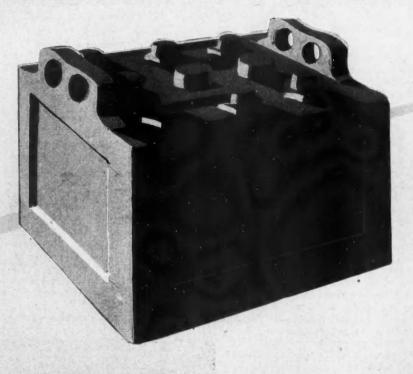
32% by 8½ in. sheets, perforated in the middle so that they can be easily fitted into a record book. Each truck's record is carried on a separate spread, and reference to other trucks for comparison is quickly accomplished by thumbing through the book.

Trucks operated by the Canadian National Express vary in rating from 1 ton to 2½ tons, most of them being of 1½-ton size. The trucks are equipped with stake and panel bodies and painted in blue and cream colors with gold lettering.



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# REGULATED VOLTAGE



Leece-Neville voltageregulated electric systems embody a voltage regulator in addition to the customary generator cutout relay. The purpose of this voltage regulator is to maintain voltage of the system at a predetermined figure irrespective of the condition of the battery, or even with the battery disconnected. With a constant voltage, or potential, the amount of current flowing into the battery, to keep it charged, depends upon the charged or discharged state of the battery itself. When the battery is "up" only a small amount of current enters it, when it is discharged a large amount of current is flowing. The resulting charge to the battery tapers off from a high value at the start to a low amount at the finish.

The effect of this action

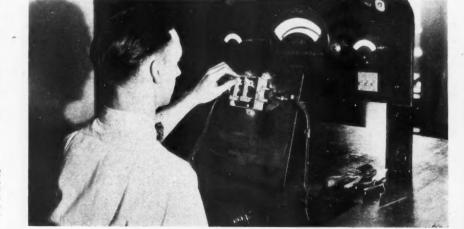
ONTROL units of Leece-Neville voltage-regulated electric sysembody a voltage lator in addition to the mary generator cutout. The purpose of this ge regulator is to tain voltage of the systat a predetermined figurespective of the connorm of the battery, or

A low charging rate, as indicated on dash ammeter, may be due to proper regulator action or it may be due to some fault with the generator. Therefore both units should be checked before attempting adjustments.

Some means of limiting maximum generator output is necessary to protect the unit from overload and overheating and this may be done by use of a third brush or by a current limiting regulator which is separate from the voltage regulator.

Three operations comprise check and adjustment of Leece-Neville two element control units and these operations should be made in exact order, according to the makers. These operations are:

Establish correct open circuit voltage by adjustment of voltage regulator. Fix generator cut-in and cut-out points by adjustment of cut-out relay. Limit generator ampere output by



Control element should be placed in vertical position for test. Generator leads are connected at left and battery, or instrument leads, to terminals on right. The test set-up shown is that used in the Leece-Neville factory

August, 1929

The Commercial Car Journal and Operation & Maintenance

# SPARES THE BATTERY

Adjust Control Unit to Maintain Pre-Determined Voltage in Electric System



Gap settings for cutout relay element are: Point gap, C9, .028 to .032 in., adjust by bending armature stop C7. Core gap, C10, .020 to .025 in. Hinge gap, C11, .008 to .015, adjust by means of hinge bracket C15 and screw C8. If gap is too small armature may bind on yoke; if the gap is too large the armature may operate on a weak magnetic field, resulting in faulty performance

adjustment of third brush.

Methods of making these tests and standards for the tests, as established by the Leece-Neville Co., Cleveland, Ohio, are given in the accompanying photographs and text.

Adjustment Data for 6-71/2-Volt Control Unit
Types 555-R, 676-R, 708-R
With generator at 1350 r.p.m. open circuit voltage 7.4 to 7.6 maximum output 15 amp.

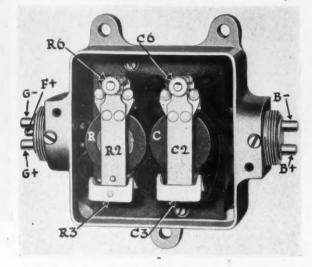
Types 590-R, 594-R, 598-R, 599-R, 602-R, 603-R, 656-R, 672-R, 678-R, 686-R, 694-R, 722-R, 724-R, 734-R, 764-R

Generator speed 2000 r.p.m. open circuit voltage 7.3 to 7.5 Maximum output 15 amp.

Type 882-R

Open circuit voltage 7.4 to 7.6, maximum output 10 amp, at 1200 r.p.m.

Voltage to close cutout relay contacts 6 to 6.3 and discharge to open points 2 to 4 amp. for all of above types.



Two-element small low-duty control unit. Coil assembly R is the voltage regulator and coil assembly C is the cutout relay. G+ is positive terminal to generator and G- the negative terminal. F+ is field terminal to generator. B- and B+ are battery terminals. Regulator is adjusted by nut R6 and cutout by nut C6.

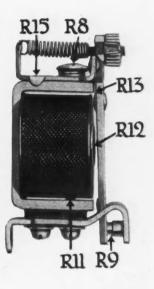
To establish correct open-circuit voltage. battery leads from unit and connect test voltmeter to B+ and B-. Run generator at rated speed shown in table for 15 minutes. Turn nut R6 to right or left to obtain correct voltage as shown in table. Tap the armature several times and check voltage after taps.

To fix generator cut-in and cut-out points. Clean contacts C3 with crocus cloth and clean with paper drawn between points. Connect voltmeter to main brushes of generator. The first test is that of voltage necessary to close cutout contacts. Press on contact end of regulator armature R2 and with finger against armature allow it to return slowly by releasing pressure gradually. When pressure is first applied points R3 are opened and voltage is very low. As pressure is released the voltage increases. This performance permits adjustment of cutout relay C for cutting-in voltage.

This closing voltage should be according to table. If C2 closes at lower voltage turn nut C6 clockwise to raise, counter-clockwise to lower.

Second test is ampere discharge required to open points. Reconnect battery at B terminals with test ammeter on one side of battery-charging circuit. Reduce generator speed gradually until points C3 open and at same instant observe ammeter reading. Amperes should be within figures in table. If higher or lower than range shown recheck adjustment of voltage to close points.

To limit generator output, connect battery terminals at B. Run generator at speed shown in table and force voltage by holding regulator points R3 closed and at same time observe ammeter reading. If higher than value shown, adjust third brush opposite to direction of generator rotation to lower reading to correct value. The ampere rating in table is the maximum and must not be exceeded.



Gap settings for voltage regulator element are: Point gap, R9 .020 to .025 in., adjust by bending armature stop R7. Core gap, R12, .021 to .026 in. Hinge gap R13, .008 to .015 in., adjust by means of hinge bracket R15 and screw R8. If gap is too small the armature may bind on the yoke; if the gap is too large the armature may operate on a weak magnetic field, resulting in faulty performance. Measure gaps when armature R2 is against yoke R11

Adjustment Data for 12-15-Volt Control Unit

Types 553-R, 702-R, 706-R

Open circuit voltage at generator speed of 1350 r.p.m. 14.4

to 14.6

Maximum output 10 amp. at 1000 r.p.m.

Types 528-R, 529-R, 530-R, 531-R, 532-R, 534-R, 535-R, 610-R, 618-R, 619-R, 628-R, 629-R, 630-R, 632-R, 648-R, 649-R, 659-R, 668-R, 736-R, 740-R, 762-R, 782-R

Open circuit voltage 14.4 to 14.6 at 1500 r.p.m. generator speed Maximum output 10 amp. at 1500 r.p.m. generator speed Types 698-R 699-R

Types 698-R 699-R Open circuit voltage 14.6 to 14.8 at 1500 r.p.m. of generator

Maximum cutput 15 amp. at 2000 r.p.m. of generator
All of above types should close cutout relay contacts at 11.7 to 12.3 volts and open at 2 to 4 amp. discharge.

The Commercial Car Journal and Operation & Maintenance

## AFTER

## Drivers

"The most important of all my observations in the examination of 2000 prisoners," says

Dr. G. F. Willey, field psychiatrist of the Pennsylvania Department of Welfare, "is the frequency with which low-grade feeble-minded and others presenting mental and neurological symptoms have reported truck driving among their occupations." At first reading this sounds like a terrible indictment of the truck-driving fraternity. But upon second thought it becomes indicative of a condition that departed as the truck arrived at its rightful place in the field of transportation.

After reading Dr. Willey's declaration we asked ourselves two questions: first, did truck driving attract only the low-grade mind, or second, did truck driving enfeeble what was originally a normal mind? A little cogitation convinced us that in the light of the past both questions might be answered af-

firmatively.

It is only in the last few years or so that the motor truck has become recognized as a vital factor in business, industrial and social life and progress. Before the era of good roads and speedy service the lumbering and ungainly truck was in the class of necessary evils. As such it got as little attention and consideration as possible. It was not recognized as deserving of any such thing as scientific control. Accordingly any man was hired as a driver who cared to associate himself with what was then considered little more than a public nuisance. And, of course, those who did the hiring didn't scruple about mental capacity. Doubtless many low-grade minds got behind the wheels.

If a normal mind took to truck driving who is to say that working conditions in those days weren't such as to unbalance it a bit? In open, uncomfortable cabs at the mercy of the elements, traveling without shock absorbers and with poor-riding springs and solid tires over unimproved roads, getting abuse from the highest in the organization to the lowest pedestrian, the brain that didn't become fatigued was a rare mass of nerve tissue. In a way, no one was more entitled to feeble-mindedness than old-time truck drivers.

So that while we'll grant Dr. Willey his findings as applying to a past period, justice inspires us to rush to the defense of the truck drivers of today. Competitive business conditions make economical truck operation a necessity, and in this the human element is the only unknown factor. Road conditions are known. What the truck can do and will do is known. But what the driver



can do and will do must be determined by experience. Fleet operators realize this and it does not take them long to weed out the feeble minds. Efficiency compels them to make the variable as invariable as is humanly possible.

Under modern methods of fleet supervision the moron driver has about the same chance as a snowball in—you know where.

\_

Stocks

Recently the writer and Al Brownell, our business manager, whose laboratory is the field,

made a tour of truck dealer establishments in central Pennsylvania and parts of New York. Like the barroom quartet's bear that went over the mountain, we were out to see what we could see. And to hear what we could hear.

We heard, as usual, that it's the other fellow that over-allows on tradeins. We heard, not so usual, that business is very good.

The best sight (we hope the paradox is clever enough to be pardoned) was nowhere to be seen. It was the absence of even normal new and used-truck stocks. It was the sign of a very healthy condition within the trade at a time when factories are turning out more trucks than ever before.

This condition in the territory covered may be taken as typical of the entire country. Moreover, every sign indicates that the second half of the year will not produce any such malignant disease as excessive stocks.

## HOURS

Money

At a recent tariff hearing the Senate Finance Committee was told that "there is not a

truck company making any money to speak of."

So far as we have been able to observe, this statement—rather alarming in view of the record truck production, domestic sales and exports in 1929 to date—hasn't been challenged by any truck manufacturer. However, while there has been no direct challenging our desk fortunately has been a receptacle for indirect challenges in the form of publicity items from the head-quarters of many manufacturers who think their financial showings are something "to speak of."

We say fortunately because otherwise it would be an overpowering temptation to swallow a quick-acting poison if the truck industry in its greatest year had not made profits worth talking about. We emphasize the fortunately because otherwise it would have been more truthful than facetious to declare that the truck industry had a wonderful

future behind it.

We understand, of course, that the uncomplimentary statement may have been made with full knowledge of actual conditions merely to influence the committee's decision in favor of retention of the 25 per cent ad valorem duty on trucks imported. But we must be allowed to question the helpfulness of even so pardonable a motive. With very few exceptions truck companies are having a good profit year, and anyone who has watched the industry's career will agree that that achievement is worth whooping up.

Nothing succeeds like success, and that goes for the truck industry. It has its pants pressed, has money in its pocket to jingle, and is going some-We'll say it's going to better places than it has ever been, and that it will do greater things than it has ever done. A large order, you'll say. We'll agree. But highway transportation is certain to make big demands that only big orders will fill. The man who thinks the industry will stand still and in five years be where it is today, will find, if he ever awakes, that his trouble was sleeping sickness. It would be truly unfortunate for such an individual if he were in the manufacturing end of the truck business.

The signs of rapid progress are so obvious that even an explanatory blue-print would be superfluous. And the company that doesn't make any money to speak of will probably find that it's just not blowing its own horn loudly enough to be heard above the livelier competition.—G. T. H.

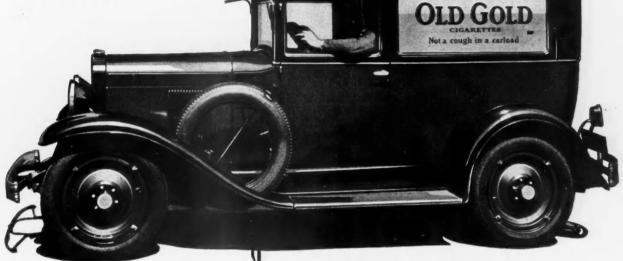
## The Sedan Delivery

Complete with Body by Fisher

\$595 f

(Bumpers and Spare Tire Extra)





Fleet Owners prefer Chevrolet trucks because of their:—

## Fine Appearance

Commercial body builders have produced for the new Chevrolet six-cylinder truck chassis a line of bodies that are outstanding in appearance—rivaling passenger car design in smartness and beauty.

## **Operating Economy**

Repeated tests, on the General Motors Proving Ground and in the hands of owners, have proved that the new Chevrolet six-cylinder trucks are actually as economical to operate as their famous four-cylinder predecessors.

### Six-Cylinder Performance

The increased power, speed, flexibility and smoothness of Chevrolet's new sixcylinder valve-in-head engine have set an entirely new standard for performance in the low-price field.

### Dependable Operation

Ruggedly designed in every vital unit, and built throughout of the highest quality materials, Chevrolet trucks stay on the job month after month with the very minimum of service requirements and upkeep costs.

## The P. Lorillard Co. Purchases 275 Chevrolet Sixes

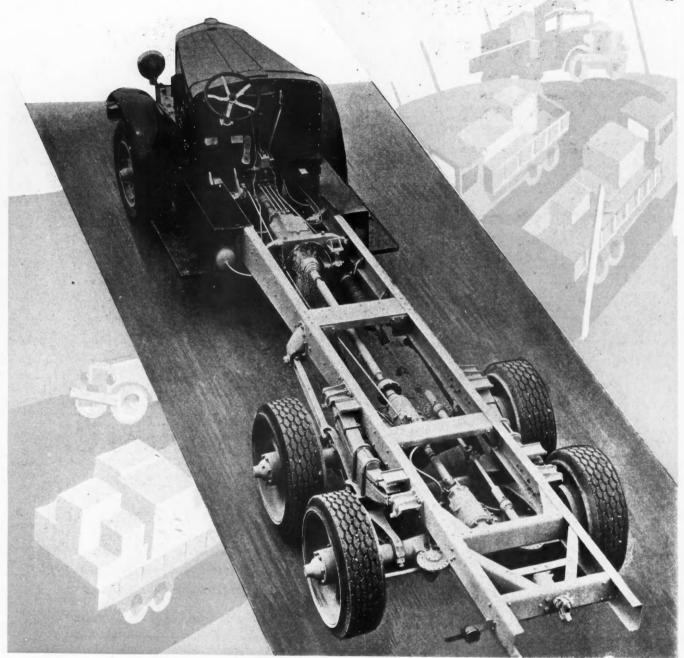
Another Indication of the Growing Demand for the Chevrolet Six among Fleet Operators Everywhere

After careful investigation of the commercial car field, the P. Lorillard Co., manufacturer of Old Gold cigarettes and other famous tobacco products, has purchased 275 Chevrolet Six-Cylinder Sedan Deliveries for use by its field organization. Chevrolet units were selected because of their outstanding appearance, their fine six-cylinder performance, and their remarkable economy of upkeep and operation—which is actually as great as that of their famous four-cylinder predecessors. You'll find that Chevrolet trucks and cars are ideal for your business. See your Chevrolet dealer today!

CHEVROLET MOTOR COMPANY, DETROIT, MICHIGAN Division of General Motors Corporation

All prices f. o. b. factory, Flint, Michigan

# BROCKWAY-INDIANA



Brockway-Indiana Model SW-40 in-corporates a Timken tandem worm drive rear axle assembly. Drive is taken through I-beam section radius rods while torque is absorbed in the tandem unit. Sliding contact is used on both main springs and auxiliary springs mounted directly above them. This construction also is used on the four-wheel model. Double reinforcement is built into the frame. Liners extend inside the side rails from the extend inside the side rails from the wide cross member at the center to the gusseted cross member in the rear of the rear axles. A steel plate ½ in thick extends outside the frame forward from the front spring bracket of the rear spring. Westinghouse air equipment operates brakes on four rear wheels. Note that the air tank is placed out of the way above the step brackets on the left

O meet requirements of modern heavy duty transport Brockway-Indiana is now producing a new sixcylinder six-wheel chassis and a companion four - wheel chassis. The six-wheeler is rated 40,000 lb. gross weight capacity as a truck and 70,000 lb. gross weight for tractor - trailer operation. Corresponding four-wheel unit ratings are 30,000

lb. and 65,000 lb. respectively.
Although parts and units of both chassis are largely interchangeable, the company offers options in tire equipment, wheelbase and rear axle ratios to adapt either model to individual requirements. Solid, high pressure pneumatite or balloon tires are supplied on customer's specifications and dual rear tires are available.

In the six-wheeler a Timken tandem worm drive axle unit is used and a single Timken worm drive axle is embodied in the four-wheel chassis.

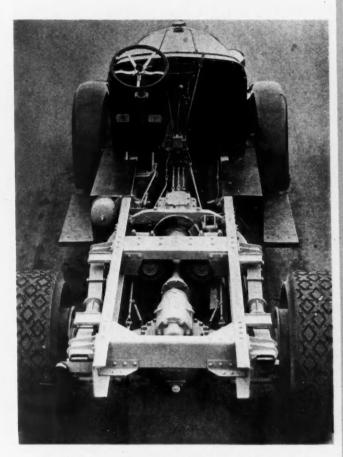
Standard wheelbase of the six-wheel unit is 212 in. which will accommodate

# HAS SIX-WHEELER

Also Adds Four-Wheeler Companion Model Which Differs Only as to Rear End

### Specifications of Brockway Models 50 and SW 40

Model	50	SW 40
Vehicle gross weight		
rating	30,000 lb.	40,000 lb.
Wheelbase, standard	185 in. 212 in.	212 in.
	Tractor 146 in.	0 1 1
Tires, Front	Optional Optional	Optional Optional
Rear	Cont. 16-H	Cont. 16-H
Engine	6-43/4 x 53/4	6-43/4 x 53/4
Size	Leece Neville	Leece Neville
Voltage	12	12
Starter	Leece Neville	Leece Neville
Radiator, type	Tubular	Tubular
Clutch	Brown-Lipe	Brown Lipe
	Disk	Disk
Type	Brown-Lipe	Brown-Lipe
Where mounted	Amidships 7	Amidships 7
Propeller shaft	Double	Double
Front axle, make	Shuler	Shuler
Rear axle	Timken	Timken dual
Final drive	Worm	Worm
Drive and torque	Springs	Radius rods
Steering gear	Ross	Ross .
Type	Cam and lever	Cam and lever
Service brakes, front		
Type	Westinghouse Internal	Optional
Method of operation	Air	
Service brakes, rear	****	
wheel	Westinghouse	Westinghouse
Type	Internal	4 rear wheels
Method of operation	Air	Air
Hand brake, make	Tru-Stop	Tru-Stop
Type	Disk	Disk
Frame width, rear	8 x 3 x 5/16	DISK
	Reinforced	



Model 50 has a single Timken worm drive rear axle. Main and auxiliary rear springs are outside the frame side rails. Note braces on the channel cross-member at front of rear springs and on the rear cross member. A Tru-Stop disk hand brake is mounted in rear of a Brown-Lipe seven-speed transmission



a 17 to  $18\frac{1}{2}$ -ft. body; the four-wheel sion, the latter mounted amidships. chassis standard wheelbase is 185 in., Westinghouse air equipment actuates the tractor model 146 in. and long chassis 212 in.

Major units, other than the rear axle, are Continental 16-H six-cylinder 434 by 534-in. L-head engine, Brown-Lipe multiple disk clutch and Brown-Lipe two-range seven-speed transmis-

the brakes. Four-wheel brakes, operated by Westinghouse air equipment, are regularly supplied on both the four and six-wheel chassis. Front wheel brakes are supplied for front wheels of the six-wheeler, when desired, at extra



Six-wheel unit equipped with pneumatic tires. Solids, high pressure pneumatic or bal-loons are available



## FLAT RATE PRICE LIST NUMBER 32

## CHEVROLET TRUCK

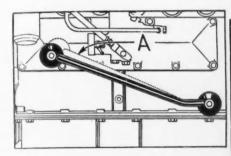
Engine		7. Refit only, one connecting rod
1. Remove and replace engine.	NOTE	bearing, when oil pan is off. Includes adjustment plus ream-
Does not include transfer of accessories 4 cylinder	Both operations and prices for Chevrolet 4-cylinder engine given in this table are based upon those given in the Rapid Flat	ing or scraping to get good fit. Includes removal and replace- ment of cylinder head. Does
6 cylinder	Rate and Repair Data Book, published by Chilton Class Journal Company. 6-cylin- der engine prices have been compiled by	not include alignment of rod
4 cylinder	the Book Department, Chilton Class Journal Company.	8. Refit only, one connecting rod bearing when rod is out. Does
<ol> <li>Inspect internal condition of engine. Includes: Remove cyl- inder head, oil pan and connect- ing rod and piston assemblies,</li> </ol>	Additional prices for Chevrolet trucks will be given in an early issue.	not include alignment of rod 4 cylinder
measure cylinder bores, pistons and crankpin and reassemble	7. Renew one piston pin, when rod is out	Main and Connecting
4 cylinder 8.40 6 cylinder 10.05 6. Tune engine. Includes: Clean	4 cylinder \$.80 6 cylinder	Dad Daning
and adjust breaker points and spark plugs, clean sediment bulb	8. Piston pins, renew all, align and adjust rods	1. Main bearings adjust all when
and carburetor screen, retime	4 cylinder	4 cylinder \$3.25
ignition, adjust carburetor and fan belt 4 cylinder	9. Piston pins, renew all when rods are out	2. Main and connecting rod bear-
4 cylinder	4 cylinder 2.40	tion No. 1
4 cylinder 1.00	6 cylinder 3.50 10. Rings and pins, renew all, align and adjust rods	6 cylinder 11.00
6 cylinder	4 cylinder	ings, adjust all, when oil pan
9. Check engine compression, valve	Piston Assemblies	4 cylinder 7.25 6 cylinder 8.75 4. Main and connecting rod bear-
tappets, ignition system, fuel system, valve and ignition tim- ing to locate engine miss	11. Piston, pin and ring assembly,	ings, renew all and align rods when engine is out of frame
4 cylinder	renew one when connecting rod is out and cylinder head is off	4 cylinder 26.00
o cymaet	4 cylinder	
Cylinder Head and	12. Hone or bore one cylinder, ad- just and align rod and renew	when engine is dismantled 4 cylinder
Oil Pan	one oversize piston pin and ring assemblies, when connect-	6 cylinder
10. Renew cylinder head gasket	ing rod is out and cylinder head is off	4 cylinder 31.00
4 cylinder	4 cylinder 5.75 6 cylinder 5.75	
13. Remove oil pan, clean and replace	<ol> <li>Hone or bore all cylinders, align and adjust rods and renew over-</li> </ol>	Crankshaft
4 cylinder	size piston, pin and ring assem- blies, when connecting rods are	7. Regrind crankshaft, renew main
	out and cylinder head is off 4 cylinder 20.40 6 cylinder 30.00	
Oil Pump	14. Hone or bore all cylinders, renew all oversize piston, pin	o. Renew crankshaft, main and rod
15. Assembly, remove, inspect and replace	and ring assemblies, align and adjust connecting rods	bearings, and align rods 4 cylinder
4 cylinder \$4.00 6 cylinder 4.70	4 cylinder 20.40 6 cylinder 34.00	or dramanant end play, aujust
Lubrication, Miscel-	Rod Bearings	6 cylinder
laneous	<ol> <li>Remove and replace connecting rod and piston assemblies. In-</li> </ol>	6 cylinder 1.80
17. Clean oil lines when oil pan	cludes removal of oil pan and cylinder head and replacing	Timing Co.
is off 4 cylinder	parts, no other work included 4 cylinder \$6.00	
19. Oil pressure regulator, adjust	6 cylinder	clean and replace, including re-
6 cylinder	rods are out 4 cylinder 1.40	
o cymider	6 cylinder	3. Retime valves 4 cylinder
Piston Pins and Rings	all, when pan is off. Includes removing shims but does not include scraping	4. Renew all gears
1. Rings, renew all, align and ad- just connecting rods	4 cylinder 4.00 6 cylinder 5.40	
4 cylinder	4. Connecting rod bearings, adjust all. Includes operation 3	cover is off
2. Rings, renew all, after connect- ing rods are out	4 cylinder 6.00 6 cylinder 7.55	
4 cylinder	5. Connecting rod bearing, renew and align one and adjust others	cover is off
4 cylinder 9.00	4 cylinder 9.00 6 cylinder 11.70	
6 cylinder 12.15 5. Piston pins, renew all and align rods only	5a. Renew and align each additional rod bearing	G 1 6
4 cylinder 9.80 6 cylinder 13.35	4 cylinder	Gamshaits
6. Rings and pins, renew all and align rods only	ings and align all connecting rods, when rods are out	7. Remove and replace camshaft, includes removing and replacing
4 cylinder	4 cylinder 6.20 6 cylinder 11.10	

## SERVICE HINTS

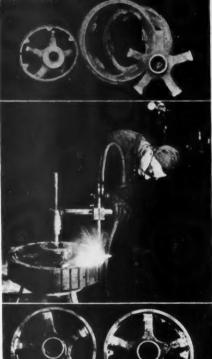
## From Shop and Factory

## \$5

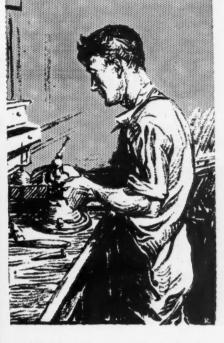
Ideas for Service Hints from shop men are welcome. Tell all about the idea in shop terms and send drawing or photograph. Five dollars will be paid each successful contributor.



Oil level in the valve chamber of Model A Ford engines has been lowered by a change in the cover and the oil-return pipe. This change reduces oil consumption and prevents oil being thrown on the springs. New pipe and valve chamber are not interchangeable with former parts, as shown by dotted lines. When replacing oil pipes, two gaskets should be used, one at each end of the pipe



warped, replace them. Make sure that the valve seats are clean and free from irregularities. When replacing valves, put polished side downward.



Welding torch mounted in fixture is used for cutting wheels for changeover to pneumatics. Top: Old rim removed. Bottom: New rim in place

## Welding Wheel Rims

In changing steel spoke wheels from solid to pneumatic tires an oxy-acety-lene torch can be used to advantage for both cutting the old rim from the spokes and for welding the new rim in position. A jig to hold the torch and move it about a full circle, which has been used successfully for this job, is described by Linde Air Products Co.

The base is an old brake drum, and it is supported on three legs, as shown. The truck wheel is placed on the support and a steel shaft is supported in the bearing races by two cones. The torch is carried on an arm which is revolved about the shaft.

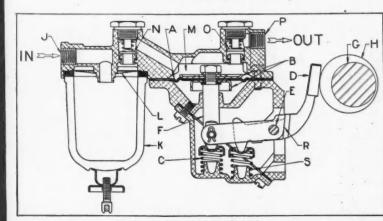
Bronze welding is used for attaching the new rim to the spokes.

## AC Fuel Pump

A diaphragm A which is operated by eccentric H on the camshaft by means of rocker arm D and pull rod F moves fuel in this pump. Gasoline enters at J and is discharged at P. Suction valve is at N and discharge valve at O. The diaphragm is pulled down by rod F and is forced upward by spring C. When the carburetor float valve cuts off flow of gasoline, pressure in the discharge line holds the diaphragm down against spring C and no more gasoline is pumped until pressure is released. Spring S keeps rocker arm in contact with eccentric to prevent noise.

In case of major trouble with an AC pump the makers advise that it be taken to an AC authorized service station or United Motors Service branch. Minor service operations, however, may be undertaken in the shop. Within this classification are:

Loose glass bowl, dirty screen, loose valve plugs and dirty or warped valves. To fasten the bowl, tighten the thumb nut and make sure that the cork gasket is in place and is not broken. This should also be done when the bowl is removed for cleaning of screen. If valves are warped or dirty, take out plugs and valves. If damaged or



Cross-section of the AC fuel pump

# STEWART



### Specifications of Stewart 28X and 29X

Radius rods and helper springs are used in rear axle assemblies of both the 11/2 and 2-ton models

Model28X—11/2	29X-2
Chassis price, list\$1,495 Capacity, tonnage rating.11/2	\$1,695
Body weight allowance. 1400 lb.	1400 lb.
Weight, chassis lb3840 lb.	4188 lb.
Wheelbase, standard in. 136	145
optional, at extra cost. 145, 160,	160, 176
Tires, front, standard30 x 5	32 x 6
Optional, in32 x 6 or	34 x 7
34 - 7	
rear, standard30 x 5 dual	32 x 6 dual
optional32 x 6 single	32 x 6, 34 x 3
EngineLycoming	Lycoming
number of cylinders6	6
size of cylinders 31/4 x 41/2	31/4 x 41/2
displacement224	224
horsepower61	61
valve arrangementL	L
number of main bear-	
ings4	4
piston mater.acast iron	cast iron
compression ratio 4.75:1	4.75:1
suspension 3 point	3 point
type of mountingrubber at	rubber at
Oiling systempressure	pressure
Carburetor, make Stromberg	Stromberg
Fuel feedvacuum	vacuum
Ignition, make Delco	Delco
Starter, make Delco	Delco
Gasoline tank location frame	frame
capacity20 gal.	20 gal.
Radiator, typezellular	cellular
Temperature control Thermostat	
Clutch, make and model.Fuller	Fuller
typemultiple disk Transmission, makeFuller	multiple dis
Transmission, make Fuller	Fuller
where mounted 4-unit	4-unit
number speeds	-
Universals, make Spicer	Spicer
typemetal	metal
Propeller shaft double	double
Front axle, makeClark	Clark

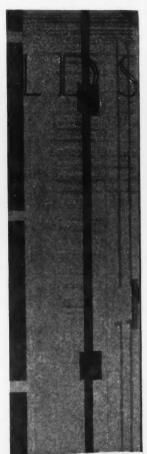
ratio, standard ...
ratio, optional ...
Drive .....
Steering gear, make
Service brakes ....

Rear axle, make .....Clark final drive ......bevel Clark bevel full-float-. semi-floating .6.37:1 .7.28:1 ing 6.37:1 7.28:1 ratio, optional 7.28:1
Drive radius rods
Steering gear, make Ross
Service brakes Bendix
2-shoe internal
4 wheel
Size drum, front 14 x 2 in.
rear 16 x 2½ in.
Hand brake, location ransmission
size drum 4 x 8½
Springs, front 38½ x 2½
number leaves 11 7.28:1
radius rods
Ross
Bendix
2-shoe
internal
4 wheel
14 x 2 in.
16 x 2½ in.
transmission | Springs | Front | Springs | Sion 4 x 8½ 38½ x 2¼ 10 50 x 3

SE of aluminum for body making is increasing and developments in this field are being watched with interest. Up to the present aluminum employed in truck bodies has been incorporated in custom jobs designed to meet special needs of purchasers. By adopting aluminum as material for all outside parts of a new de luxe panel body the Stewart Motor Corp., Buffalo, N. Y., has taken the lead in putting this type of construction on a factory production basis. The new bodies are offered in two sizes for mounting on Stewart 34 to 114-ton trucks.

Coincident with announcement of the aluminum bodies the Stewart company introduces two new six-cylinder trucks, one of 11/2-ton capacity, listing at \$1,495, and the other of 2-ton rating, listing at \$1,695. Both models are equipped with Bendix two-shoe four-wheel brakes. Four wheelbases are available on the 11/2-ton unit and three on the



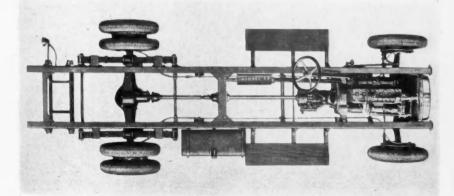






Above: The aluminum de luxe panel body by Stewart is designed for high class retail service

At left: Driver's compartment of de luxe delivery. Filler c a p and gage on gasoline tank are covered by the door



larger model of 2-ton capacity rating. The body was designed by Stewart engineers for retail establishments desiring a vehicle of distinctive appear-

Top view of 2-ton chassis model 29X.
Gasoline tank is mounted at side. A
wide center cross member supports
the center bearing of the propeller
shaft

## BODY

Is First Chassis Maker to Work Out Job Along New Trend. Also develops Two 1½ and 2-Ton Chassis

ance and of advertising value. Curved roof and sides, doors with rounded upper corners, integral cowl, and panels brought down to running boards give this effect.

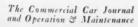
All outside parts of the body are covered with aluminum, the frame being of hard oak and ash. Interior of the body is sealed and is equipped with two dome lights. The driver's seat is permanent and the removable auxiliary seat, next to the driver, has a lazy back.

Two sizes of the body are offered, 7 ft. of loading space for the ¾-ton model and 8 ft. for the 1 and 1¼-ton chassis. The larger body is 52 in. wide and 52 in. high, and has space 46 in. wide between wheelhouses. There are two rear doors 22 in. wide by 48 in. high.

Standard equipment includes saddle lamps, rear view mirror and windshield. Bumpers and rear bumperettes are supplied at extra cost. Price for the 8-ft. body is \$800 and \$780 for the shorter body.

Both truck models embody Lycoming engines, 3¼ by 4½ in., Fuller clutches and four-speed transmissions, and Clark axles. Rear axle of the 11/2-ton chassis is a bevel semi-floating model and that of the 2-tonner a bevel gear full-floating. New type two-shoe Bendix internal four-wheel brakes are used on both models and they are actuated by flexible cables at the four wheels. Only one brake cross-shaft is incorporated in the assembly.

Detailed specifications are given in the accompanying table on the page opposite.





# NEW TRUCK SALES

Complete Figures for May, 1929; Totals for

	1	1 .	1	1	1		1									8							-	,				, 1			1
	Acme	American La France		Autocar	Brockway-Indiana	Chevrolet	Diamond T	Dodge Bros.	Fargo	Federal	Ford	G. M. C.	Gotfredson	International	Larrabee	Mack	Moreland	Pierce-Arrow	Relay	Reo	Republic	Rugby	Schacht	Selden	Sterling	Stewart	Studebaker	Whippet	White	Willys-Knight	Total Sales by States Including
ALAMay			1::		1	224		20	2	3		7		20	:::	6	:::	:::		3							1	9			
ARIZMay	:::	::				93		28	1		173	8		19		1				8		2					5	2	3		2,
5 mo. ARKMay June					4	352 193 132	1	125 22 8	1	2	140	55 5 4		88 46 27		4	2			12		7				3	25	1 4	- 8 - 4 4	1	2,
ALMay	1			16	5	865 517	3		8		1,402	36 85	3	69		42	48			121	4	26			23	8	19	15	26 40	1	2,
5 mo.	11		5	65	1	2,291	-	38	38	1112	6,759	19	15	264		190	284	3	2	524	16	76			131	41	84	43	189	8	13
5 mo.	:::	:::	-	10	3	-	-	196	5	9		126	``i	167		"iò	i	1	1	30	3	6					7	5	24	4	· · · · · · · · · · · · · · · · · · ·
5 mo.	:::	:::		35	40	831	· 12	316	30		985	128	-	146	· · · · · · · · · · · · · · · · · · ·	142	:::	10	7	239	2	9	3	i	7	67	32	25	34	8	3
EL May June 5 mo.	:::	:::		37	·····i	48 46 212		12 3 28	i i	i	80 80 281	12 9 38		14 6 53		4				7 3 24	1 2	1 3			i	i	i	i	ii		
C May 5 mo.				5	5 11	61 212				2	138 458	9 		i9		11 28		1 i	3	6					2	10 15			6		
A May 5 mo.					4 ii	148		13	<u>i</u>	2	357 1,145	2		14		1 i3		5	:::	6		:::			:::			3 15	3 16	::::	2
May	:::		::	4	6	292		32	1	1	347	4		30	:::	7		1	:::	8	:::		:::				1	2	8	1	
5 mo.				4	32	1,258		108	2		33	5		10		18		1		6		3					1	17	2	1	2
5 mo.		2		6	12 10 79	788 447	88	125 96	6	15	1,089 801	51 33		204 115		29 37	10	3	6	15 53 34	1	3			5	2	2	14	19 17	1 2 1	2
June 5 mo.	:::	10		47	79	3,644	566		59	84	5,168	423	42	1,248		169		9	36	295	10	29			53	18	17	18 92 14	132	18	13
5 mo.	:::	· · · j	::	ġ	105	2,224	35		13	37		236		157	:::	```ii		ì	20		2	6	· · · · · · · · · · · · · · · · · · ·	:::		41	40	64	43	4	
5 mo.	:::		::	i	21	2,271	7	238	32	···i2	1,431	77		660	:::	26	:::		9	``i37	· · · à	13		:::			13	<u>ż</u> 9	3 15	3	5
June 5 mo.	:::	:::	::	:::::	4 2 7	408 198 1,535	1 2 13	60 35 281	5 1 18	2	462 227 1,521	19 16 124		98 53 411		·····ż	:::	:::	ì	20 8 75	2 1 4	1 2		···i		i	1 7 14	6 4 43	5 3 19	1 1 8	1 4
5 mo.				7	1 18	210 888			iż	i	198	28 115		207		6 23			2	25 80	 2	4	4			 i	3	6	4	1	2
May 5 mo.			::		2 i9	160		14	3	5	283 1,245	16 56		56 172		2 			1 'i	3 ii					:::		:::	6	3	1	
EMay				1	1	313	3	47	5		356	15		15		3				36		2			1		1	13	1		
5 mo.  DMay  June	···i		i	19	7	729 233 155	16	110 49 48	2 3 4	8 5	894 295 267	31 34 9		52 52		24 21		2	· · · i	21 23	1 2	1			11	5	2	3	1 18 15	1	1
5 mo.		4		53	10 13 15		40	179	24	19	1,117	113		137	7	108		3	6 2	99	6	2		1 3			3	10	28	1 4	1
5 mo.	3	17		148	85	910		-	84	-	3,283		-	358 152	20	219		10	3	134	-	-	4	9	71	47	22	49	130	11 3	3
5 mo.		:::	::	28		3,546	36	521	85	101	5,672	405		505		58		13	4	394		19		:::	:::	:::	26	87	55	``i6	ii
NNMay 5 mo.	:::		::		:::::	508 1,456		183	<u>6</u>	28	2,110	99	:::	360		2 15		i	1	122	:::	7	:::	:::	:::	:::	14	10 5i	30	<del>7</del>	- 4
SSMay 5 mo.					<sub>7</sub>	198 			3		285 777	i6		44 100						is										····ż	
5 mo.				4 20	22 7i	426	19			12		36		69 553		17		33		29	-	4			3	1	4	14	8	3	1
ONTMay						99		18	1	1	196	12		34		3			2	10		2					30	6	4	1	-
5 mo.				3		517		146	4	9	965	63		279		6		2	2	68	2	11					3	ii	13	10	· · · · · · · · · · · · · · · · · · ·

† June not included in 5 mo. totals.

Figures in this table are compiled by R. L. Polk & Company, of Detroit, except Illinois, which is compiled by the Automobile Sales Record Corporation, of Trenton. Readers desiring



# BY MAKES AND STATES

Five Months, and Partial Reports for June, 1929

for

Total Sales by States Including Miscellaneous

2,100 345 1,360 612 324 2,776 2.835 13,276 558 2,177 875 3,176 180 156 672 282 897 552 2,084 747 2,902 136 570 2,625 1,753 13,658 1,232 6,734 1,256 5,018 1,103 566 4,109 585 2,540 548 2,496 806 1,933 810 653 2,891 1,961 7,766 3,099 11,770 1,459 4,508 550 1,741 1,347 8,000 391 2,126 Illinois,

	Acme	American La France	Atterbury	Autocar		Brockway-Indiana	Chevrolet	Diamond T	Dodge Bros.	Fargo	Federal	Ford	G. M. C.	Gotfredson	International	Larrabee	Mack	Moreland	Pierce-Arrow	Kelay	Reo	Republic	Rugby	Schacht	Selden	Sterling	Stewart	Studebaker	Whippet	White	Willys-Knight	Total Sales by States Including
EBRMay					:	2	277 1,336	6	20	2		284	30 130		55 366		3				10		5	::				2	6	4	 2	3,
EV May 5 mo.			::				15		16	2		36	4 11	:::	i3		2	1 .			2			::		i		1 .		1 6	i	
. H May 5 mo.			::	::::	i ·	10	136 379	<u>i</u>	24	3	····· 3	152	12		14 26		5 10		· i	::	10		1 .				3	2	ı 'ii	1	····ż	··i,
. J May 5 mo.	1 4	2			25	17	440	5 34	79 352	9 57	14 79	565 2,699	48	2	46 191	1	46 293		1 42	3 10	56 254	2	5 21	9		10 39	7	12 55	9 77	25 136	6	1,
. M May 5 mo.						<u>3</u>	58 244		6 5i	·····i	3	45 215	6 żi		10 50						iò		1 2						14	4		
5 mo.	7	138	3 12 3 54	··· ż	38	208 756	1,332	76 261	351 1,413	54 225	124	7,381	170 611	1	305 911	39 90	200 754			12 44	192	2	8 41	7 15	21 64	16 76	98	16 63	182	127	12 ``i8	5, 20,
J. C May June 5 mo.	14				2	2 10	306 303 1,743	:::::	40 31 257	2 2 6	3 1 9	285 362 1,625	16 15 114		16 16 99	:::	4 1 34			::	7 4 36	1 4	3 2 11			::	2 1 5	8	3 25	7 3 20	i	4,
5 mo.	:::						155	i	59		3	156	13 52	:::	101				2	1 1	29		1i					2	5 15	····· 4	<u>ê</u>	i
5 mo.	23				71	31 9i	3,520	63	145 596	62	78		289	-	646	:::	129		7 26	18	323	14	15	23 56	7	9	32	30	189	69	38	2 11
5 mo.	:::				3	28	1,678	18	38	25	37	505 2,089 256	19 106 28		102 ***412 30		1 27 13	3	i	2	80	2	2		15		8	13	53	38	3 	1
RE May 5 mo. A May	12	:::	1 4		58	35	596 866	1 24	149	13		1,132	107	2	104	5	30		5	11	67	4	10		1	38	31	12	7 40	14 	4	2
5 mo.	34		13			198	3,638	100	1,069	121	61	5,903	459	26	648	13	342			64	515	34	38	2		6		62	169	265	18	14
5 mo.			2		32	4	310	i i	134	16	-	363 253	71		37 11 11		29		3		102	1	3	2		6	16	3	7	···i4	i	···i
June 5 mo.	``i					2	203 173 934 131	1	18 13 92 18	2 3 5	24	253 171 870 137	10		81		8 2			::	10	i	3				· · · · ·	1 2	1	3 1 7	1	2
5 mo. ENNMay						i 1	450 267	6	77	5	10	516 194	41	`i	337		6				56		10					2	7	1 3	···6	'i
5 mo. EXAS. May		::	3		4	2	1,115	8	116	1	31	758	113		182		25			2	42 34	2	3				2	5	9	20	2	2
TAH May June			5		33	51	5,027 52 118		521 8 29	32 1 2 3	-	86 248	291		1,019 5 22		1 10 13	1 2		23	194 6 12 15		22 4 2 8				6	29	53	99	7 i	12
5 mo.						10	87		38	5	5	141	8		56	4	3	2	1		16		8				6	4	3 2	3	4	_
AMay June 5 mo.					6 3 15	7 8 28	248 427 339 1,501	1 2	42 23 170	12	7 2	399 356	20		125 64 24 185		7 3 2 23		1	3 1 4	12 12 12	4	3				5 4	4	6 2	6 6 38	5	1 3
7ASHMay 5 mo.	:::			:::		20	195		44	2	2	370	37		37		3	9	3	- i	66 19	20 2 4	10 6 21				13	2	21 5 17	21	····i	
V. VA May 5 mo.	· · · i				1	5	208	4	42		2		11		50					4	21	1	1				2	25		72 6 14	3	
June 5 mo.	i		i		i	1 3 1	627 509 1,984	36	84 76	8 6 24	15	1,047	48		161 113 430		8 4 22	i	18	3 7 49	58 41 108	14	7 1 12			16 11 58	8 7	8 5	29 15 52	14 7 37	4 2 13	1
YYOM May 5 mo.							37		9 78	2		68			35		2	i			8		···· ż					3		5		
OTAL. May Sales by Makes. OTAL. 5 mo.	33	11	3 1	3 3	35	462	15,965	350	2,847	272	326	22,364	1,453	12	3,234	60	740	62	66	76	1,547	37	125	38	31	165	242	149	353	621	86	55

which is compiled by the Robinson's Advertising Service of Springfield; and New Jersey, town and county lists of owners in any section may address any of these three companies.



## OFFERS

Optional Wheelbases Available on New Models Equipped With 6-Cylinder Engines and Lockheed Hydraulic Brakes

NEW line of trucks, comprising seven models which are equipped with six-cylinder engines, pneumatic tires and hydraulic four-wheel brakes, is offered by Hahn Motor Truck Corp., Allentown, Pa. Each model is given a range in capacity rating and the higher rating for one model is the lower rating for the next larger, except in one instance. This arrangment gives a complete coverage of tonnage ratings from 1500 lb. to 5 tons and total maximum vehicle gross weight ratings extending from 6000 to 20,000 lb.

Many options are given in specifications to meet in-

## Specifications of New Hahn Models

Model         7-H           Chassis price, list         \$1,098           Capacity, tonnage rating         ¾-1           Body weight allowance         900           Maximum weight (all)         6000           Weight, chassis, lb.         3100           Wheelbase, standard in.         124 in.	17-H \$1,430 1-1½ 900 7650 3750 142 in.	37-H \$1,950 2-2½ 950 10,550 4600 153 in.	39-H \$2,898 2½-3 1200 13,000 5800 164 in.	47-HB \$3,700 3-3 <sup>1</sup> / <sub>2</sub> 1350 15,250 6900 151 in.	47-HD \$3,900 3½-4 1350 16,850 7500 151 in.	67-H \$4,950 4-5 2000 20,000 8850 151 in.
options		164 183	177 190½	164 184	164 184	164 184 198
Tires, front, standard in30 x 5	30 x 5	30 x 5	32 x 6	34 x 7	34 x 7	36 x 8
Tires, rear, standard30 x 5	30 x 5	30 x 5	32 x 6	36 x 8 dual	36 x 8	36 x 8 dual
Engine, make and modelCon.	Con. 18-E	Con. 16-C	Con. 16-R	Con. 18-R	Con. 18-R	Con. 21-R
Number of cylinders	6-33/4 x 4 L-head 7 21/4	6-33% x 45% L-head 7 23%	6-4 x 41/8	6-4 x 41/2	6-4 x 4½ valve in head 7 2¾	6-43/8 x 43/4
suspension	4 point	4 point	3 point	5 point	3 point	3 point
Oiling systempressure Front end drivegear	pressure gear	pressure gear	pressure chain	pressure chain	pressure chain	pressure
Gasoline tank, locationunder seat	under seat	under seat	under seat	under seat	under seat	under seat
capacity, gal20	20	35 Chinada	35 Chicago	35 Chicago	35 Chicago	35 Chicago
Radiator, make	Chicago tubular	Chicago tubular	tubular	tubular	tubular	tubular
Clutch, make and model B & B 640	BL 20	BL 35	BL 50	BL 61	BL 61	BL 65
Transmission, make and modelWarner	BL 20	BL 35	BL 35	BL 35	BL 35	BL 55
where mountedunit	unit	unit	unit	unit	unit	amidship
speeds	4	4	4	4	4	7
Universals, makeSpicer	Spicer metal	Spicer metal	Spicer metal	Spicer metal	Spicer metal	Spicer metal
Propeller shaftsingle	double	double	double	double	double	double
Front axle, make	Timken	Timken	Timken	Timken	Timken	Timken
Rear axle, make and modelTimken	Timken	Timken	Timken	Timken 5600H	Wisconsin 8817	Wisconsin 1500
final drivebevel	5200H bevel	5400H bevel	5800H bevel	bevel	dual red.	dual red.
typefull fl.		full fl.	full fl.	full fl.	full fl.	full fl.
ratio, standard5.8	5.8	5 5/6	6 1/6	7.8	7.8	10.8
ratio, optional		6 4/5	Ross	6 5/6 Ross	6 5/6 Ross	8.18 Ross
Steering gear, makeRoss Service brake4-wheel Lockl	Ross	Ross	Ross	1/085	Ross	Ross
size of drum, front	14 x 13/4	16 x 21/4	16 x 21/4	16 x 21/2	16 x 21/2	$17\frac{1}{4} \times 3$
size of drum, rear	16 x 21/4	16 x 21/4	16 x 3½	171/4 x 4	171/4 x 4 Tru-Stop	171/4 x 4
Hand brake, makeWarner	BL drum	BL	Tru-Stop disk	Tru-Stop disk	disk	Tru-Stop disk
typedrum diameter8 in.	8 in.	8 in.	14 in.	14 in.	14 in.	14 in.
Springs, front	41 x 21/4	41 x 21/4	41 x 21/4	40 x 21/2	40 x 21/2	40 x 21/2
number of leaves8	10	11	11 50 x 2½	10 56 x 3	10 56 x 3	10 56 x 3½
Springs, rear	50 x 2½	50 x 2½	14 x 2 1/2	14	14	14 3 72
Spring mountingsliding block	sliding block	sliding block	sliding block	shackle	shackle	shackle
Frame, depth	5 5/8	53/4	7	7	7	8
flange	23/4	3½ channel	3½ channel	3½ channel	3½ channel	3½ channel
channel or I-beam	channel 200 in.	220 in.	240 in.	210 in.	210 in.	210 in.
Wheels, makeVan	Van	Van	Van	Van	Van	Budd
Chassis lubrication, make Alemite	Alemite	Alemite	Alemite	Alemite	Alemite	Alemite
Length, dash to center of rear axle. 102 in.	115 in. 170 in.	122 in. 170 in.	127 in. 169 in.	120½ in. 160 in.	120½ in. 160 in.	120½ in. 160 in.
Length, dash to end of frame 135 in.	1.0 1110					

# NEW 7-UNIT LINE

dividual requirements, among them being wheelbase and tire equipment.

Continental engines are used in all models, the 2% by 4% in. 29-L in truck model 7-H, the 3% by 4 in. 18 E engine in truck model 17-H and 3% by 4% in. 16-C engine in model 37-H. The four larger models embody the R-series overhead valve engines, which are interchangeable in chassis mounting. Zenith carburetors and Autolite starter, generator and distributor are used throughout.

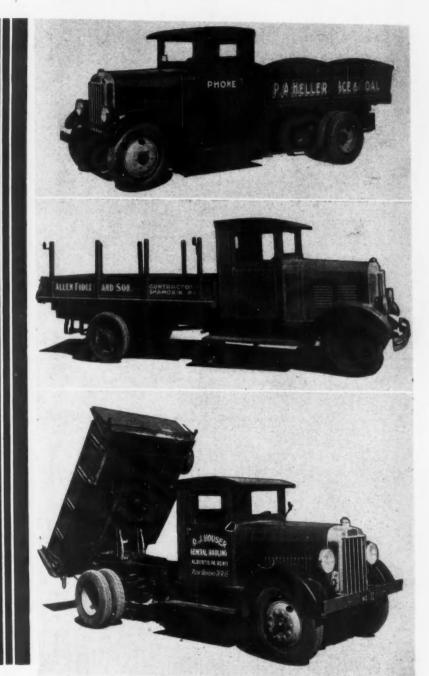
Full-floating type rear axles are standard in the line, the two larger models incorporating Wisconsin double-reduction axles and the others having Timken bevels. Radius rods are used in all cases. Model 7-H has a Warner 3-speed transmission, five next larger models use Brown-Lipe four-speed units, while the largest model incorporates a seven-speed amidships mounted

Brown-Lipe.

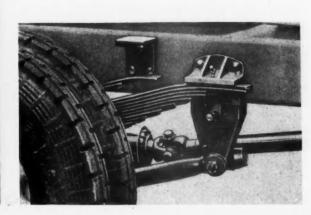
Plate clutches are common to the entire line, that in 7-H being a Borg & Beck and the remaining Brown-Lipe. Other units included in all models are: Timken front axles, Spicer universals, Autolite starters, generators and ignition distributors, Zenith carburetors, Stewart-Warner vacuum tanks, Ross cam and lever steering gears, and Lockheed hydraulic four-wheel brakes.

A transmission mounted drum type hand brake is employed on models 7-H, 17-H and 37-H and Tru-Stop disk brakes, made by American Cable Co., are used on the four remaining truck models. Service brakes on models 39-H, 47-HB, 47-HD and 67-H are actuated by a vacuum amplifier.

Sliding contact spring end mountings instead of shackles are used on rear springs of models up to and in(Turn to page 60, please)







Above: An enclosed cab with one-piece windshield and wide doors is available for the Hahn line

At left: Sliding contact spring mounting and auxiliary springs as used on model 39H. As the spring deflects the point of support of load moves toward center of the spring, giving greater stiffness under load



## POWER WATER GATE CLOSER

DECAUSE of the ingenuity of the engineering department of the Standard Motor Truck Co. two 2ton Fisher Mercantile Express chassis were recently sold to the Water Com-mission of the City of Detroit. The city engineers had designed an elaborate mechanism to be operated from a power take-off for closing water gates. This service was formerly performed by hand and required the use of several men, taking several hours. Before making their own design various truck manufacturers were asked to give the matter attention. The mechanical gate closing apparatus conceived by the Standard Truck Co. was finally accepted as being simpler and less expensive to construct and more economical to operate.

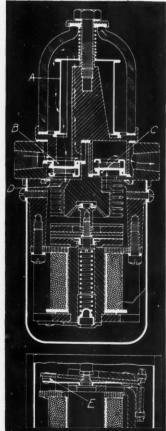
As shown by the illustration the device is compact and conveniently located in the corner formed by the driver's seat and the front of the body. The proposition proved to be successful and gates can now be closed in a few

minutes.



Power to operate the gate closer is taken from the toser is taken from the horizontal shaft of the power take-off through bevel gears to a vertical shaft. From the latter shaft it is transmitted by chain to another vertical shaft mounted outside of the frame. The final con-nection is also by chain to a large gear keyed to the gate-closing shaft. By means of a hand screw the locking shaft may be raised or lowered through the driving gear. The shaft and gear is held in position by a sturdy U-brace strapped and bolted to the frame. A guard angle also circles the gear and follows the outside course of the chain. An-other brace just below the hand wheel assures rigidity and perpendicular alignment





Sectional drawing of the Autopulse show-ing assembly and course the fuel takes upon passing through the pump. Gasoline enters the inlet port passes through the screen A, and inlet valve B into bellows D, and makes its exit through outlet valve C. Contacts are indicated by E

HE 1929 Autopulse electric

fuel pump, made by the Auto-

pulse Corp., Detroit, embodies a number of improvements over previous models including a doubled

pumping capacity, a positive spring

suspension, a frictionless bearing, a

rigid and practically noiseless armature and bakelite valves. Lifting

fuel 30 in. on a 1-lb. spring adjust-

ment with unrestricted outlet, this new model will deliver approximate-

ly 16 gal. per hour and on a 2-lb.

spring adjustment, approximately

20 gal. per hour. Current consump-

tion with a 1-lb. spring adjustment

is .06 amp. and with a 2-lb. adjustment, .09 amp. on a 6-volt pump.

## AUTOPULSE FUFI PUM

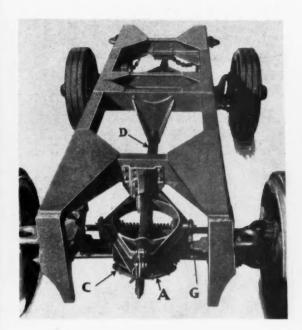
The armature bearing spring has a positive spring suspension. bearing is entirely frictionless and more reliable than the ball bearing suspension used on former models. Valve seats are made of Bakelite to insure better wearing and seating qualities. The new bellows are larger in diameter and of greater length than those formerly

used. All pumps are calibrated for 1 - lb. pressure, but pressure may be increased if required without recalibration. Design is such that either single or two-wire connections can be furnished.



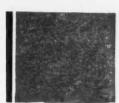
The Commercial Car Journal and Operation & Maintenance

## DETROIT TRAILER HAS KNUCKLE STEER

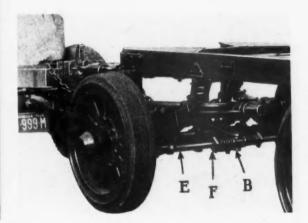


## Model K Employs Separate Pole for Steering

Close-up views showing steering mechanism of the Detroit Trailer Model K. The steering assembly consists of a sector member (A) attached to the center of the axle, and upper and lower steering arm (B), which are united at the front and are pivoted and slide on the sector, and a diamond-shaped rocking beam (C), 32 in. long, which guides the assembly and provides for the vertical motion of the steering pole (D). The steering arms jut beyond the axle and are attached both below and above the tie-rod (E) to a block (F), which has a sliding action on the tie-rod and presses against springs on each side. Severe shock as well as normal vibration are taken up by these



which has a sliding action on the tie-rod and presses against springs on each side. Severe shock as well as normal vibration are taken up by these springs. Vertical movement of the steering pole is taken up by the yoke pivotal bearings (G), which are 16 in. apart and  $2\frac{1}{2}$  in. long, bronze bushed



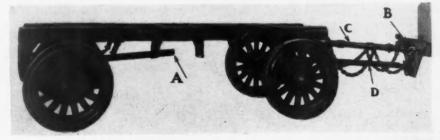
## Specifications of the Model K Line

	3-Ton	5-Ton	7-Ton	10-Ton
Wheelbase	127	127	127	127
Tread	60	60	60	60
Radius	29	29	29	29
Weight	3600	3800	4000	4200
Frame	5 in.	5 in.	5 in.	5 in.
Wheels	steel	steel	steel	steel
Tires	36 x 6	36 x 8	36 x 10	36 x 12
Springs	40 x 3 in.	40 x 3 in.	40 x 3 in.	$40 \times 3$ in.
Leaves	9	12	14	16
Height	36 in.	27 in.	38 in.	39 in.

HE Detroit Trailer & Machine Co., Detroit, Mich., is building a line of steering knuckle type, fourwheel trailers, known as the K series, which pulls from the frame and steers from the axle. Trailers in this series are made in 3, 5 7 and 10-ton capacities and steer from either end.

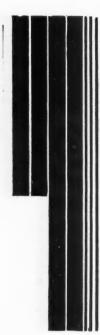
g

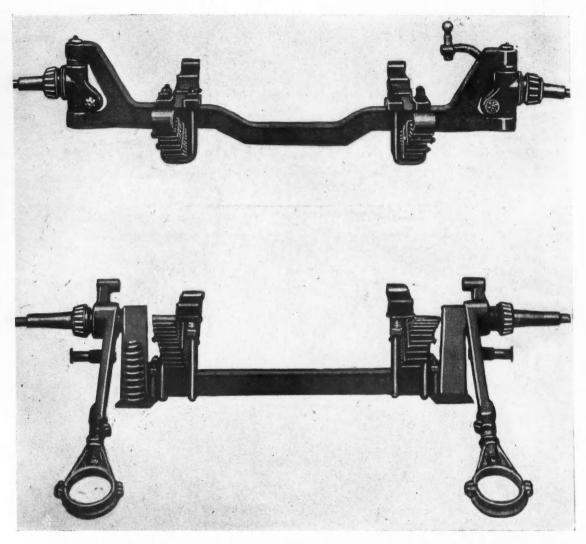
The frame consists of two channels and four cross-members. To permit close coupling and to permit exertion of pulling effort directly over the axle, front and rear cross-members are set back from the channel ends, forming open front and rear ends. The two center cross-members support steering-arm locking brackets. Welded gusset plates reinforce the frame. Brackets welded and riveted to the ends of the side rails carry chain hooks and serve both as a bracket for the semi-elliptic springs and bumper. The inside ends of the springs are shackled to brackets riveted to the side rails.



Two separate connections, a drawbar (C) and a steering pole (A and D), are provided to steer and draw the Model K Detroit Trailer. The drawbar attaches direct to the front cross-member of the frame, which is located immediately over the axle, while the steering pole connects to the axle. The steering pole can be slid back and forth through the rocking-arm member and may be pushed back under the frame into a locking bracket when disconnected. A pressed steel plate (B), termed a safety shield, is attached to the rear end of the truck. To it all connections such as hooks for drawbar, steering arm and two chains are provided. The chains, which attach to the drawbar as well as to the trailer, serve as a safety device and as means for supporting the drawbar when disconnected from the truck







Upper: Front axle, like the rear axle is machined from a solid slab of alloy steel. Front springs are underslung to reduce frame height. Knuckles are equipped with ball thrust bearings. Lower: Double drop dead rear axle, of patented design, is milled from a solid slab of alloy steel without welding or forging. Frame channels are suspended only 20 in. from the ground and rest upon ends of semi-elliptic springs and coil springs. Slides of the frame channels contact the axle to absorb side thrust. Drive is taken through radius rods which extend from the jackshafts to rear axle ends

only 24 in. characterizes all four models of Doane low-bed trucks. To achieve this lowness a double drop chain-drive rear axle, underslung front spring and a special frame are employed. A six-cylinder model rated at 21/2-31/2 tons and four-cylinder models pacity comprise the line.

Doane low-bed trucks have been used on the West Coast for some years and they are now being distributed in the East by Low-Bed Motor Truck Corp., 15 Park Row, New York, N. Y.

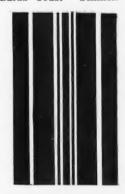
In addition to special units shown in accompanying photographs, standard major units are used in the powerplant. Engines are Waukeshas, a four-

UNIFORM platform height of cylinder 4% by 5% in. in the 21/2-31/2 Either one or two-piece shafts are emand the 31/2-5 ton models, a four-cylinder 5 by 61/4 in. in the 6-71/2 ton chassis and a six-cylinder 3% by 4½ in. in the six-cylinder 21/2-31/2 ton. Pressure lubrication is used in all three engines.

Option of either Bosch or Eisemann magneto is offered and generators are either Bosch or Aladdin. Bosch start-ers are employed on all models. The fuel feed system comprises a 24-gal. tank under the seat feeding a Stromberg carburetor.

Transmissions are Brown-Lipe make, four-speed in the six-cylinder chassis and three speeds in the others.

Final drive is through a propeller shaft, bevel-gear jackshaft and chains. ployed according to wheelbase. Drive is taken through radius rods. Timken



The Commercial Car Journal and Operation & Maintenance

## TO GET LOWNESS

Uniform Platform Height of 24 in. Characterizes Four-Unit Line With Capacity Range of  $2\frac{1}{2}$  to  $7\frac{1}{2}$  Tons

bearings are used in the final drive except outer sprocket bearings, which are of self-aligning ball type.

Shackle mounting is employed on the front springs, with Gruss air springs as extra equipment. Rear springs have sliding contact with brackets without shackles.

Auxiliary springs of coil type are incorporated in suspension of the 3½-5 ton chassis. There is one coil spring to supplement each front spring and two coils to aid each rear spring when under heavy load.

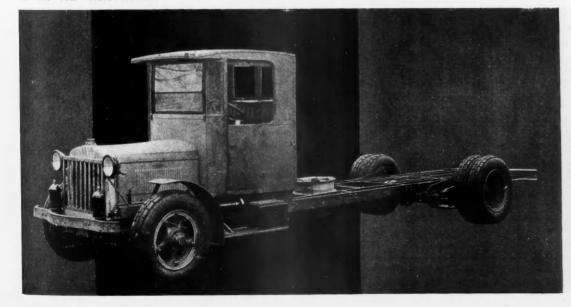
Standard stake bodies are furnished, if desired, for all chassis. Floor and stakes are of hardwood and two hook stakes are provided for loading barrels. Extra equipment supplied at extra cost includes cab, electric lights and starter, speedometer, Gruss air springs and pneumatic tires. Either Alemite or oil cup chassis lubrication is supplied.

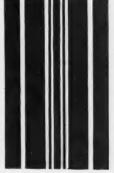
Frame of the Doane low-bed truck is composed of two I-beams running full length and two channels, one on either side, starting behind front springs and extending to the rear. Cross members reinforce the assembly and the 6-7½ ton frame is braced underneath by truss rods. The body is fastened to outside frame channels. Rear stake pockets are attached to the rear cross member



## Specifications of Doane Low-Bed Trucks

	4 cylinder	2½-3½ ton 6 cylinder	3½-5 ton 4 cylinder	6-7½ ton 4 cylinder
Chassis price Price, including stake		\$4,210	\$4,850	\$5,750
body	\$4,100	\$4,460	\$5,100	\$6,000
Capacity, Tonnage rating.	21/2 ton	21/2 ton	3½ ton	6 ton
Body weight allowance	1500 lb.	1500 lb.	1700 lb.	1850 lb.
Chassis carrying capacity.		7000 lb.	10,000 lb.	15,000 lb.
	6500 1Ь.	6500 lb.	8000 lb.	9500 lb.
rating	13.500 lb.	13,500 lb.	18,000 lb.	24,500 lb.
Wheelbase, standard, in	147 in.	184 in.	172 in.	184 in.
optional		156-172-200	184-200	200
Tires, front, standard, in.		36 x 5 solid	36 x 5 solid	36 x 6 solid
optional		36 x 7 pneumatic		
rear, standard	26 - 7 solid	36 x 7 solid	36 x 5 duals	26 = 6 duals
				36 x 6 duals
optional		36 x 7 dual pneumatic	36 x 5 dual	larger duals
Engine, make	Waukesha	Waukesha	Waukesha	Waukesha
number of cylinders	4	6	4	4
size	43/4 x 53/4	$3\frac{3}{4} \times 4\frac{1}{2}$	43/8 x 53/4	5 x 61/4
valve arrangement		L-head	L-head	L-head
number of main bearings.		7	3	3
Governor, make			Waukesha	Waukesha
Radiator, type		tubular	tubular	cellular
Clutch, type		multiple disk	multiple disk	multiple disk
Transmission, make		Brown-Lipe	Brown-Lipe	Brown-Lipe
mounted		unit	unit	unit
		4	3	3
speed				
Final drive	shaft & chain	shaft & chain	shaft & chain	bevel gear jack- shaft & chain disk
Universal, type	disk			
Front axle, make		own	own	own
Rear axle, make		own	own	own
type		dead	dead	dead
final drive		chain	chain	chain
Steering gear, make	Ross	Ross	Ross	Ross
type	cam and lever	cam and lever	cam and lever	cam and lever
Service brakes, location.	jackshaft	jackshaft	jackshaft	jackshaft
method of operation	mechanical	mechanical	mechanical	mechanical
Hand brake, location	rear wheels	rear wheels	rear wheels	rear wheels
type	internal	internal	internal	internal
Springs, front length				
Springs, front length	21/2	21/2	3	3
number leaves				
Springs, rear length				
width	3 in.	3 in.	4 in.	4 in.
Wheels, type	cast steel or wood	cast steel or wood	cast steel or wood	cast steel or wood
Bodies, height from	1			
ground	24 in.	24 in.	24 in.	24 in.
length		192 in.	156 in.	175 in.
width		52 in.	62 in.	66 in.
Governed speed	15-20 m.p.h.		15 m.p.h.	12-14 m.p.h.
Coretana specia ittititi	To to the pear			





The Commercial Car Journal and Operation & Maintenance

August, 1929

## SALE IN DANGER

(Continued from page 16)

our rule, naturally, especially when the salesman brings the prospect in."

This same customer fear of being high-pressured when two salesmen approach him was expressed by W. O. Strausbaugh, president of the Strausbaugh Motor Co., Youngstown, Ohio, Dodge dealer. He emphasized the fact that he has no one in his organization to whom salesmen may look to close their sales when they find it difficult to do so themselves. In every instance where a second man calls on the customer, the first salesman drops out of the picture.

the picture.
"The exact method to be followed depends on the individual circumstances," declared T. E. Swain, manager of the Oakland, Cal., office of the "The salesman Reo Motor Car Co. always should inform the manager or sales manager of all the facts regarding the selling negotiations. Then, if this has been done conscientiously, I believe the situation can be handled better with the first salesman out of the way. One reason for this is that the salesman sometimes gets too close to the customer-that is, he absorbs too much of the customer's troubles, his wishes, his objections-in a word, too much of his viewpoint. As a result, he is apt to try to do too much for the customer with a consequent losing sight of the fact that it is absolutely necessary not merely to make a sale, but to make one that shall be profitable to the company. The manager constantly has before him the realization of this recessity and he stands a better chance to get the proper deal for the company with the salesman out of the way."

Mr. Swain pointed out that whenever possible the salesman should take the prospect to the manager's or sales manager's office before attempting to close a deal. He has found this method very successful in cases where the selling effort has proceeded as far as an

appraisal on the old truck.

The third group, contending that circumstances alter cases and should govern the sales manager's decision, had its arguments excellently summarized by L. D. Hemmon, General Motors Truck Co., distributor of Phoenix, Ariz.

"When a salesman asks aid in closing a sale," said Mr. Hemmon, "give him the kind of help that will make him a better salesman as well as get the order. When the salesman accompanies the helper and is present at the interview, you've got to consider the psychological effect on two people: first, on your salesman, and second, on your customer. The same when he's absent.

"Get your salesman's story first, right down to the minute, and judge what the effect will be on his future efficiency if you take the business out of his hands and shut him out of the closing interview. This is important

to you, because your business and your business organization are the machine you've got to do your future work with. and you are naturally more concerned with that than you are with any one sale. Get his confidence and show him that you are giving him yours. Decide together whether it will be best for him to be present at the next interview with the customer, or whether someone else on the force can handle the business more effectively alone. If he believes he had better step out, the probability is that he has shot his bolt insofar as that particular prospect is concerned and had best fade out; if he inclines to think that he still can be effective, the chance is that you can give him the help he needs and then send him back on the job alone. If you succeed in bolstering him up so that he does go back and make the sale, you've made a better salesman out of him, and you've saved the time of both the customer and your firm. In the long run the dealer's efforts are best concentrated on building up his sales force rather than in selling cars.

"Still, you don't want to miss that sale. If it's simply a case where his personality doesn't nick with that of the prospect, judge it for yourself, tell the salesman and let him lay off.

"In general, the only time when two men ought to be sent to confront a customer is when you are sure the salesman has succeeded in selling himself but needs someone more expert in selling the truck."

Agreeing that whether or not the salesman accompanies the helper must depend upon the sales manager's judgment, R. E. Davis, general manager, O'Brien-Davis Auto Co., Dodge dealer, Omaha, Neb., had this to add: "As for ourselves, we don't expect a salesman always to be alone. We make trips with the salesman in order to check up on him. In this way we keep him out of a rut. He might otherwise be piling our files full with prospects that mean nothing in future sales. Trips with salesmen, whether or not a helper is needed in closing a sale, enables us to analyze his methods. A salesman. like a bird dog, cannot show his ability or defects if he is studied only in a

"Sometimes yes, sometimes no," declared S. A. Stephens, president, S. A. Stephens, Inc., Buffalo, N. Y., Dodge dealer and distributor. "Each case calls for individual treatment. Usually the salesman is along and introduces myself or the truck sales manager casually, without referring to our titles or purpose. Probably our salesmen have help in closing in half the cases. Personally, I usually let the salesman do most of the talking, merely listening myself and chiming in when I think it will help. When another man is called

in to help close, it should be done as unostentatiously as possible, otherwise much greater sales resistance will be created."

Others who declared that each case must be handled on its merits were C. E. Anderson, sales manager, General Motors Truck Co., Birmingham, Ala.; Ralph J. Rieman, general manager, Kam-Rieman Co., Inc., Buffalo, N. Y., General Motors Truck dealer-distributor, and H. L. Smoots, sales manager, Federal Motor Truck Co., Birmingham, Ala.

Mr. Anderson explained that "there are times when a salesman has antagonized a customer quite without meaning to. In a case like that it is best for the salesman to stay away when the sale is being closed, and the best judge of whether or not he should accompany the helper is usually the salesman him-

self."

"Usually," Mr. Rieman added "the salesman is well-liked by the customer, but simply lacks the punch to get the contract signed. In such cases, I believe, the presence of the salesman helps—certainly does not hinder. On the other hand, one of the best salesmen I ever knew had a way of rubbing a customer the wrong way at closing. In such cases the man doing the closing could do better alone."

## Five Ideas in Custom Bodies .

(Continued from page 25)

are also supplied as extra equipment. Low mounting is made possible by the elimination of wooden bolsters or understructure, the body instead being mounted on two steel sub-sills running the full length of the chassis frame. This, together with the fact that the fenders are built-in and project above the floor of the lower deck, brings the load center of a standard Weldmech deck body 15 in. above the chassis. Bodies mounted over the wheels have a load center 25 to 30 in. above the chas-While bodies with built-in fenders are standard, bodies are also furnished for chassis already equipped with fenders. From the rear end of the fenders which extend beyond the side angles, mud shields extend to the end of the body for the protection of both the body and the case goods.

Sheet steel or pipe upper floors are optional. In either case the bottom floor is sheet steel to keep mud and dirt from splashing up into the body. Being electrically welded the floors are smooth, which not only facilitates case handling, but because of reduced friction in sliding cases, wear and tear on cases is held down.

While this body was designed to take flex and weave with the truck chassis, the load is held firm to prevent side slapping. Besides, side-sway is reduced by the low center of gravity.

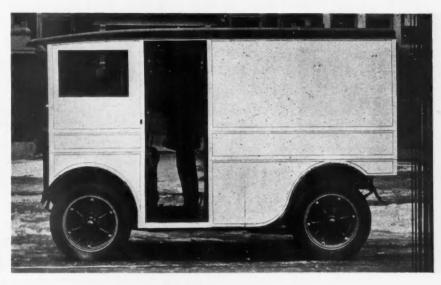
Because the cases carried in this body are packed independent of each other, drivers can handle two cases at once and without the aid of a helper. The body can be loaded and unloaded from either side.

## THORNE GAS-ELECTRIC FOR House Delivery

New 11/2-Ton Drop Frame Unit Designed for Frequent-Stop Service Has 4-Wheel Lockheed Hydraulic Brakes

NEW frequent-stop vehicle for house-to-house delivery, operated by gas-electric power and equipped with Lockheed brakes, has been placed on the market by the Thorne Motor Corp., 3231 W. Lake Street, Chicago, Ill. This new 96-in. wheelbase unit has adequate space in its panel body for a load of 40-qt. crates, two or three butter boxes and space for carrying ice during summer months, or a total pay-load capacity of 3000 lb. The total chassis and body weight of the vehicle is 4000 lb.

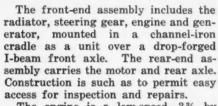
A low floor height of 11 in. is made possible by carrying all units in two assemblies over the front and rear axles and dropping the frame amidships. Entrance for driving or to the interior of the body is through either of two side doors. Power is controlled by a dash-mounted switch, having three positions, forward, reverse and neutral. Another switch is provided on the dash to cut in the generator weak field for hard pulls. In addition to a throttle on



Showing driver behind the wheel and accessi-bility of controls

the steering column, foot - operated switch on the floor is provided for fast acceleration. These, together with parking and service brakes, operated by pedals on the floor, complete the control mechanism. Engine speed is controlled by a governor.

Units of the Thorne Gas-Electric Delivery unit are mounted over the front and rear axles

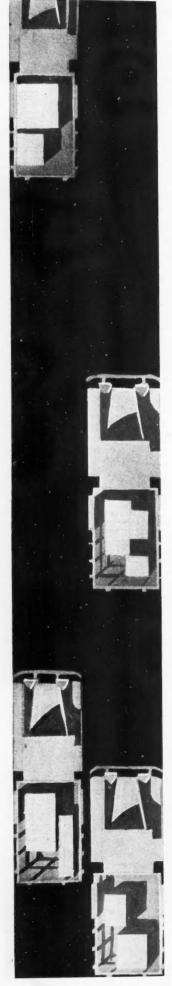


The engine is a low-speed, 3% by 44-in. four-cylinder Continental, having an S.A.E. horsepower rating of 18.22, and is mounted integral with a General Electric 70-volt generator. Carburetion is by an air cleaner equipped Wheeler-Schebler, while starting, lighting and ignition is furnished by Auto-Lite, together with a six-volt Exide battery. A 3-in. core, two-finned type radiator is mounted on the front cross member of the frame. Exhaust is carried through a flexible and straight tube suspended outside and below the left side rail to a muffler supported by a bracket at a point below the rear spring front bracket.

Cables carried inside the left side rail carry the current to a General Electric 70-volt motor, which is mounted on the right side of cross-members secured to the frame side rails at a point just before the kick-up over the rear axle. The motor is mounted crosswise to the frame, but is directly connected to the rear axle through gearing in the ratio of 2 1/3 to 1, two metal universals and a short shaft. Final drive is through a spiral bevel, semi-floating axle, giving a final reduction of 5.1 to 1. Overall reduction is 11.5 to 1.

The 3 by 1½ by 3/16-in. pressed-steel frame, reinforced by heavy crossmembers and gusset plates, is Hotchkiss, suspended on four 10-leaf semielliptic vanadium steel springs, 2 by 37

(Turn to page 60, please)



## ACME ADDS 4-SPEED TON TRUCK TO LINE

Model 17 Equipped With a 6-Cylinder Engine, Full Floating Rear Axle and Lockheed Hydraulic Brakes

## Specifications of Acme Model 17

-
Capacity2000 lb.
Chassis weight3000 lb.
Wheelbase
Tires, front
" rear
Engine
size
displacement185.04 cu. in.
typeL-head
hp. at 2800 r.p.m 44½
Carburetor
feedvacuum
Gasoline tank, locationunder seat
capacity20 gal.
Ignition, makeAuto-Lite
typebattery
StarterAuto-Lite
GeneratorAuto-Lite
Radiator, makePerfex
typecellular
Clutch, make Borg & Beck
typesingle-plate
Transmission, makeFuller WO
Speeds and mounting4-unit
Propeller shaft2-piece
Universals, make Blood Bros.
type metal
Rear axle, makeTimken 52000-H
typefull-floating
Final drivebevel gear
Torque and drivesprings
Steering gearRoss
typecam and lever
Service brakes4-wheel hydraulic
drum size
Hand brakeexternal band
locationrear of transmission
size
Springs, front
" rear
Frame, material pressed steel
Depth, width, thickness 43/8 x 3 x 1/4 in.
Width of frame 33 in.
Wheelswood spoke
Back of cab to end of frame. 108 in.
Back of cab to center rear
axle

NNOUNCEMENT is made by the Acme Motor Truck Co., Cadillac, Mich., of the addition of a new one-ton model to its line. This new unit, designated Model 17, is equipped with a six-cylinder Continental engine, four-speed Fuller transmission, bevel gear Timken rear and Lockheed hydraulic brakes. Designed in one wheelbase of 136 in., Model 17 provides a loading space of 108 in. With a chassis weight of 3000 lb. and an allowance of 3400 lb. for body and load, the vehicle has a maximum gross weight rating of 6400 lb.

The Continental engine, which is the six-cylinder 2% by 4% in. Model 29-L, develops 48½ hp. at 2800 r.p.m. It is mounted in unit with a Borg & Beck single plate clutch and a Fuller Model WO four-speed transmission. The gear ratios of the transmission are as follows: 1st, 6.16 to 1; 2nd, 3.18 to 1; 3rd, 1.745 to 1; 4th, direct, and reverse, 7.25 to 1. The Timken rear axle, which is of the bevel gear, full-floating type, provides a final reduction of 5 5/6 to 1. Gasoline is fed by vacuum from a 20-gal. tank located under the driver's

seat to a Tillotson carburetor. Starting, lighting and ignition are furnished by Auto-Lite equipment. Other specification details are presented in the accompanying table.

Standard equipment includes instrument panel, oil gage, ammeter, electric horn, gasoline filter, speedometer, extra rim, etc.

Acme Model 17 equipped with platform body with sectional stake sides. The wheelbase is 136 in. and the capacity 2000 lb.





The Commercial Car Journal and Operation & Maintenance

## Greater Safety for Cross-Country Lines

THE SAFETY of passengers and goods in trans-continental bus and truck operation depends in large measure upon the steering. Mountain highways, crowded city traffic and varied road conditions present hazards that demand the ease, steadiness and responsiveness that Ross Cam and Lever Steering provides. The great majority of bus and truck manufacturers recognize the importance of the safety factor and use Ross as standard equipment. Many operators of trucks not originally equipped with Ross are installing Ross Replacement Units, which give exactly the same results as standard equipment jobs.

Ross gives easier wheel turn yet holds the wheel firm and steady over all roads and at all speeds. Road-shock is so controlled that jiggle and jerk in the wheel are eliminated. Ross enables the driver to make sharp turns and corners safely and easily, straightening out again almost automatically.

A comprehensive folder on bus and truck Replacement Unit installations will be mailed on request.

ROSS GEAR AND TOOL COMPANY
Lafayette, Indiana

ROSS
Cam & Lever
STEERING

## GRAYBAR TAKE-OFF HAS FAST REVERSE GEAR

Uses All Transmission Speeds by Being Mounted in Divided Propeller Shaft

HE Graybar Electric Co. is distributing a propeller shaft power take-off, which serves as part of the truck drive and transmits power for the operation of auxiliary equipment whether the truck is is motion or stationary. Located in back of the transmission the power take-off is affected by all the speeds of the transmission. In addition the unit provides a reverse or lowering speed which is slightly faster than the forward or pulling speed. It is made by the Utility Supply Co., Clintonville, Wis., and is designated as the Model P.

A single sliding shifting gear and a progressive shift shaft controls operation. By means of this single control, engine power may be delivered direct to the rear wheels or to the auxiliary equipment or both. It also engages the power take-off reverse gear. All positions are engaged by shifting the lever straight forward or back.

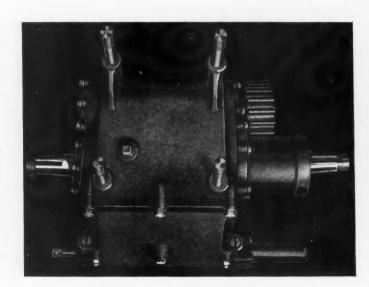
The high speed reverse is provided to eliminate the practice of racing truck engines, when the truck transmission is depended upon to lower a load. This feature is particularly desirable on cable removing jobs where it is necessary to take a new grip every 4 to 6 ft., requiring a reversal of the winch each time. With the Model P take-off the operator selects the speed best adapted to the job, and

The gears of the unit are of heat-treated chrome-nickel steel and all shafts and gears are mounted on anti-friction bearings. Dimensions are approximately as follows: Length, 19 in.; width, 11% in., and height, 14½ in.

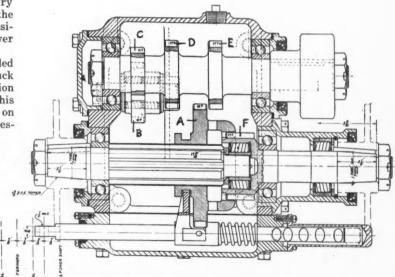
then uses the take-off reverse.

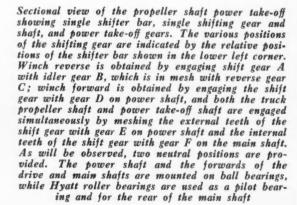
To provide an extra drive for double drum winches or other devices such as pumps, etc., an auxiliary drive is furnished. This may be mounted on the take-off in place of the regular cover and the shift shaft.

This auxiliary drive is equipped with a sprocket to fit the standard winch chain. There is no reverse provided, so it is necessary to use reverse in the truck transmission. This drive does not usually connect with the operating drum.



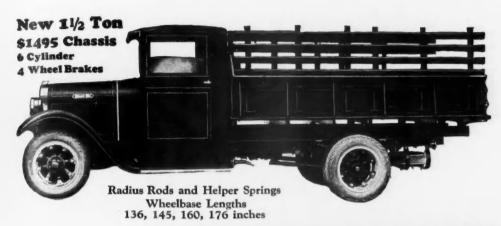
Propeller shaft power take-off made by the Utility Supply Co. and distributed by the Graybar Electric Co.







## TWO NEW STEWART TRUCKS





## "Honest Trucks—Honestly Rated"

Sensationally Priced

TWO new honestly rated trucks offering unequaled value at prices nothing short of sensational. Stewarts are not inflated capacity trucks ... from radiator to tail light they are "real" trucks designed and built by an exclusive truck maker.

These Stewarts are equipped with radius rods, auxiliary helper springs, 6 cylinder "truck" motor, 4 speed transmission, electric lights and starter, gas filter and air cleaner. Beyond question they offer the greatest dollar value in truckdom.

Stewarts are built to give 5 to 10 years of constant service. A side by side comparison will prove conclusively that Stewarts are "The World's Greatest Truck Value"... unequaled at their price.

Stewart Sales are increasing

Stewart sales in 1926 were 41% greater than in 1925; in 1927 45.7% over 1926; in 1928, 53% ahead of 1927. To date, 1929 sales are far exceeding those of 1928. Learn why.

## STEWART MOTOR CORPORATION BUFFALO, N. Y.

Export Branch: 1 BROADWAY (Dept. 3) NEW YORK CITY, U. S. A.
Cables: Stewartruk New York, Codes: Acme, Bentley, ABC 5th Improved 5 & 10 Letter
(Universal Trade Code)

## Models

3/4 Ton
6 Cylinder, \$895 Chassis
1 Ton
6 Cylinder, \$995 Chassis
11/4 Ton
6 Cylinder \$1295 Chassis
11/2 Ton
6 Cylinder, \$1495 Chassis
2 Ton

6 Cylinder, \$1695 Chassis



## Models

New 2 Ton

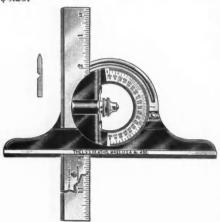
2 Ton Special
6 Cylinder, \$2290 Chassis
2½ Ton
6 Cylinder, \$2690 Chassis
3½ Ton
6 Cylinder, \$3690 Chassis
4 Ton
6 Cylinder, \$4200 Chassis
5 to 7 Ton Model
Coming
All pricess, a, b, Buffalo

Stewart Trucks Have Won By Costing Less to Run

## NEW PRODUCTS FOR THE TRUCK MARKET

## V-Edge Protractor

Designated as No. 490 B, this device with V-edge blade made by the L. S. Starrett Co., Athol, Mass., is designed for checking the perpendicular alignment of engine cylinders. By ascertaining the variation between protractor head and face of block, with feeler leaves, mechanics can correctly adjust reconditioning machine. Price, \$6.25.



## Electrical Wrench Set

The Williams-Husky Electrical Set No. 237, offered by J. H. Williams & Co., Buffalo, and Husky Wrench Co., Milwaukee, includes seven Williams' Midget "Superrenches," 7/32, ¼, 5/16, 11/32, ¾, 7/16 and ½ in., each wrench having two openings of the same size but at 15 and 75 degrees, and eight Husky "Baby" sockets, tapered for work in close quarters, 5/32, 3/16, ¼, 5/16, 11/32, ¾, 7/16 and ½-in. Hex, together with a 5-in. combination Tee and a 4½-in. Handy Grip. The units are packed in a 5¼ x 2¾ x 1 in. box.



## Armature Centering Cup

Tail stock centering cups for armature turning in lathes are being offered by the Allen Electric & Equipment Co., Kalamazoo, Mich. The device consists of an adaptor for mount-



ing on the shaft of centerless armatures, and a cup which fits into the tail stock. The cup serves as a bearing for the adaptor. Model A67E fits any make of lathe of No. 2 Morse taper. Price, \$6.

## Pole Shoe Spreader

The P-15 universal pole shoe spreader, made by the Allen Electric & Equipment Co., Kalamazoo, operates on the principle of a screw type jack, compressing the field coils and forcing the pole shoes tightly into place. Spreading range is from 2% to 3% in. Larger armatures can be accommodated by blocking the base or by use of longer screws.



## Motor-Gage

Ignition and valve timing, compression and ignition may be tested and checked by this gage. It is screwed into a spark plug hole and the ignition



wire connected to the terminal at the side. Timing is indicated by contact of piston, or valve, with a finger at the bottom which registers movement on the gage. Compression is shown by another set of figures on the dial and ignition timing and intensity are indicated at the bottom of the dial. Made by the Automatic Motor Control Corp., 113 East 138th St., New York, N. Y.

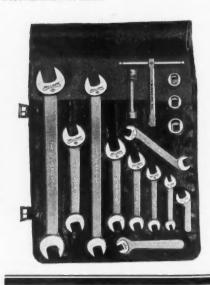
## Service Truck Derrick

This derrick known as the Ammco and distributed by the Automotive Maintenance Machinery Co., Chicago, Ill., has a boom that can be swung in a complete circle and locked in any position. The boom, operated by an independent winch, can be raised or lowered 5 ft. between low and high positions. It is constructed of steel and malleable iron and is fastened by bolts as illustrated. Specifications: Capacity, 2½ tons; base, 36 x 27 in.; boom, 4 ft., 3 in.; lift over truck frame, 5 ft., 6 in.; weight, 465 lb.; gear ratio high, 20 to 1; low, 50 to 1; price, \$148.



## Superrench Brake Set

This set, designated as No. 1950 and manufactured by J. H. Williams & Co., Buffalo, is specially designed for automotive brake adjustment. It consists of ten open end and four socket wrenches for work on Lockheed hydraulic, Bendix, Steeldraulic, or other mechanical brakes.



## THE LAKE SHORE ELECTRIC RAILWAY CO.

Motor Coach Divisions 1304 E. Erie St.,

Lorain, Ohio, June 24, 1929

Ferodo & Asbestos, Inc., New Brunswick, N. J.

Gentlemen:

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You will be interested to learn that we have just removed our first set of "Ferodo" Brake Lining that was installed on shaft brake Model 50 White Bus No. B-3, which is used in city operation. The "Ferodo" Brake Lining has given approximately 115,200 miles of service over a period of 26 months.

We have used "Ferodo" Brake Lining exclusively for nearly three years on our fleet of White Busses. In no instance have we experienced any squealing, chattering or drum trouble, and "Ferodo" functions just as efficiently in wet weather as it does in dry weather. Naturally, we feel by using "Ferodo" Brake Lining our brake cost is kept down to a minimum.

Very truly yours,

Motor Coach Division.

HAT better evidence could there be of the thorough goodness and reliability of Ferodo Bonded Asbestos Brake Lining? 115,200 miles in city operation, with constant stopping . . . brakes just as efficient in wet weather

as in dry . . . no drum trouble, no chattering, no squealing! But this is nothing unusual ... Ferodo is steadily piling up such records. Try it out on one of your vehicles . . . then you will likewise know that Ferodo is better.

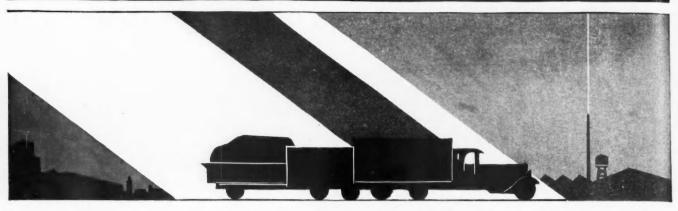
FERODO and ASBESTOS Incorporated



FACTORY GENERAL OFFICES: New Brunswick, N. J.

E. 8-29

## TRUCK INDUSTRY





## John N. Willys Resigns as Company President

John North Willys relinquished executive control of the Willys-Overland Company, which he founded twenty-one years ago, resigning as president to become chairman of the board. Linwood A. Miller, who joined the company fifteen years ago, was elected president. There will be no change in personnel or policies as a result of the change in management, according to a later announcement issued by Mr. Miller. George H. Bancroft, has been named general purchasing agent, to succeed the late W. B. Calkins, according to the new president.

## Perkins Succeeds Legge

Herbert S. Perkins, vice-president of the International Harvester Co., has been elected president of the company to fill the place vacated by Alexander Legge, who resigned to head the new Federal Farm Board appointed by President Hoover. Mr. Perkins has been associated with the company since 1898.

## Reo Promotes Smith

E. A. Smith, president of the Reo Motor Car Co. of California, has been transferred to Lansing, Mich., to become assistant sales manager in charge of all Reo branch operations throughout the United States. W. A. B. Hanchett, head of the retail sales department, has been chosen to succeed Mr. Smith as president of the California company.

## Lempco Elects New Officers

At a recent directors meeting, the Lake Erie Metal Products Company, Bedford, Ohio, makers of Lempco axle and driveshafts, worm and gears and gun alloy and pressed steel brake drums, elevated Frank L. Wolf to the

position of vice-president in charge of sales and Peter Hronek as treasurer. Both men have been connected with the company almost since its inception ten years ago. Edward Krieger was appointed assistant to Mr. Wolf and sales

## Tracy and Young Join Relay

M. D. Tracy and George G. Young, formerly district sales managers in the truck division of General Motors Corporation, are now with the Relay Motors Corp. of Lima, Ohio, in like capacities. Mr. Tracy has taken up his duties in the east while Mr. Young is now located in the central western zone.

## Foote Perfex Factory Manager

G. W. Foote has been appointed factory manager of the Perfex Corp. of Milwaukee, according to D. T. MacLeod, president.

## Thompson Earns \$646,621

Thompson Products, Inc., reports net earnings for the first five months of current year of \$646,621 after all charges, which compares with \$417,208 for the corresponding period last year.

## Coming Events SHOWS

## CONVENTIONS

CONVENTIONS

Atlantic City—American Electric Railway Association .....Sept. 28-Oct. 4

Chicago—National Automobile Dealers
Assn. .....Jan. 27-28

Chicago—National Safety Congress,
Sept. 30-Oct. 4

Detroit—National Standard Parts
Assn. .....Nov. 11-16

## Bussing Establishes Headquarters in Chicago

Chicago has officially become national sales and distribution headquarters for German-built Bussing truck and bus chassis. The American concern will be known as the Bussing Motors Company of America with headquarters at 3673 So. Michigan Avenue. It is also known that J. J. Shannon, identified in the American industries for fifteen years, has been named vice-president and general manager of the company. The Bussing chassis, well known abroad, embraces a number of features of chassis design, one of which is a double propeller drive with a separate drive to each of two sets of rear axles.

This construction is said to assure perfect equalizing of the parts in heavy duty six-wheel types of vehicles.

## Weatherproof Takes Plant

The Weatherproof Body Corp., subsidiary of Allied Motor Industries, Inc., recently took possession of the plant of the Field Body Corp. of Owosso, Mich. The Field plant will add 200,000 sq. ft. of working space to the 130,000 now in operation at the Corunna plant.

## Sterling Deliveries Gain

For the first eight months of the fiscal year, beginning November 1, Sterling Motor Truck deliveries have been 55.4 per cent ahead of the corresponding period last year and approximately 95 per cent as large as in the entire previous fiscal year.

## AC Promotes Doyle

W. T. Doyle has been appointed territorial representative for the AC Spark Plug Co., and will cover eastern Pennsylvania and New York State.

## Ask any truck operator

There is only one major reason why the great majority of trucks being built today are equipped with Lockheed Hydraulic Four Wheel Brakes. That is because truck operators have demanded more adequate braking and manufacturers have discovered that the way to satisfy that demand and satisfy it fully and finally, is through adopting Lockheed Hydraulics as standard equipment.

What has been the response of truck operators to Lockheed Hydraulics? It is revealed in the increased sales of those trucks which are Lockheed equipped.

It is quickly and impressively revealed, also, in the enthusiastic praise which truck operators accord Lockheed Hydraulics.

Ask any operator of trucks equipped with Lockheed Hydraulics for his opinion—and you cannot resist an overwhelming conviction that the Lockheed Hydraulic brake system is one of the greatest advances ever recorded in the manufacture and in the operation of motor trucks.

HYDRAULIC BRAKE COMPANY

DETROIT, MICHIGAN, U.S.A.

## LOCKHEED HYDRAULIC Four BRAKES Wheel

## LaFrance-Republic Corp. Personnel Set-Up

Details of the personnel of the officers of the newly merged LaFrance-Republic Corporation, including subsidiaries, the LaFrance-Republic Sales Corporation and the Linn Mfg. Corp. have been completed and are as follows:

The officers are: Joseph A. Bower, chairman of the board; Wallace J. Childs, chairman of the executive committee; Charles B. Rose, president; George R. Hanks, vice-president; Frank L. Pierce, vice-president; Orley M. Canter, comptroller; Glenn S. Crisp, secretary; Ralph W. Stork, treasurer.

The officers of the LaFrance-Republic Sales Corp. are: Charles B. Rose, presi-



Soper elected vice-president

dent; F. D.
Soper, vice-president; Frank L.
Pierce, vicepresident; Ralph W. Stork,
treasurer;
Glenn S. Crisp,
secretary.
The officers of

the Linn Mfg.
Corp. are:
Charles B. Rose,
chairman;
George R.
Hanks, president; George
Whitman, vicepresident: Or-

ley M. Canter, secretary; H. D. Mills, treasurer.

## Reynolds Elected to Board

The International Harvester Co. recently elected Arthur Reynolds, chairman of the Board of the Continental-Illinois Bank and Trust Co., a director. Mr. Reynolds succeeds Robert T. Lamont, who was made Secretary of Commerce in President Hoover's cabinet. E. C. Wampler was elected vice-president and a member of the board.

## Hennecke With McQuay

John L. Hennecke has been appointed sales manager of the automotive division of the McQuay Radiator Corp., with offices in Chicago. Mr. Hennecke was formerly with the Moto Meter Co. in charge of sales in the central west.

## Martin-Parry Reports Profit

Martin-Parry Corp. reports a net profit for the quarter ended May 31, after all charges, of \$8,891. This compares with profit for the corresponding quarter of 1928 of \$26,705 before Federal taxes.

## Timken Earnings Increase

Timken Roller Bearing Co. reports net earnings for the six months ended June 30, after all charges, of \$8,449,198, which compares with \$6,395,572 for the corresponding period of 1928.

## Build 31/2-Ton Double Drive Truck

The Double Drive Truck Company, Benton Harbor, Mich., has added a new

four-wheel drive truck to its line. This new unit is powered by a Hercules model K4 cylinder, 4½ x 5¾ in. engine developing 45 hp. at 1200 revolutions and is equipped with a unit type transmission of own make providing eight speeds forward and two reverse. Other equipment includes Pierce governor, Zenith carburetor, Splitdorf magneto, Modine radiator, Borg & Beck clutch and Ross steering gear. The front and rear drive axles are full-floating with double reduction drive and bevel gear drive to the wheels.

## Oberholtzer Elected Head of National Association

George L. Oberholtzer of Philadelphia was elected president of the National Team and Motor Truck Owners' Association, to succeed James Simpson of Pittsburgh, at the convention of the association in Cincinnati. David J. Mc-Hugh, president of the Cincinnati Association, was chosen first vice-president; John Broderick, Chicago, second vice-president; James M. Maye, Philadelphia, secretary; William J. Mc-Devitt was reelected treasurer. L. A. Graham, of the Relay Motors Corp., addressing the closing session, declared it was up to the truck manufacturer to cut the operator's transportation cost. Few truck owners have been aware of the real cost of transportation in the past, he said, because they had considered only the initial cost of the vehicle. The second cost of trucking, or the cost of the transportation that the truck may deliver, he urged as the important item.

## Driver Reaction Studied in Test

Tests made by the Massachusetts Auto Vehicle Department that the motor truck driver is a safer and less irresponsible pilot than the average driver of a passenger car, the Massachusetts study revealed that the frequently maligned truck driver reacts nearly 100 per cent faster in emergency than the ordinary passenger car driver, and can be credited with a better safety record in spite of the fact that his truck covers more mileage and travel in congested areas where accident risks are much more numerous.

## India Rubber Appointment

T. E. Osborne has been appointed Pacific Coast credit manager for India Tire & Rubber Co., Akron, Ohio. Mr. Osborne was formerly credit manager in the Philadelphia branch. Claude Hartwell, formerly with the Marathon Rubber, has been appointed sales representative in Mississippi and Alabama for the India Co.

## General Motors Earnings

The General Motors Corp. reports net earnings for the first half of the current year, including equities in the undivided profits of subsidiary and affiliated companies not consolidated, of \$151,860,310, as compared with \$161,267,974 for the corresponding period of last year.

## Autocar Defers Brockway Merger Negotiations

Negotiations between the Autocar Co. and the Brockway Motor Truck Co. are still in the discussion stage, and it is probable that no definite action will be taken by either company until next year, according to a high official of the Autocar Co.

The earnings report of the Autocar Co. is in preparation, and until it is completed, further action on the merger is virtually impossible it was said. Completion of the earnings statement for the first half of this year is expected early in August.

## Autocar Promotes Dwyer

C. Eustace Dwyer has been appointed assistant sales manager in charge of national accounts of the Autocar Co., according to general sales manager Coale. During Mr. Dwyer's more than ten years' contact in the industry, he has been associated at different



Dwyer Assistant Sales Manager

times with the Willys-Overland organization, Timken-Detroit Axle Co. and lately as general sales manager of the Six Wheel Co.

## Hercules Expands Factory

Ground has been broken for the construction of the first two new factory units of the plant of the Hercules Motors Corp., Canton, Ohio, as a part of a \$500,000 expansion program. The first unit will increase the floor space by 50,000 sq. ft. and the second by 20,000 sq. ft.

## Thermoid to Build

The Thermoid Co. has awarded a contract for a factory addition to cost \$70,000. The building will be 100 x 170 ft. of brick and steel and will be used for the manufacture of brake lining.

Ross Earnings Up

Ross Gear & Tool Co. reports a net profit for first six months of 1929 of \$436,336 after all charges including depreciation and taxes, against \$373,962 for same period in 1928.

Reo Earnings Higher

Net profit of \$1,000,144, after depreciation and Federal taxes, for the quarter ending June 30, is reported by the Reo Motor Car Co. This compares with a net profit of \$537,514 in the preceding quarter.

Auto-Lite Plan Approved

Directors of the J. W. Brown Mfg. Co. have approved the plan of consolidation with the Electric Auto-Lite Company, as proposed by the latter.

## PERFECT FIT MEANS-SMOOTH OPERATION



## -AND PERFECT FIT IS GUARANTEED IN LEMPCO WORMS AND GEARS



Lempco Gun-Alloy Brake Drums are made for all popular types of buses and trucks.

Perfect fit of the worm and gear set in a bus or truck means smooth operation—and smooth operation means longer wear.

Lempco Worms and Gears are guaranteed to fit perfectly—and this guarantee is backed by the written bond that goes with every worm and gear we produce.

Leading jobbers in every community carry complete stocks of Lempco Worms and Gears to fit more than 2,200 models of buses and trucks.



Lempco Axle Shafts are made to fit practically every passenger car, bus, truck and taxicab in operation.

Write for the name of the nearest Lempco jobber



## The Lake Erie Metal Products Co. Bedford, O.

New York Chicago San Francisco Atlanta, Ga.

117 West 63rd St. Wabash Ave. at 21st St. 625 Geugh St. 279 Ivy St.

Dallas 2705 Williams St.

## Thorne Gas-Electric Delivery Unit

(Continued from page 49)

Front springs are shackled in the front and bracketed at the rear, the rear brackets being riveted to the rear uprights of the cradle. Rear springs are bracketed in the front and shackled in the rear. Front brackets are secured midway in the kick-up of the frame, and spring bolts extend outward from the frame. The shackles are attached to brackets which curve outward and are riveted a few inches from end of frame.

Chassis lubrication is Alemite and steering Ross cam, and Lockheed hydraulic four-wheel brakes expanding in 15 by 2 in. drums provide service braking, while an external brake acting on the motor shaft drums serves for parking. Steel military type wheels, equipped with 30 by 5 in. pneumatic tires, are standard. In addition to head, tail and dash lamps, a large electric dome light is fixed in the interior of the body. Standard equipment includes oil gage, ammeter, electric horn, spare rim, tire carrier, etc.

Body panels are made of Ply-Metl. Body dimensions follow: Inside width, 60 in.; height from floor, 72 in.; height of floor over rear axle, 48 in.; length of driver's compartment, 40 in.; length of floor over rear axle, 62 in.; door width, 25 in., and door height, 72 in.

## Apply Business Science to Truck Operation

(Continued from page 17)

whether under its own control or under the management of contractors who serve it.

Motor truck operation must be modern and completely organized as a business to serve adequately the requirements of modern distribution and thus fill its place as an essential part of the business. From the executive head down to the mechanic and the driver there must be coordination, each man undertaking the phase of work for which he is a qualified specialist. Organized understanding and appreciation of the customer's problems relative to sales policies and competition are indispensable.

A motor transportation superintendent must possess years of experience. Exact knowledge is imperative and, like all modern successful business men, he must concentrate not on theories but on facts of proved value and on objectives that count. These objectives are the controlling and reducing to the minimum the transportation costs of each unit of merchandise whether it be a gallon, a package or a hundred pounds. He must assume the position of a watch dog of all such unit costs.

A great aid in spot-lighting the weak points is a cost-record system that will tie up with the books of account. Such records need not be intricate or numerous, but they will be useless unless they are studied daily and the information

gained thereby utilized by all the responsible individuals.

Transportation men have long since realized, much to their sorrow, that they are filling positions that are underpaid and that the job is a thankless one. Their main and outstanding problem is to obtain the proper sort of recognition and get for their department the earned respect that it deserves. They are craving for the cooperation of the chief executive so that they can hold to the minimum the costs of operation; but this they cannot do except by acquiring sufficient authority to make the influence of their ability felt, and this authority they are entitled to have and to hold.

The human element in such an exacting business of service as this cannot possibly be ignored, and the treatment and the sort of recognition given to its chief supervisor are reflected in the morale and efficiency of his entire organization. Thousands of trucks are daily being operated whose drivers are employed and discharged by those other than the individuals in charge of maintenance and operation. Notwithstanding this situation, however, those in charge of maintenance and operation are held responsible for all costs of the vehicles. But how can costs obtained under these conditions be a guide if the burden of cost reduction is imposed upon a motor transportation superintendent having no jurisdiction over drivers, despite their influence on the cost of operation of the trucks; and, equally important, having no jurisdiction over the dispatching and routing of the equipment?

We all know that there are drivers who operate similar trucks under similar conditions for the same company and whose trucks frequently will run for two and three years without a major overhaul, as compared with the drivers whose trucks require almost a yearly overhauling. Under such conditions would it not be better to figure on manmileage cost instead of on truck-mileage cost? The human element is the most important of all and only under business organization can this human element be directed and controlled in harmony with business science.

The engineer has applied the science of mechanical engineering and metallurgy to the designing and building of his trucks, and so likewise must the operator of motor trucks apply the science of his profession, business science, to his operations if he ever hopes to reach the pinnacle that it is possible for him to reach.

## What Is Wanted of a Delivery Truck?

(Continued from page 21)

day, and many services are trying to keep operations down to eight.

We may assume that the average time required to run a package—that is, from truck to door and back to truck —is two minutes if things work smoothly. On 150 stops there are five hours of time during which the truck stands

still. Loading methods vary so widely that it is almost impossible to quote a safe figure for time so lost. Where the delivery route is split or prompt delivery policy requires two trips a day, more loading time must be figured. Some lunch time also must be deducted. In almost any case eight hours actually out on the 40-mile run is about the maximum. With five hours devoted to stops the truck on such a job must be capable of averaging 13.3 m.p.h. in the three remaining hours, including acceleration and deceleration. Anyone who has ever tried to drive a car through city and outlying traffic, with traffic lights to account for, corners to negotiate and starting and stopping 150 times, can begin to appreciate what is demanded of the average delivery truck.

Every minute lost at a traffic light drags down the average amazingly, while a second or two on each delivery stop amounts to further substantial loss when multiplied by 150. It is at once apparent why a premium has been placed upon swift acceleration and smooth reserve power for pick-up in traffic.

Unless a truck is capable of this climb to speed and quick stopping without strain, there enters another element in the matter of miles-per-year, upon which the profit or loss of the operation depends. The accelerating ability of a very light chassis is readily understood, but it is one of the points upon which are based some of the misconceptions mentioned in the opening paragraphs. Profitable operation depends more upon ability to reach or recover a fair average than upon ability to push up to excessive maximum speed.

The cry for speed in delivery service is but a natural result of the pace modern business competition has created. The need for longer runs on retail delivery routes follows the expansion of large stores in suburban districts. Both must be met with fast, flexible trucks.

## Hahn Offers 7-Unit Line

(Continued from page 43)

cluding the 2½-3-ton 39-H. Under light load the spring tips touch the frame brackets and as load increases point of contact moves toward the center of the spring. The effect is a progressive stiffening of spring resistance as the load increases.

Radius rods are used in connection with these springs, as well as those on the larger models which have shackles on spring ends.

Radiator shells are of cast aluminum and model 37-H is equipped with a radiator guard composed of vertical tubing attached to angles at top and bottom. The engine compartment under the hood may be lighted when desired by means of an extra headlight bulb in a socket on the forward surface of the dash.

Oil filters and air cleaners are supplied on models incorporating the Continental R engines. Stewart speedometers and channel front bumpers are standard equipment on all models.

# Commercial Car Specifications—Corrected Monthly

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The Specifications, Chassis Prices, Etc., Are Corrected Each Month From Data Supplied Direct by the Makers. Gasoline Tractor-Trucks Will Found at the End of Gasoline Commercial Cars

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These Chassis Which Are Sold and Recommended for Bus Use Are Designated in the Following Table by Reference Sign (§) in Front of the

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The Commercial Car Journal and Operation & Maintenance

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Standard Wheelbase		Cab to rear axle	/20 · /21 · /21/20/20 · /20/20 · /20/20 ·	2000 2000 2000 2000 2000 2000 2000 200
Stand	90	Cab to rear of frag	we will be the second of the s	1425% 132 132 132 132 132 132 132 132 132 132
200	(e)	Steering Gear (Ma	Rose Rose Rose Rose Rose Rose Rose Rose	
Key or and		Front Axio Make and Medel	Tim 14700H  Own  Own  Own  Own  To li 15733H  Tim 15733H  Tim 15733H  Tim 15733H  Tim 15733H  Tim 15733H  Tim 15738  Tim 15738  Shu 5550  Shu 5500  Shu 5500	Shu 510 Tim 15733H Tim 15300 Tim 15300 Shu 5429 Tim Shu 510
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er Ratios		Total Reduction In	200 200 200 200 200 200 200 200 200 200	58.44.44.44.44.44.44.44.44.44.44.44.44.44
Gear	,	Type Total Reduction in	4556688880000000000000000000000000000000	7.98.88.88
		Final Drive		
Rear Axle		Make and Model	Tim 56000H Vine 64600D Vine 65000D Vine 6500D Vine 6660D Vine 6500D Vine 6660D Vin	55600SP 55600SP 55600SP 317L 600
		Universals (Make)	44 -	Spirit No. 1
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1		Location		
Gearset		Make and Model	B-L 35  B-L 35  B-L 35  B-L 31  B-L 31  B-L 35  B-L 35	Ful MGU B-L 51 B-L 35 B-L 35 Ful 35 B-L 35
Clutch		Type and Make		B. P. L.
Electrical System	191	Generator and Star (Make)	DP-F-F-F-F-F-F-F-F-F-F-F-F-F-F-F-F-F-F-F	L-N Bos A
Sy	-	Ignition System (Make)	DDD-8-8-8-8-8-8-8-8-8-8-8-8-8-8-8-8-8-8	LA-L Esseria
1	Fuel	Fuel Feed	AND	>>555>>5
	Sy	Carburetor (Make)	Zen	Zen Zen Zen Str
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Engine		Oiling System		CLOLLEGE
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	83	Number of Cylinder Bore and Stroke		0-3%x4% 0-3%x4% 0-4x5% 27 4-4%x5% 27 4-4%x5% 0-3%x4% 0-3%x5 0-3%x
		Make and Model	Wau XK Wau X Wau V Wau V Wau V Oon 18R Shu Bulk Bud kBU- Oon 18R Shu Bulk Bud kBU- Oon 18A Shu Bulk Sh	Con 19C Wau XL Bud BUS Con K4 Con K4 Wau 6XL Lye TF Her OX
	Tire Size	Rear (inches)	DP32x6	DF32x6 DF32x6 S 36x10 S 36x8 S 36x8 S 34x7 DS32x6 S 34x8
General	Ţ	Front (inches)	1 BEBERNORERERERENDENDE MODELLETANDEND ENVELOPENDETANDETALETANDETALE	23.25.55.55.55.55.55.55.55.55.55.55.55.55.
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		Standard Wheelbase (inches)	22222222222222222222222222222222222222	170 166 175 147° 150 150
-		Chasels Price	E : : : : : : : : : : : : : : : : : : :	4415
		Trade Name and Model	21/4 Ton—Cont'd  Fageal 220, Federal 122 Federal 122 Federal 122 Federal 122 Federal 122 Federal 130 Federal 130 Federal 130 Federal 122 Federal 122 Federal 122 General Motors 742 General Motors 742 General Motors 742 General Motors 742 General Beratelia 125 General Beratelia 125 Gramm Beratelia 125 Gramm Beratelia 126 Harvey WG6 Harvey WG6 Harvey WG6 Harvey WG6 Harvey WG6 Harvey WG6 Fedral 127 Indiana 127	Sanford NO. Service 50Z. Standard 2½-3½-5K. Standard 2½-3½-5K. Standard 2½-3½-5K. Sterling DW12-64XL. Rjewart 18X.

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## Motor Bus Chassis Specifications

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!-Two (Engine and Transmission)

## KEY OF ABBREVIATIONS

For addresses of manufacturers listed below see Chilton Catalog and Directory

Governor

"More than one wheelbase fur-nished. Wheelbase

†—Generator & Starter at Extra Cost.

-—Starter not supplied, Generator at Extra Cost.

-—Starter at Extra Cost.

Apo—Apollo Magneto Corp.
Bos-A—M. Bosch Magneto Co.
Bos-R—Rob. Bosch Magneto Co.
Bos-R—Rob. Bosch Magneto Co.
Dy—DeJon Elec. Co.
Dy—DeJon Elec. Co.
Dy—DeJon Elec. Co.
Dy—Cown Dyneto Corp.
Elec—Elsemann Magneto Corp.
Elec—Elsemann Magneto Co.
Corp.
L-N—Leece-Neville Co.
Non—Not Supplied.
Pol—Frest-Orlite Co.
Sci—Scintilla Magneto Co.
Sci—Spiltdorf Electrical Co.
Ves—Vesta Battery Corp.
Ves—Vesta Battery Corp. Electrical Systems Dup—Elsemann Magneto Corp.
Han—Handy Gov. Co.
K. P.—Handy Gov. Co.
McC—E. R. Klemm.
Mon—Monarch Gov. Co.
Non—Not Supplied.
Fha—Bethlehem Fabricators, Bow-Bowerbank, E. R. Co. Chi-Chicago Mfg. Co. Chi-Chicago Mfg. Co. Fed-Fedders Mfg. Co. Fed-Fedders Mfg. Co. Har-Harrison Rad. Corp. Hax-Harrison Rad. Corp. Lon-Long Mfg. Co. McC-McCord Rad. & Mfg. Co. McC-McKinnon Dash Co. Per-Perfex Corp. Fer-Perfex Corp. V. S.-U. S. Cartridge Co. Vou-Young Rad. Co. You-Young Rad. Co. Inc.
Plet—Pierce Governor Co.
Sim—Elsemann Magneto Corp.
Wau—Waukesha M. Co.

\*—Other ratios optional,

\*—Auxiliary two-speed transmission optional.

A—Amidships.

B & B—Borg & Beck Co.

B-L—Brown-Lipe Gear Co.

Cov—Covert Gear Co.

Det—A. J. Detlaff Co.

D-G—Detroit Gear & Mach. Co.

D-G—Detroit Gear & Mach. Co.

H-S—Merchant & Evans Co.

H-S—Merchant & Evans Co. Clutch and Gearset G-Gravity.
Joh-Johnson
Mar-Marvel Carbureter Co.
O-Mechanical Pump.
P-Pressure.
Sch-Wheeler Schebler Car. Co.
Sic-Derroit Lubricator Co.
Sir-Stromberg Motor Dev. Co.
Til-Tillotson Mfg. Co.
V-Vacuum.
Zen-Zenith-Detroit Corp.

B.B.—Penberthy Injector Co. Car—Carter Carburetor Co. E—Electric Pump. Fuel System

\*Models also furnished with engine under seat.

Bud—Buda Cosat.

Bud—Buda dand Side.

Con—Continental M. Corp.

D—Head and Side.

FP—Full Pressure to all bearings including wrist pins.

Her—Hercules Motor Corp.

I—In Head.

Jackson—Master M. T. Mfg. Co.

I—L-Head.

Lyc—Lycoming M. Corp.

PC—Pressure to all crankshaft and connecting-rod bearings.

PG—Pressure with splash.

PG—Pressure with splash.

T—T—Head.

Wau—Waukesha M. Co.

Wau—Waukesha M. Co.

Wau—Waukesha M. Co.

Wau—Waukesha M. Co.

Wal—Walsconsin M. Mfg. Co.

Yell—Xellow Sleeve V. E. Wks.

X—Sleeve.

Universal

Radiator

B—Balloon.
P—Preumatics standard equip.
DP—Dual pneumatics standard equipment.
S—Solids.
DS—Dual solids.

—Threa at extra cost.

‡—Pneumatics can be furnished at extra cost.

Engine

Front and Rear Axles

J-Unit with Jackshaft.
K—Cone.
Ion-Long Mfg. Co.
M.M.—Mechanics Mach. Co.
Mun-Muncie Products Div.
General Motors Corp.
O-Disk in Oil.
P-Plate.
Roc-Rockford Drill. Mach. Co.
W-G-Warner Gear Co.
Yell-Yellow Sieeve V. E. Wks.

B.G.—Universal Machine Co.
Blo—Blod Bros. Mach. Co.
Cle—Cleveland St. Prod. Corp.
Har—Spicer Mfg. Co.
M. A.—Merchani & Evans Co.
M. M.—Mechanics Machine Co.
Pet—Cleveland Univ. Parts Co.
Pic—Pick Mfg. Co.
Spi—Spicer Mfg. Co.
Spi—Spicer Mfg. Co.
U-M—Universal Machine Co.
U-M—Universal Machine Co.

K-Service & Emergency Brakes on four wheels.

\*—Two speed

\*—Two speed

\*—Three-Quarter Floating.

B—Straight Bevel.

Cla—Clark Equip. Co.

Col—Columbia Axie Co.

Con—Continental Axie Co.

C—Chain.

D—Dead.

B—B—Baton Axie Co.

F—Floating.

I—Internal Gear.

R—Double Reduction.

S—Spiral Bevel.

A—Rear Wheels only.

B—Driveshaft and Rear Wheels.

D—Jackshaft and Rear Wheels.

E—4-Wheel Brakes with emergency on jackshaft.

G—4-Wheel Brakes with emergency on driveshaft.

H—4-Wheel Brakes with emergency on driveshaft.

I—4-Wheel Brakes with emergency on rear wheels.

I—4-Wheel Brakes with emergency on rear wheels.

I—4-Wheel Brakes with emergency on rear wheels.

J—Driveshaft. Sal—Salisbury Axle Co. She—Sheldon Axle & Spring Co. Shu—Shuler Axle Co., Inc. Tim—Timken Det. Axle Co. W—Worm. Brake

CAS—Columbus G. & P. Co. Dod—Dodge Bros. Co. Dod—Dodge Bros. Co. Gem—Gemmer Mfg. Co. Han—Hannum Mfg. Co. Jac.—Saginaw Steeking Gear, Jay.—Hannum Mfg. Co. Lay.—Hannum Mfg. Co. Ros—Ross Gear & Tool Co. Service Brake Type Steering Gear \*-Mechanical. †--Hydraulic. ‡--Vacuum Booster. °Compressed Air.

Motor Bus Chassis Specifications—Cont'd Aug

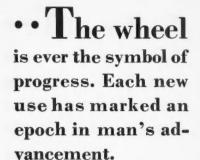
days are hot days in a steel foundry but the virile automotive industry favors no season: every four hours day and night our electric furnaces tilt on their trunnions and pour their white steel into the waiting ladles. Our Metallurgist knows steel - he knows it chemically, physically, and analytically. Our Foundry Superintendent also knows steel – he knows it in terms of mass and weight and strength and utility. As opposite as thepoles these two men work as one grading up the metal and holding down the waste, thereby producing electric steel of high quality at low cost. The age of steel is primarily the age of men who know, who can and who do.

Eugene B. Clark. President

G.W. MERREFIELD SUP'T OF FOUNDRY

J.A.WHITE METALLURGIST

SKYLINE VIEW OF CLARK EQUIPMENT COMPANY Plant



This age of steel demands a metal wheel for its transportation vehicles. It must be true, light, strong, and well designed for quick servicing.

Clark wheels are built by a unique method which provides the maximum of each desired factor.

They are built for single and dual pneumatic tires, fronts and rears; with or without bearing assemblies as specified.

Our engineers will confer with you on your wheel problems —Inquire!

CLARK EQUIPMENT COMPANY Buchanan, Michigan

and rear axles are made in separate plants. The specialized tools and equipment provided enable our splendid organization to meet the largest and most exacting schedules.

## CLARK TRANSMISSIONS

The continuous

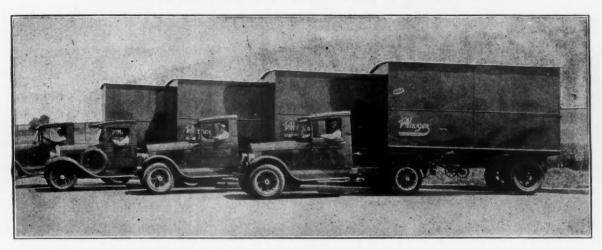
and smooth flow of power from engine to rear axle is essential to efficient and satisfactory operation of car or truck.

Multiple speed transmissions are the vogue; the public demands lower driving gear ratios and slower engine speeds, thus passing the perplexing problem to the builder of transmissions.

Make inquiry for information on Clark Multiple Speed Transmissions.

CLARK TRANSMISSION COMPANY Berrien Springs, Michigan

## MOTOR TRUCKS CAN PULL MORE THAN THEY CAN CARRY



These four units of the great fleet of Fruehauf Semi-Trailers in daily use for the Kroger Company are the famous Fruehauf "Flyers." With these jobs the carrying capacity of a one and a half ton truck is at once increased to three to five tons.

## Approved by the Automotive Industry

Auburn Automobile Co. Briggs Mfg. Co. Budd Wheel Co. Edw. G. Budd Mfg. Co. Buick Motor Co. F. Burkhart Mfg. Co. Cadillac Motor Car Co. Chevrolet Motor Co. Chrysler Motor Corp. Chrysler Corp. of Canada, Ltd. Continental Motors Dodge Bros. Inc. Fisher Body Corp Firestone Tire and Rubber The B. F. Goodrich Rubber Graham-Paige Motors Hudson Motor Car Co. Hupp Motor Car Corp. Jordan Motor Car Co. Miller Rubber Co. Motors Metal Mfg. Motor Products Corp. Murray Corp of Am. Nash Motors Co. Packard Motor Car Co. Reynolds Spring Co. Seaman Body Co. Sparks-Withington Co. Studebaker Corp. Ternstedt Mfg. Co Wood Hydraulic Hoist & Body Co.

Fruehauf Trailers have been accepted and approved by the automotive industry—by the very men who are devoting their lives and gigantic financial resources to a mastery of transportation problems. "We must all admit that motor car manufacturers with their great efficiency have given us better cars for less money every year. They have set new standards in manufacturing and material handling, which have been copied by the whole world."

These are the men—experienced engineers and trained haulage men—who have put their stamp of approval on Fruehauf Trailers by purchasing and employing them year in and year out. They pass judgment on every item of equipment purchased by their companies. They are in a position to know the exact quality of material and workmanship. They know modern haulage systems. And all of these men—(their firm names are listed on the left) located in the very center of the motor industry are Fruehauf users.

## Here is Your Opportunity

Selling Fruehauf Trailers is profitable business, for one Fruehauf sale almost always leads to many more. As a matter of actual fact, more than fifty per cent of the Fruehauf Trailers sold each year, are sold to satisfied Fruehauf owners. And, you know that repeat orders are the real profit builders. Results sell Fruehaufs. These experienced customers—many of them nationally known as leaders in their field—buy Fruehaufs—and buy and buy again because Fruehaufs stand up and deliver pay loads for the lowest cost per mile. Investigate this profitable Fruehauf Trailer idea. It is a business builder. Interesting details on request.

Semi-Trailers, Four-Wheel Trailers, Adjustable Pole Trailers and Heavy-Duty Carryalls

## FRUEHAUF TRAILER COMPANY

Oldest and Largest Manufacturers of Trailers

Branches and Distributors In All Principal Cities

10957 HARPER AVENUE • DETROIT, MICHIGAN

## BUDA PERFORMANCE "30,000 miles . . . . .

no mechanical trouble"

FRED G. REDMON CONTRACTOR

YAKIMA

WASHINGTON

May 1, 1929

Kenworth Motor Truck Company Yale Avenue and Mercer Street Seattle, Washington

Attention: Mr. Vernon A. Smith, Vice President Gentlemen:

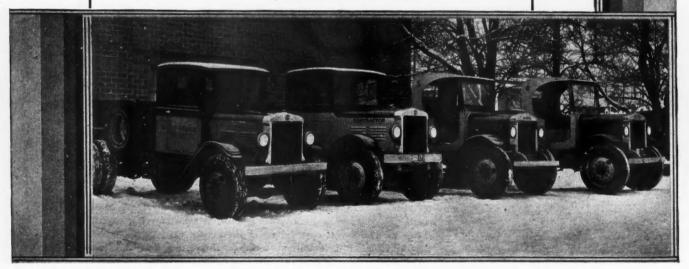
In reply to your letter of April 26, asking for my experience with Buda Motors, I wish to say it has been most satisfactory.

The four Kenworth Motor trucks you delivered to me not so long ago are operating twenty hours a day, with a total of about 30,000 miles to date, and have no record of a single moment lost on account of any mechanical trouble.

The trucks have made exceptionally good and this accounts for the repeat order for two new Kenworth trucks you are about to deliver me.

Yours very truly (signed) Fred G. Redmon.

Mr. Redmon is so pleased with the Buda 20 hr. day performance that he has already ordered t wo additional Kenworth trucks. Snow and ice do not stop Buda Performance.



## THE BUDA COMPANY

HARVEY (Chicago Suburb) ILLINOIS

Members of Motor Truck



Industries, Inc., of America



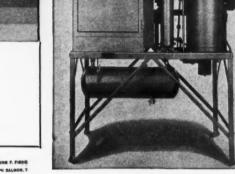
#### Fisher finds oil does not wear out

.... used same oil in 65 trucks for 2 years .....

The letter on the right tells its own story very forcefully. Skinner Oil Reclaimer tells its own story in long, continuous operation . . . reclaiming the same oil over and over . . . at such a surprisingly low cost that leading cooperative fleet owners as well as individual operators and owners have found it worth while to investigate the economy in Skinner Oil Reclaimers. Write:

SKINNER AUTOMOTIVE DEVICE CO., INC.

2229 Dalzelle, cor. 14th, Detroit, Mich.



JAND WAREHOUSE

THE FISHER BROS. CO.

June 27, 1929

Skinner Automotive Device Co. 2285 Dalzelle Avenue Detroit, Michigan

Gentlemen:

In regard to Skinner Oil Reclaimer. We are indeed very much satisfied with results obtained from same.

We have about 65 motor vehicles in use at the present time and travel approximately 75 miles a day per unit.

Our consumption of oil since installing the Reclaimer has been cut approximately 50%. Our cost of reclaiming same costs 4 me and of the cost of reclaiming same costs 4 me and on the cost of the cost

We are unable to say how often the same oil has been reclaimed, but we can say it never wears out, and was reclaimed many times in the two years we have been operating the Skinner Oil Reclaimer.

We wish to state that any time you wish to demonstrate our machine to any prospect in this vicinity, we will be glad to have you do so without any obligation whatsoever.

Very truly yours,

THE WISHER BROS. OF

#### SKINNER OIL RECLAIMER



#### TONG

LONG MANUFACTURING CO. DETROIT MICHIGAN

LONG PRODUCTS-AUTOMOTIVE CLUTCHES AND RADIATORS



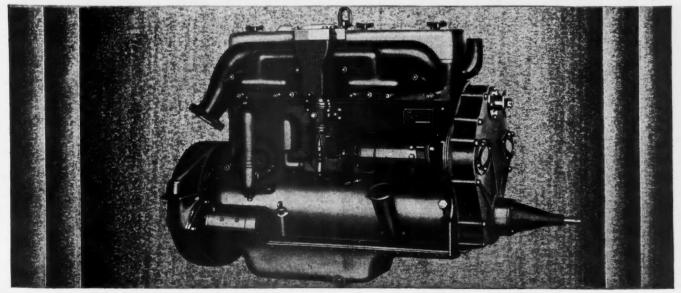
#### EVER-CHANGING

Small scale production can seldom afford the constant change in facilities so necessary to keep up with the progress of the industry. Expensive development is often beyond the smaller manufacturer's margin of profit. He turns to Continental, where every motor—be it on an order for one or a hundred thousand—receives the full benefit of the most complete facilities and intelligent research known to the annals of gasoline motor construction.





#### Continental Motors



The Commercial Car Journal and Operation & Maintenance



A fleet of PUROLATOR-EQUIPPED KENWORTH MOTOR TRUCKS owned and operated by Fred G. Redmon, Contractor.

#### Clean Oil cuts costs for this fleet owner

OWHERE is the necessity for clean oil more pressing than in truck and bus operation. Gruelling service over dust laden roads for long hours at a stretch imposes a heavy responsibility on the lubrication system—a responsibility it cannot meet unless the oil supply is kept clean.

In a few moments dirty oil can cause far more expensive damage than is caused by thousands of miles of normal wear and tear. And repair expense is not the worst of it. Layups are even more costly. Trucks and buses laid up for repairs are losing money every moment they are kept off the road.

The Purolator prevents the costly, wasteful wear and layups due to dirty oil. It filters the oil, as it is used, extracting all the harmful foreign matter and sends back to the crank case an ample supply of clean oil—free from abrasive matter.

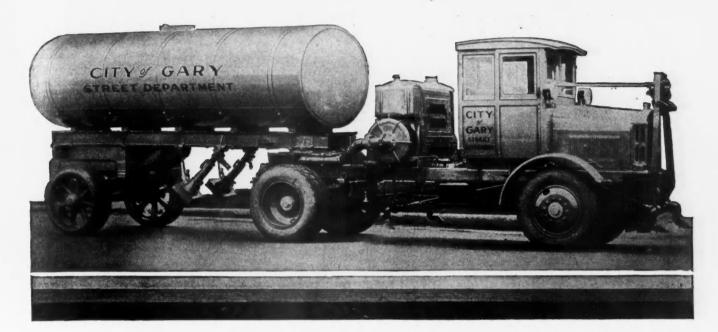
If your trucks or buses are not now Purolator-equipped it is a simple matter to install Purolators on them. For full information address: Motor Improvements, Inc., 368 Frelinghuysen Ave., Newark, N. J.

Licensed under Sweetland Patents

#### PURO LATOR THE OIL FILTER



The Commercial Car Journal and Operation & Maintenance



#### Jack of all trades \* \* \* master of each!

has developed this huge unit to handle eleven distinct jobs for the City of Gary, Indiana, that ordinarily would take separate machines:

- 1. Wash pavements.
- 2. Fight fires.
- 3. Oil roads.
- 4. Sprinkle dirt roads.
- 5. Spray trees.
- 6. Plow snow.
- 7. Clean sewer inlets.
- 8. Empty flooded basements.
- 9. Grade roads.
- 10. Haul garbage trailers, etc.
- 11. With body, a commercial truck.

For "stepping up" the power necessary to operate this massive outfit, a five-speed transmission is used equipped exclusively with New Departure Ball Bearings.

Any mechanism called upon for constant use must not be laid up for servicing. Hence the choice of New Departures in inaccessible locations where it would cost more to "get at" to adjust or replace a bearing than the cost of the bearing itself.

The New Departure Manufacturing Company, General Offices and Main Works at Bristol, Connecticut. Engineering and Sales Offices at Detroit, Chicago, San Francisco, and London, England.

#### NEW DEPARTURE

BALL BEARINGS 1263





#### EXPERIENCE SPEAKS



#### "By reducing our hauling costs to exceptionally low figures International Trucks have had an important bearing on our profits"

This unsolicited testimonial, based on the costs sheets of a great business, gives the facts about International Trucks and International Service in a nut shell. You couldn't ask for a better reason for using them in your business.

This endorsement comes from the Hathaway Bakeries, Inc., whose headquarters are in Boston. In New York and New England they operate 196 International Trucks, and experience speaks when they say:

> "We have found the International Harvester Company a splendid organization with which to do business, and further, that our great fleet of International Harvester Trucks, by reducing our hauling costs to exceptionally low figures, has effected economies which have an

important bearing on the profits of our business.'

We could tell you of the years of manufacturing experience that goes into every International - of the punishment given to experimental models on our testing grounds - of the improvements that are constantly being made in the line—but the proof of it all is in the profits these trucks are producing for their owners.

So go to an International Branch or dealer - there is one near you - select the International that meets your requirements-there is one for every hauling need. Try out the truck on your own job and you be the judge. There is no obligation.

The International line includes the Special Delivery for loads up to ¼-ton; the 1-ton Six-Speed Special; 4 and 6-cylinder Speed Trucks of 14, 11/2 and 2-ton sizes; Heavy-Duty Trucks ranging from 2 1/2-ton to 5-ton sizes; Motor Coaches, and McCormick-Deering Industrial Tractors. Sold and Serviced by 172 Company-owned Branches in the United States and Canada, and dealers everywhere.

#### INTERNATIONAL HARVESTER COMPANY

606 So. MICHIGAN AVE. OF AMERICA

CHICAGO, ILLINOIS

#### INTERNATIONAL



#### The 97-h. p. 6-cylinder Mack Truck travels the Hyattway

AT TEN different locations in transmission and steering gear assembly, Hyatt Quiet Roller Bearings insure silent, even, effortless, operation.

Mack Trucks, Incorporated, have used Hyatt Roller Bearings for the past 3 years, in accordance with a policy which limits the selection of specialized units to those of reputable manufacture and of highest quality.

HYATT ROLLER BEARING COMPANY

Newarl

Detroit

Chicago

Pittsburgh

Oakland







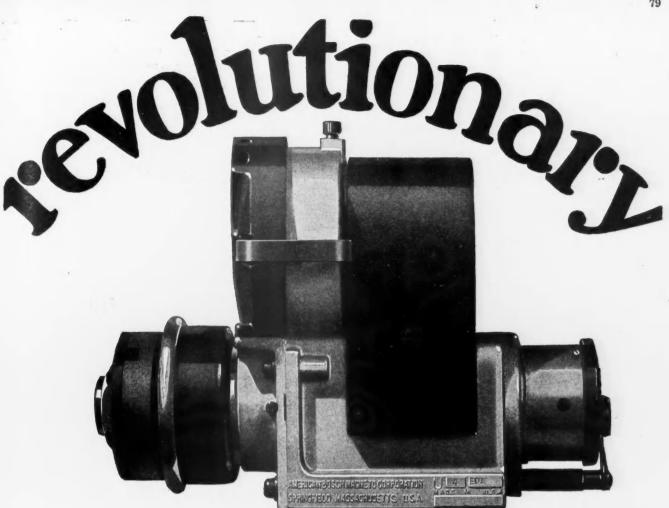
Modern fire apparatus can go fast only because it can stop fast. It can stop fastest with Bendix Brakes, standard on those awesome Ahrens-Fox pumpers, as on most other firefighting equipment.

Bendix Brakes are favored for the effectiveness, the certainty and the freedom from attention which are indispensable in this work. The same advantages mean extra value for you also, when you choose a Bendix-equipped truck or bus.

BENDIX BRAKE COMPANY SOUTH BEND, INDIANA

(Division of Bendix Aviation Corporation)

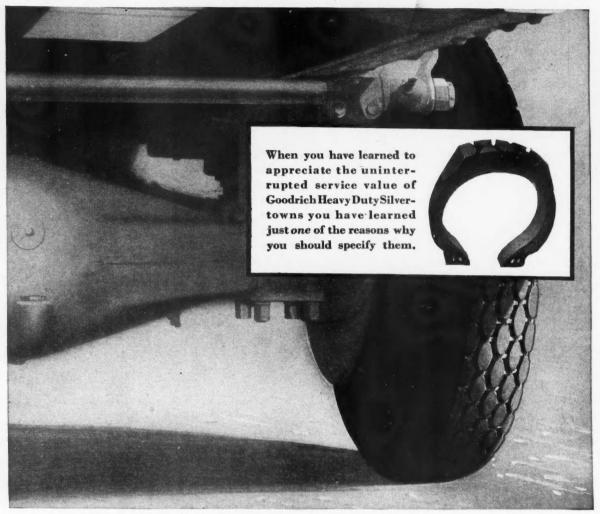
#### BRAKES



IGHTER in weight, more compact and structurally better than any magneto heretofore produced, the new "U" type AMERICAN BOSCH Magneto has established new standards of operating efficiency and economy. It has been adopted as standard equipment by many of the foremost tractor and industrial engine makers throughout the country. The American Bosch "U" type magneto is sealed against all dust, dirt, moisture and oil. It cannot be overoiled. The bearings are lubricated and sealed at the factory. It is the modern magneto for modern motor equipment. Those who want trouble-proof magneto service will find the new "U" type the outstanding magneto of today. Write to us for the interesting details.

AMERICAN BOSCH MAGNETO CORPORATION SPRINGFIELD, MASSACHUSETTS. BRANCHES: NEW YORK DETROIT CHICAGO SAN FRANCISCO

#### SPECIFY GOODRICH ON YOUR NEXT TRUCK



Note the thick shoulder-to-shoulder tread rubber right WHERE the Goodrich Heavy Duty Silvertown STRIKES the road

#### Rubber where the Tire Needs it most!

THICK, tough rubber! "Water cured" right on down through stretch-matched cords to the innermost ply.

That's the way the Goodrich Heavy Duty Silvertown Tire is made! That's the BIG reason why Goodrich Heavy Duty Silvertowns outlast other tires on a mileage basis.

Rubber where the tire needs it most is just another way of summing up the seven specific reasons—the seven superior specifications—that make Goodrich

Tires give truck and bus operators longer uninterrupted service, greater trouble-free mileage!

When it comes down to a question of service and mileage, Goodrich Heavy Duty Silvertowns are your very best buy.

The B. F. Goodrich Rubber Company, Established 1870, Akron, Ohio. Pacific Goodrich Rubber Company, Los Angeles, Calif. In Canada: Canadian Goodrich Company, Kitchener, Ontario.

#### Seven Superior Specifications Built Into Every Heavy Duty Silvertown

- 1. Heavily insulated stretchmatched cords.
- 2. Additional adhesion—from greater insulation between outside plies.
- 3. Heavy twin beads for better rim seating.
- 4. Extra gum fillers between plies for longer tire life.
- 5. Heat-resisting, interlocking cord breakers.
- 6. Tread designed correctly for heavy duty service.
- 7. The whole tire toughened by the famous Goodrich "water cure."

Goodrich



Silvertowns

# Announcing the NEW ATTERBURY MARATHON SIXES

esigned, built and styled for the new and exacting requirements of present day truck users, these new Atterbury Marathon Sixes upset all old ideas of truck performance—and value.

offer more truck per dollar. Any way you look at them . . . appearance . . . power . . . speed . . . equipment . . . performance . . . . they

the Atterbury Marathon Sixes give complete mastery of the road and load vacuum booster brakes, heavy duty pneumatic tires, with dual rears and Budd steel wheels, standard equipment, With 21/2, 3 and 4 ton capacities, 70, 80 and 90 horsepower, six cylinder seven bearing overhead valve motors,

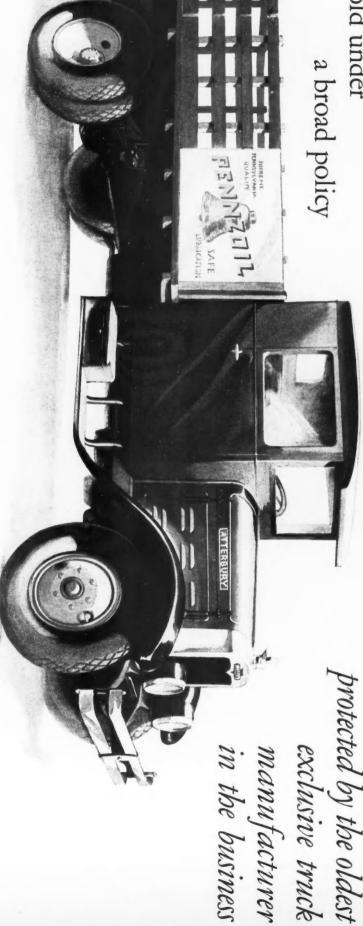
facts and figures on these new Atterbury Marathon Sixes. Write for complete specifications and prices Whether you sell trucks, own trucks, service trucks or drive trucks, Atterbury invites you to get the complete

ATTERBURY MOTOR CAR COMPANY, BUFFALO, N. Y.



## New Atterbury Marathon Sixes

sold under



## FACTS every dealer will want to know

- 1. The new ATTERBURY comes from an assembly line that has delivered any truck manufacturer in existence. Dependabilty is hereditary with quality trucks exclusively to American business for more years than
- The new ATTERBURY MARATHON SIXES will be sold under a new sive cooperation backed with advertising and merchandising helps dealers' franchise includes liberal discounts, generous territory, intenbroad sales policy and merchandised through dealers exclusively. The that make dealers make money.
- largest fleets have been built out of repeat orders. The ATTERBURY over the years is known by its users for a quality of heavy duty performance seldom equalled in the industry. Atterbury's
- 4. The collective experience of years has been engineered into these new MARATHON SIXES. They are ATTERBURY at its best.
- 5. The ATTERBURY is well and substantially financed. Its record over twenty-six years merits the confidence of any dealer. Write for complete specifications and prices.

ATTERBURY MOTOR CAR COMPANY

BUFFALO, N. Y.

#### Why the man who changes the tires likes Goodyear type "K" rims



Opening Rim 1—Insert tool in notch near split. Push downward and toward center of rim.



Opening Rim 2—Insert tool in second notch and push handle downward toward center of rim.



Closing Rim 1—Match valve notches in rim parts. Grasp and spread as shown. Hook end of split section on ring.



Closing Rim 2—Press split section into place and finish closing with kick or light blow downward and outward from center of rim.

These eleven pictures show the remarkable ease with which the operation is performed



Applying Tire 1—Rest rim section on a 2-inch block as shown. Apply tire, valve pointing upward.



Applying Tire 2—Match up position of valve notches in each section of rim.



Applying Tire 3 - Stand on ring section, near valve, to hook rim halves together.



Applying Tire 4—Continue walking around rim.



Applying Tire 5—Close rim by dropping on block or with gentle blow from a 2-to 4-pound hammer.



Tire on Rim-Ready for inflating and mounting on wheel.



Removing Tire — Deflate and proceed as shown by Figs. 1 and 2.

For complete information, and full co-operation of its staff of engineers, write Goodyear, Akron, Ohio, or Los Angeles, California

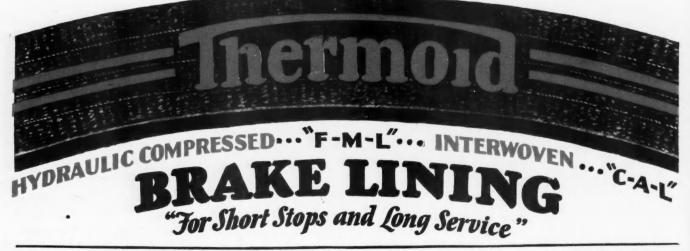


Type "K" Truck & Bus Rim Equipment

#### Consider what is behind THERMOID RELIABILITY

### 24 YEARS EXPENSE in BRAKE LINING

A Brake is only as Reliable as its Lining



THERMOID RUBBER COMPANY - Factories and Main Offices - TRENTON, N. J. Brake Lining—Transmission Lining—Radiator Hose—Clutch Rings—Universal Joint Discs—Mechanical Rubber Goods

August, 1929

The Commercial Car Journal and Operation & Maintenance

#### CHANGE-OVERS

What's it all about

Everywhere — fleet owners, hauling contractors, bus and truck operators do ask this question. Offhand opinions have proved very costly to many of them. They now know that a profitable changeover should be based on a knowledge of the truck and the job it is to perform. It really takes a specialist to tell you how this service can bring efficiency and economy to you.

Even though 85% of the trucks and buses now running would render better service with DUAL EQUIPMENT, yet, this is not conclusive proof that a changeover is the right thing for you.

For FREE inspection of your equipment and a correct recommendation—just visit any distributor or dealer displaying the emblem of the N. W. R. A. They are the official service representatives of manufacturers who supply the original equipment. You can be sure that for—changes, repairs or replacements—only standard makes of WHEELS, RIMS and PARTS will be used.

The name of the N. W. R. A. member in your territory sent on request.

#### NATIONAL WHEEL & RIM ASSOCIATION

2600 Barlum Tower

Detroit, Michigan



#### AUTHORIZED FACTORY DISTRIBUTORS FOR Budd Wheel Company Firestons Steel Products Co.

Cleveland Welding Co. United
Motor Wheel Corp. Keleor
Wire Wheel Corp. of Amer. Goody

United Motors Service
Kaleny-Hayes Wheel Corp
Geodyear Rim Division
and Spare Tire Carriers





## FINAL SERVICE

RUCKS equipped with Firestone Rims experience no delays. Firestone Heavy Duty—long life Rims are recognized as economical units in truck and bus transportation.

¶When new Rims or change in equipment is needed, Firestone Rims are near at hand. Distributors and warehouses are in principal cities. You get the Rims you want without delay, without uncertainty. Thus the Firestone Steel Products Company is constantly prepared to serve you.

¶Whether your choice of wheels is wood, disc, spoke or cast SPECIFY FIRESTONE RIMS.

THE FIRESTONE STEEL PRODUCTS CO.

Firestone Park · Akron, Ohio



#### Robert Bosch Vibro-Balanced Hom

#### gives fleet owners ALL of the IOHORN essentials

Nov

- Instantaneous, hair-trigger response to the button. The split-second difference often prevents accidents.

- often precents accidents.

  Far reaching pitch which soars above traffic din; penetrates further on country roads.

  Unfailing dependability which gives the driver restful confidence because he knows that his horn will not break down.

  An even tone that will always maintain its well-rounded richness—a permanent tone that will not sound hoarse or husky, even after years of service.

  A distinctive musical tone pleasing to all
- 6. A distinctive musical tone pleasing to all and offensive to none.
- 7 and offensive to none.
  7 Effective warning even when the battery
  1 is not fully charged.
  8 Weatherproof construction which defies
  1 rain, snow, dirt and dust, even when for
  1 greater effectiveness the horn is mounted
  1 outside instead of under the hood.
  9 Freedom from need of service which makes
  1 lubrication or adjustment unnecessary.
  10 Long life, which means a horn you will
  1 never have to replace.

Want to know more about the principle of Vibro-Balance and its importance to the fleet owner? Write for booklet giving all the facts. Robert Bosch Magneto Co., Inc., 3603F Queens Blvd., Long Island City, N.Y.

"T'S the only horn which has never given us any trouble of any kind. We have never found it necessary to replace one after 4 years of service, or even make an adjustment."... "For dependability they are in a class by themselves—little care and lots of service."... "It is an excellent horn. The maintenance on the 8 we have has been very reasonable."

If you operate a bus . . . or a truck . . . or a flect of them . . . take a tip from these fleet owner users of Robert Bosch Vibro-Balanced horns. For like them you too require a long-life horn . . . a horn that will last for years without need of service . . . a horn that you can depend on in rain or snow or fog or dirt or dust.

There are important constructional reasons why the Robert Bosch horn gives such unparalleled, uninter-rupted, long-lasting service. It is the only horn that embodies the principle of Vibro-Balance... the only horn that combines the 10 essentials of horn satisfaction listed at the left.

Robert Bosch now offers you a complete line of Vibro-Balanced horns to choose from . . . for outside mounting or under the hood at a price range from \$17.75 down to \$9.75. Check the horn on your bus or truck against the 10 standards of horn performance. If it fails in one or more essentials, choose a Robert Bosch Vibro-Balanced horn and enjoy the carefree satisfaction born of the knowledge that your horn troubles are over.

Every Robert Bosch Horn is marked with the full name "RobertBosch"

ROBERT BOSCH PRODUCTS





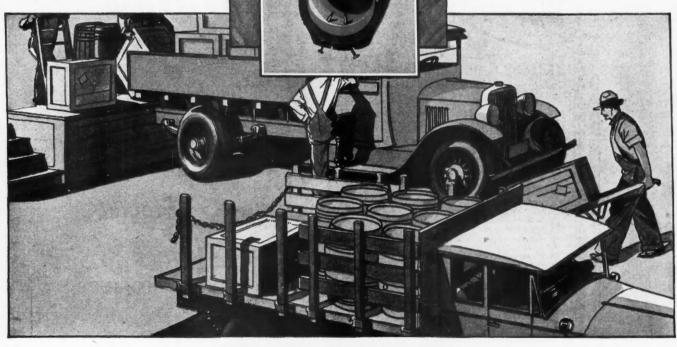
#### The NEW IDEAL of TIRE Service

THE make of inner tubes used determines the degree of satisfactory service tires will give. No tire is better than its inner tube. It's the tube that holds the air which supports the tire. Puncture proof tube performance is vital to ideal tire service.

Not only do Brown Puncture Proof Tubes provide for freedom from punctures, but the very design and construction of Brown Tubes which eliminates the puncture hazard also gives greater riding comfort and increased tire mileage.

Because uninterrupted troublefree tire service is essential to reducing the operating cost of motor vehicles, Brown Puncture Proof Tubes are being specified as regular equipment by an ever increasing number of commercial fleet owners.

There is a Brown Tube dealer near you, ready to service your fleet. For full information, write BROWN TUBE COR-PORATION, Graybar Bldg., New York City.



BROXYN

Guaranteed

PUNCTURE PROOF

TUBE



on light duty chassis. This comprising the Hoist, wood Hoists for light duty trucks.

Above is illustrated the Heil Hand Hoist for mounting Hoist is marketed as a unit sills, body guides, hinges and a body selected from three standard models. It is shipped complete ready for mounting on the truck chassis frame. Building material merchants, coal dealers, municipalities with limited dumping requirements select Heil Hand

Heil literature is now available on the complete line of Heil Hydraulic Hoists, Heil Hand Hoists, Heil Hi-Lift Hoists, and Heil All Steel Dump Bodies. Send in a post card request for a set of these bulletins.

EIL Hydraulic Hoists for motor trucks are made in six sizes for trucks of 1 to 10 ton rated capacity.

The selection of the correct size Heil Hydraulic Hoist for a given chassis and for a given load is important. In fact the buyer of hoists for motor trucks should be just as careful about the size hoist as he is about the rated capacity of the truck chassis. The Heil series of Hoists permits selection of a hoist best adapted for particular dumping requirements.

One outstanding feature of the 6 sizes of Heil Hydraulic Hoists

BOSTON

is the fact that each one operates on the same patented Heil principles—the lifting effort is exerted directly against the load during all angles of the dumping operation. This principle has proved itself correct, evidenced by the satisfactory service of thousands of Heil Hoists now in use the country over. Another outstanding feature is the Heil two year written guarantee which is given to the purchaser of every Heil Hydraulic Hoist.

Write for bulletin No. 160, which fully describes Heil Hoist construction in detail.



**MILWAUKEE** 

DETROIT

CHICAGO

NEW YORK

Branch Offices PHILADELPHIA

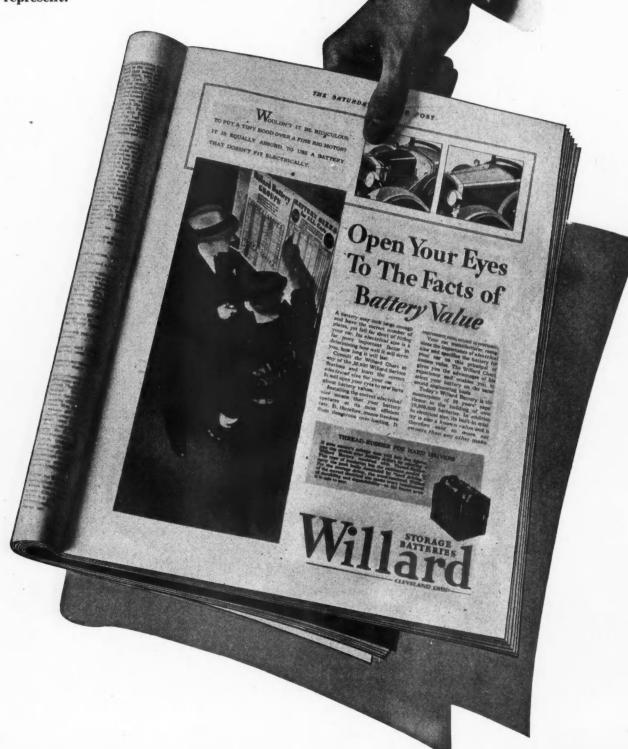
DISTRIBUTORS IN ALL KEY CITIES

The Commercial Car Journal and Operation & Maintenance August, 1929

WISCONSIN

#### Putting the specifications before the Car Owner..

Willard National Advertising urges the battery buyer to choose the known value of correct electrical size and built-in quality over the unknown value of claims and bargain prices. By emphasizing these known values, the importance of maintaining original specifications is brought home to the owners of the car, truck or bus you represent.



#### 83 Buyers in Every 100

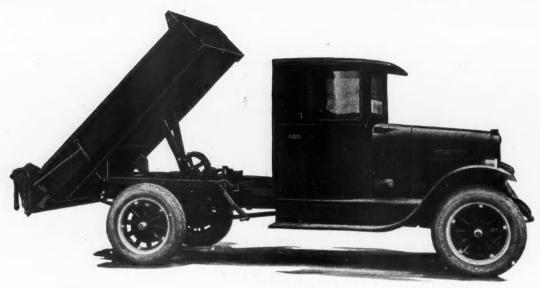
With the Fargo Truck dealership, 83 per cent of all truck buyers are your prospects . . . Learn about the Fargo line of 6-cylinder ½, ¾ and 1-Ton trucks—Chrysler built, Chrysler styled, attractively priced. Investigate the opportunity to share in another Chrysler success.

Write or wire Fargo Motor Corporation, Detroit, Michigan, for complete details of the truck line and the dealership.

#### FARGO



CHRYSLER MOTORS PRODUCT



#### The Question



That Hughes-Keenan Dump Bodies are selling remarkably fast all over the United States and Canada is due—first, to the fact that they were designed with the user's point of view in mind—secondly, the line includes every wanted type: Quick-acting and Standard Hand Hoist Dumps, Roll-back and Standard Gravity Dumps, Electric Power Hoist Dumps, Special Coal Body and Garbage Bodies with hand hoist d um p in g mechanism. Hughes-Keenan also manufactures a Mechanical Power Hoist with capacity up to 7½ tons.

#### Mail Coupon

Gentlemen:

We're interested in seeing the advantages of Hughes-Keenan Dump Bodies. Please send us immediately folders describing the entire line.

CITY .....STATE.....

WHEN it comes to dump truck buying the big thought is not price, but does the dump body truck meet these requirements:

Is the loading height low enough to permit efficient use of every type of loader and every method of loading?

Will the dump body stand the vicious grind demanded by construction work . . . the terrific jars and jolts of pot-hole going?

Is the dumping angle high enough to dump loads fast-clean-well clear of body and wheels?

Is the dumping mechanism sturdy, speedy, simple to manipulate . . . the body compact, snugmounted, permitting every inch of chassis load space to be utilized?

Get our folders. See for yourself the dozen or more efficiency features and it will be instantly apparent why Hughes-Keenan Dump Bodies combine with truck chassis similar to Dodge Brothers, International and G.M.C. go to make and give the light truck buyer a remarkable dump truck unit at just the price he is prepared to pay.

Mail the coupon now. Let's cooperate to capture the light truck business in your section.

> The Hughes-Keenan Company Mansfield, Ohio

#### Steel Dump Bodies

## Some Food for Thought in this complete line of GENERAL MOTORS TRUCKS

ERE you have the complete line-up of General Motors Trucks, as they are today. Do you know of any truck line as complete -or even comparable? Do you know of any with four famous names guaranteeing high salability? Do you know of any backed by such magnitude and power of advertising? Do you know of any backed by such progressive policies—to simplify selling by safeguarding the buyer and clarifying his problem? Here and there General Motors Truck franchises are still available. Wherever they are available, they represent an opportunity - present and future - that can scarcely be over-estimated. It will pay you to inquire.

GENERAL MOTORS TRUCK COMPANY, Pontiac, Michigan Factory branches, distributors, dealers - in 1,500 principal cities and towns

HE capacities given are STRAIGHT RATINGS—the simple, modern rating-method that gives true capacities, based on maximum allowable total gross weights.

#### **PONTIAC**-powered

LIGHT DUTY

T 1001	2 000 11. 0 695
1 ype 1001	3,800 lbs\$ 625
Type 2001	8,000 lbs 1015
Type 2002	8,000 lbs 975
Type 2003	6,000 lbs 895
Type 2004	8,000 lbs 1085
Type 2005	8,000 lbs 1045
Type 2006	6,000 lbs 965

#### BUICK-powered

MEDIUM and HEAVIER DUTY

Type 300110,000 lbs	
Type 300210,000 lbs	1505
Type 3003 8,000 lbs	1395
Type 300410,000 lbs	1570
Type 300510,000 lbs	1545
Type 3006 8,000 lbs	1435
Type 300710,000 lbs	1620
Type 300810,000 lbs	1595
Type 3009 8,000 lbs	1485
Type 400112,000 lbs	1885
Type 400212,000 lbs	1790
Type 400310,000 lbs	1685
Type 400412,000 lbs	1920
Type 400512,000 lbs	1825
Type 400610,000 lbs	1720
Type 400712,000 lbs	1935
Type 400812,000 lbs	1840
Type 400910,000 lbs	1735
Type 401012,000 lbs	1960
Type 401112,000 lbs	1865
Type 401210,000 lbs	1760
Type 500116,000 lbs	3215
Type 500218,000 lbs	3160
Type 500314,500 lbs	2800
Type 500416,000 lbs	3265
Type 500518,000 lbs	3210
Type 500614,500 lbs	2850
Type 500716,000 lbs	3280
Type 500818,000 lbs	3225
Type 500914,500 lbs	2865
Type 501016,000 lbs	3315
Type 501118,000 lbs	3260
Type 501214,500 lbs	2900
4,	

#### **BIG BRUTE**-powered

HEAVIEST DUTY

Type	6001	.28,000	lbs	\$4250
Type	6002	.28,000	lbs	4350
(411 0	f above	prices	chassis	only

(All of above prices, chassis only F. O. B. Pontiac, Michigan)

## Brakes Are Again, Bill's Again



MODERN truck brakes are made to close tolerances and require an accurate lining-uniform in thickness--smooth surfaced.

Frequent readjustments are eliminated by perfect seating. Life is increased by uniform distribution of wear. But these can be obtained only in a lining of positive accuracy.

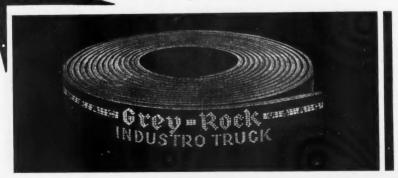
Grey-Rock Industro-Truck is extremely uniform in thickness (to a tolerance of .008 of an inch). It has a patented "smooth ground surface" (U. S. Pat. No. 1640373). It seats perfectly --giving virtually 100% contact at installation, without the usual "burning in" process. It can be accurately adjusted at installation and eliminates frequent readjustments.

Grey-Rock Industro-Truck is the heavy duty brake lining of micrometer accuracy. And accuracy in the lining you use will help to keep your trucks on the job. Write for the name of your nearest Grey-Rock jobber.

United States Asbestos Co. Manheim, Pa.

#### MICROMETER ACCURACY

An accurate micrometer checkup prevents any appreciable variation in the thickness of Grey-Rock Brake Lining. It is held to a tolerance of .008 of an inch.



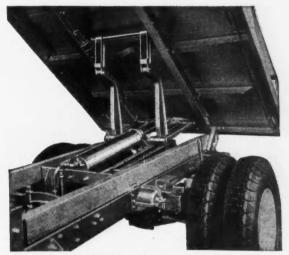


Two White Models 51A-134 W/B Chassis, equipped with Model 6UB St.Paul Underbody Hydraulic Hoists by the Ohio Truck Body & Wagon Co. of Cleveland, Ohio.

#### The Cost of Overloading

Install a St.Paul Hoist and you can practically forget about it. The factor of safety is extremely large to handle the *occasional* overload without breakdown. Continuous overloading is detrimental to the life of both your hoist and truck. Careful selection of your truck and hoist and body combination, for carrying a definite load, will increase your profits.

There is a St. Paul Hoist for every make and model of truck.



Close-up view of Model 6UB St.Paul Underbody Hydraulic Hoist on Autocar. Note high dumping angle for quick load discharge.

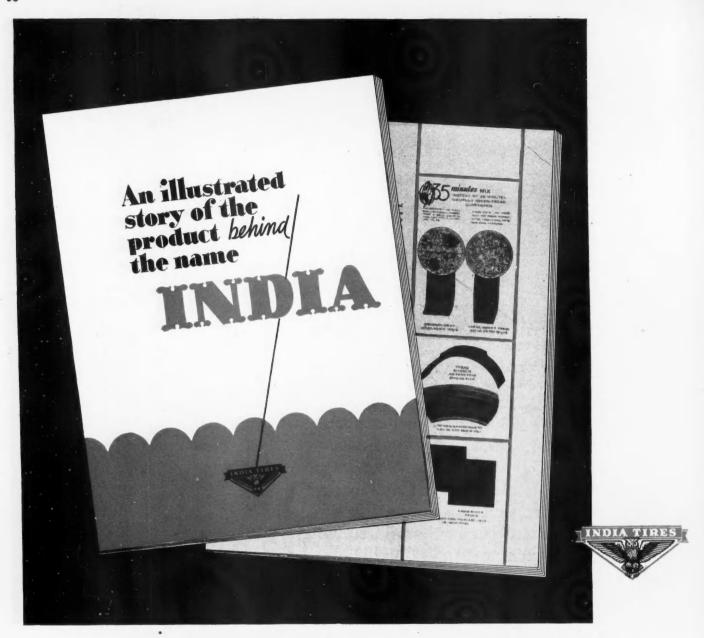
"Ask the Dump Truck Driver on the Job"

#### St.Paul = VERTICAL AND UNDERBODY HYDRAULIC HOISTS

Hydraulic Hoist Manufacturing Co.

Factories at St.Paul, Minnesota

A St. Paul Hoist Distributor and Service Station is near you. Write for Name and Address.



#### WHY INDIA TIRES ARE BETTER

You know that you can't get more out of the tires you buy than the manufacturer puts into those tires at the factory.

We have claimed for years that India Tires are better than any other tires made and have proved it by tests and by service to the satisfaction of many commercial car owners. If you are not one of these who already know about India Tires, we want you to learn NOW—why India Tires are Better.

To show accurately and definitely the differences between India and other tires, we have, at considerable expense, had many authoritative tests made by independent research laboratories and have illustrated the results plainly in this new Products Book.

You will find this book full of interesting facts and pictures, showing what makes for high quality in a tire. It will help you check the claims made for any tires you are asked to buy.

A copy of this new book will be sent promptly on receipt of your request.

INDIA TIRE & RUBBER CO.

AKRON, OHIO, U.S.A.

INDIA SUPER TIRES

#### <<<"SINCE USING EVEREADY PRESTONE

WE HAVE HAD NO RADIATOR TROUBLE AT ALL" >>>



HE Red Ball, Inc., transfer and storage company of Oklahoma City, have a particularly difficult anti-freeze problem because of the fluctuation of temperature in the territory where their machines operate. Eveready Prestone relieved them of all protection difficulties. Here is what Mr. H. S. Brimm, the vicepresident of The Red Ball, Inc., writes us:

"We have used Eveready Prestone in our trucks and cars for the past two seasons, and have found same very satisfactory. Due to climatic conditions in this particular territory, we have, in the past, had considerable trouble with our radiators; however, since using your product, we have had no trouble in this connection."

You will experience the same satisfaction with Eveready Prestone. Simply be sure that the bus or truck has a clean cooling system, free from leaks, add one supply of Eveready Prestone and the machine is safe as long as winter lasts. Neither warm nor cold weather driving affects Eveready Prestone. Its protection is permanent.

Eveready Prestone does not contain either alcohol or glycerine. It possesses all the properties pointed out by the National Bureau of Standards to be essential for an antifreeze. Because of its lasting qualities and because less of it is required,



#### Prepare Your Fleet for Winter Operation

Don't send your machines through the hardships of a winter's use without the protection they deserve. See that there are proper coldweather lubricants in crankcase, transmission and differential. Have ignition looked over so that there is a vigorous, hot spark, Fans, waterpumps, thermostats and winter fronts ought to be checked up. But the chief precaution . . . most important of all . . . have the cooling system serviced before anti-freeze is added. Radiator and water-jacket should be clean. All connections should be tight. See that all accumulated rust and scale are flushed out thoroughly. Be sure there is not the slightest leak anywhere-then add water and one supply of Eveready Prestone and you can forget freezing worries no matter how long

The special safety cap on the Eveready Prestone can is protection against adul-teration or substitution.

Eveready Prestone does not contain any

#### FVFRFADY

PERFECT ANTI-FREEZE

one supply of Eveready Prestone becomes a very economical investment.

Eveready Prestone is in use everywhere that unfailing protection and complete safety are valued. Let us send you complete information and prices. Write for your free copy of 'Eveready Prestone Dealers' Service Manual."

NATIONAL CARBON CO., INC.

General Offices

New York, N. Y.

Branches: Chicago, Kansas City, New York, San Francisco

Unit of and Carbon





#### From SOLIDS to PNEUMATICS. Easily ... Quickly. .. with Dayton Steel Wheels

SPEED is bringing in more of the old cold cash to truck owners who have changed over their solid tire equipment to Dayton Single and Dual Pneumatic Steel Wheels.

With Daytons you get safe speed—more loads—heavier loads—and at the lowest possible cost per ton mile. Pneumatic tires will give you high speed, but you must have a cool running wheel to get money-saving tire mileage.

Tire destructive brake drum heat must be overcome. And the Dayton Dual combats and eliminates brake drum heat more successfully than any other wheel. This has been proved conclusively by long and exacting tests by truck manufacturers.

You can change over your present wheel equipment to Dayton Single and Dual Pneumatic Steel Wheels, easily and quickly, and get the same money-making and money-saving wheel performance enjoyed by the world's greatest truck makers who use and approve Dayton Steel Wheels.

Write for Change-Over Question Book
THE DAYTON STEEL FOUNDRY COMPANY
Dayton, Ohio

#### Dayfon The Mark of a Good Wheel

#### A Long-Life Record Probably Unequaled in the History of Commercial Transportation

A Record Established By Reo Speed Wagons — Of Interest To Every Truck User. Read These Proved Facts!

NOT long ago Reo proved by facts that no other American pleasure car was as long-lived as Reo.

Now—based on registration figures compiled by a totally disinterested statistical firm—(Reuben H. Donnelley Corporation)—Reo announces a record in long-lived commercial vehicles that we believe to be without parallel in the industry! See the figures at the right.

That's the record—in terms of years.

We don't know whether any other manufacturer, likewise figuring in terms of years, can equal that astounding record of longevity or not.

But whether he can or not, when we reduce longevity to *miles* instead of *years*—an even more accurate gauge of truck-life than mere years—we are absolutely confident that no other truck built can match the record of the Reo Speed Wagon.

For Reo Speed Wagons, built to deliver passenger-car speed, cover more miles per hour, per day or per year than does the conventional, plodding type of motor truck; so that the probability is that a Reo Speed Wagon, five years old, has traveled twice as far as the average motor-truck of the same age.

Shrewd buyers of commercial transportation are not interested in the mileage record of 1 truck, 10 trucks, or even 100 trucks. But they are keenly interested in the *average* life, under *all* conditions, of *all* the trucks made by an individual manufacturer.

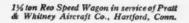
Check again the facts quoted above. Here is definite, concrete proof of the long life which has always been an outstanding feature of Reo Speed Wagons. *Proof*—based on the registration records of *all* Reo Speed Wagons in *all* lines of industry



- —On July 1, 1928, there were 96,481 Reo Speed Wagons registered in the U. S.
- —This was 4,756 more than had been sold in the U. S. during the entire 6½ years from Jan. 1, 1922 to July 1, 1928.
- -93.2% of all the Reo Speed Wagons sold in the U. S. the previous 7½ years were still in registered use July 1, 1928.
- -80.3% of all the Reo Speed Wagons sold in the U. S. the previous 8½ years were still in registered use on July 1, 1928.
- —And 50.8% of all Reo trucks sold since 1913 were still registered on July 1, 1928.

There is just one reason for this almost unbelievable record of continuous service: Reo early recognized the need for tremendous stamina combined with balanced light weight in commercial vehicles—the need for sizing and powering trucks to do their job economically, efficiently and over a long mileage life. This stamina has been a recognized feature of Reo trucks since their inception.

Today Reo engineers, in their defeat of Friction and Vibration, have designed and built an even greater measure of efficiency, economy and long trouble-free life into Speed Wagons of ½-ton to 3-ton capacity.



They have added features in design and manufacture that establish an entirely new conception of commercial transportation. Passenger car speed, flexibility and economy of operation have been blended with brute strength to offer industry ½-ton to 3-ton hauling like men have never known before. And above all, Reo engineers have made these qualities lasting.

Buying any truck without first investigating these Speed Wagons, is a mistake no thinking buyer will make.

Reo Speed Wagons are offered in 14 wheel-base sizes—from 115" to 179". Chassis priced from \$895 to \$2,200, F. O. B. Lansing. They incorporate such modern-day-advantages as 4-forward speed transmission, 4-wheel, 2-shoe internal expanding hydraulic brakes, 6 cylinder engine, 7-bearing crankshaft, Myers Built-in chassis lubrication and other refinements.

Call your Reo dealer. One of the Reo Transportation Specialists who have studied and solved transportation problems for hundreds of truck owners will call and discuss your transportation needs, without obligation. Reo Motor Car Co., Lansing, Mich.



World-Leader in High Speed, Low Upkeep Commercial Transportation

#### ELANBRAMBEE

ANOTHER GREAT



#### Specifications

65 Horsepower Continental Engine
Timken Bevel Axle
4 speed, Brown-Lipe Transmission
4 wheel Lockheed Hydraulic Brakes
Tru Stop disc emergency brake
32 x 6 Tires, dual rear — on Budd
Disc Wheels
12 foot loading space
Chassis weight—4,550 pounds

Custom Built Trucks at Production Prices

LARRABEE-DEYO MOTOR TRUCK COMPANY

Binghamton

New York

#### Self-Centering

Note that the pilot stem itself is rigidly anchored in place when expanded and does not rotate.

Instead, the shank[which carries the reamer or cutter] fits over the pilot stem and rotates thereon.

Thus the valve seat is refaced exactly at right angle to the valve stem guide.



#### STANDARD THE WORLD OVER

THE Sioux Expanding Pilot Stem assures accurate work over worn or uneven guide holes. Use it with Sioux Valve Seat Reamers and the Sioux Valve Seat Renewing Tool.

#### Simple, Speedy, Accurate,

Nothing complicated about it. Any mechanic can operate it and get the best results at once. This perfected Sioux Pilot Stem provides the sure, easy

way to overcome engine troubles resulting from im-

proper alignment between the valve seat and valve stem guide.

Range of expansion is .025, [25 thousandths of an inch] which will take care of all guide holes, no matter how badly worn. Made in following sizes— $\frac{5}{16}$ ",  $\frac{11}{32}$ ",  $\frac{3}{8}$ ",  $\frac{13}{32}$ ",  $\frac{7}{16}$ ",  $\frac{1}{2}$ ",  $\frac{9}{16}$ " and  $\frac{13}{32}$ ".



No. 9 Sloux set of Expanding Pilot Stemincluding A. H. and M. Expanding Pilots, 3 Shanks, 1 Knockout Pin and Wrench, Handles most automobile motern Met complete was \$18.00

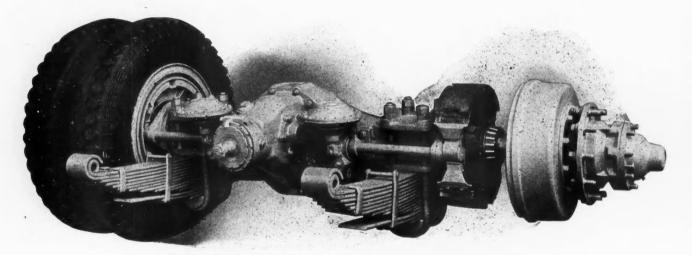
#### EXPANDING PILOT

Your Jobber Sells Them **STEMS** 

Albertson & Co., Inc. Sioux City, Ia., U. S. A.

#### MISGONSIN ANTURS

for Motor Trucks and Motor Coaches



for More Power and Speed

WISCONSIN

CORTHESE REASONS

DURABILITY

LOW UP-KEEP COST

POWERFUL BRAKES

The inherent ability of Wisconsin Double Reduction Axles to deliver more power to the wheels and to withstand high road speeds makes them ideally adapted to present day transportation needs. Moreover Wisconsin Axles are easily engineered into all types of chassis, as they are available for various track and spring center requirements.

Wisconsin Axle Company Oshkosh Wis.

#### Dr. JOSEPHUS GIBLETS

#### Recommends Budd-Michelin Duals in place of other wheels

Dr. Giblets is professor of Monkeywrenchology at Jake's Garage and Dean of the Faculty in the College of Tough Breaks. It may be said without fear of successful contradiction that when it comes to common ailments like dandruff or wobbling duals—this veterinary knows his animals.

"A whole slew of truck owners has forgot what it feels like to make real dough. They are not exactly ill but they sure ache. Nasty little pains shoot through the old bank roll every time a tire blows out ahead of expectations and schedules, And going home and kicking the dog won't help things—at least it's not a permanent cure. For such cases I would prescribe Budd Duals."

Josephus Gibleto

DR. JOSEPHUS GIBLETS has not only developed a swell bedside manner, but his contributions to the profit columns of truck owners have been monumental.

He's done some operating himself, gentlemen.

Why does this famous old practitioner recommend Budd Duals so all-fired stoutly? What's that? No!...No!...We never paid him a cent! Just read his own words...

"Some duals wobble and shimmy. This causes tires to sluff away like nobody's regular work. It also causes headaches, spots before the eyes, and crisp notices from banks

"Budd Duals can't wobble, they can't shimmy. They can't wobble because the esophagus is in molecular equilibrium—which is the medical term for that double-



DR. JOSEPHUS GIBLETS

nut mounting which only Budd Duals have.

"Each section of a Budd Dual is held separately. First you put on the inner wheel—that's held as tight as a Scotchman's pocketbook by a set of inner cap-nuts. Then you smack the outer wheel right on over these—and that's held by the set of outer cap-nuts. Neither wheel can budge a gnat's whisker.

"Ordinary duals depend on just one set of nuts to hold both tires in place—and the germs of wobbling, shimmying, and general discontent breed right there, gentlemen.

"The deuce of it is you never know when you have a wobbling dual and even your best friends won't tell you—till you've scuffed out enough tires to pay for a set of Budd Duals."



S Down the Hatch

FROM RADIATOR TO TAIL-LIGHT it is one continuous job of tire buying when you have wobbling duals. Use Budd Duals, avoid the wobble, and keep the bank roll well and healthy.

BUDD WHEEL DETROIT



COMPANY

### There's a PROFIT For every one concerned

built into every

[JUALITY BRAND]

Piston Ring

The RING COMPANYS

Muskegon, Michigan

oil slots



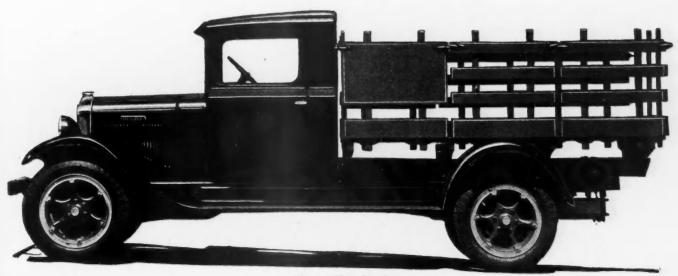
#### RUGBY

A GOOD TRUCK
BUILT BY DURANT

#### 6 FORWARD SPEEDS

Ample power . . . . extra speed . . . . with a very definite reduction in operating costs. These are vital advantages of the new Durant-built 1-ton Rugby—the first truck under \$800 with 6 Forward Speeds.

DURANT MOTORS, INC., DETROIT, U.S.A. FACTORIES-LANSING, MICH., OAKLAND, CAL., LEASIDE, ONT.



New 1-Ton Rugby Chassis, \$775, at Lansing, Mich.

#### NOW

#### TWO GREAT LINES OF TRUCKS AMERICAN-LAFRANCE AND REPUBLIC

models that cover the entire transportation field, meeting every transportation need.



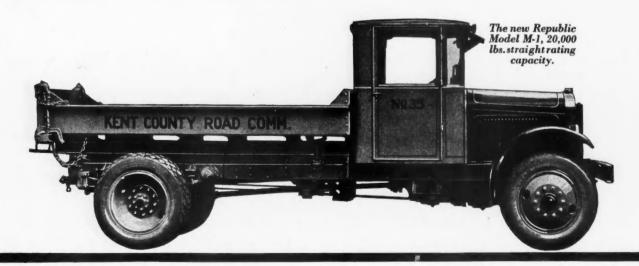
From the fast, powerful Republic Fleetmaster, to the husky, big capacity American-LaFrance "Big Chief," this dual line of modern motor trucks covers the transportation field completely.

Powered by truck-type six-cylinder engines. Replete with advanced features in braking and transmission. Outstanding in strength with husky rear axles and bridge-like frames. Each with real truck value already widely recognized by truck operators.

Backed by a newly-merged, financially powerful institution which is rapidly taking its place as a leader in the truck industry.

Never before was a line of trucks quite so complete. Never before have truck distributors had such a genuine opportunity for profit as the LaFrance-Republic Sales Franchise offers.

Under a new, progressive program of expansion, the LaFrance-Republic Corporation desires to get into immediate touch with reliable automotive men—truck dealers, passenger car dealers, experienced service garage men—who are interested in a sales franchise that builds profits for the dealer. If you are such a man, write today for full information. It will be sent gladly.



#### LAFRANCE-REPUBLIC CORPORATION



Manufacturers of American-LaFrance Trucks Linn Tractors , Republic Trucks. Factories: Alma, Michigan , Morris, New York , Bloomfield, N. J.

#### MODERN

DRIVE behind Guide Tilt Ray Headlamps and you will learn quickly why so many motor vehicles are adopting them as standard equipment. You will know that night driving can be safe, comfortable, and enjoyable.

Providing two lights in one — a long range beam for the open road and a shorter tilted beam of equal intensity for passing and city driving — Guide Tilt Rays have earned the distinction of being called "The Modern Headlamp."

Wherever you see a motor vehicle thus equipped, you can be sure its maker is providing safe and efficient transportation. You can be sure that such a vehicle can be driven at night with

confidence.

#### **GUIDE LAMP CORPORATION**

CLEVELAND

Factories
ANDERSON, IND. and CLEVELAND

THE DRIVING RAY

The Commercial Car Journal and Operation & Maintenance

August, 1929

HEAD LAMPS

### Be Sure You Sell AMERICAN BRAKEBLOKS

Recently our attention was drawn to a number of cases of attempted substitution of BRAKEBLOKS. Operators reported unsatisfactory performance after re-surfacing their brakes with "BRAKEBLOKS." After examining the material we discover that competitors are offering as BRAKEBLOCKS, imitation articles which do not compare in performance to our product.

BRAKEBLOKS, the genuine article, are made only by American Brake Materials Corporation. Their design, construction and method of application are patented and the formula and method of manufacture of the BRAKEBLOK material belong solely to this company.

Genuine BRAKEBLOKS have these fundamental advantages:

They provide a Velvet Stop—Long Life in Service.

Low Maintenance Cost.

Do not score or gouge brake drums.

Recover quickly from the effects of water, oil, gasoline or grease.

Maintain a constant friction throughout their entire life.

Are non-deteriorating under any braking heat.

Made to fit any model bus or truck.



-in big demand by fleet owners

Complete stocks are carried by all N. A. P. A. warehouses, assuring overnight delivery, or better, in all sections of the United States and Canada. Balanced stocks, no loss of sales, no obsolescence. Write us today for the name of nearest national distributor.

#### American Brake Materials Corporation, Detroit, Mich.

Automotive Division of American Brake Shoe and Foundry Co.

Sales Offices: New York, Chicago, San Francisco

30 Years Braking Service to Railways



Now Serving the Automotive Field

### A NEW PLAN-NEW TRUCKS

### Definite Dealer Opportunity

#### UTMOST VALUE Gramm Models

1½ ton lodel B—six-cylinder en-gine, 60 H. P., 3½ x 4½ \$1,395.00

2 ton Model C-six-cylinder en-gine, 85 H. P., 37/6 x 5.. \$1,795.00 21/2 ton

Model D-six-cylinder en-gine, 85 H. P., 3% 25.. \$1,995.00 3 ton

Model E-six-cylinder en-gine, 85 H. P., 37% x 5.. \$2,795.00

Model EY—six-cyl nder engine, 90 H.P., 41 x 43/4 \$3,535.00
Full floating over caracity axles, Four Wheel Brakes, unusually deep-section, rigidly constructed channel frames as well as all modern appliances for dependable and safe transportation such as Two Stage Springs, Cam and Lever Steering Gears, Four Speed Transmission, Full Crown Mud Guards, Chromium Plate Fittings, Etc., Etc.

Gramm furnishes experienced truck salesmen for your organization without expense to qualifying dealers.

A word from you will bring full explanation of the soundest. most profitable dealer proposition offered today.

#### Gramm Motors, Inc.

**Builders of Fine Motor Trucks** 

Also the builders of the now famous Gramm Imperial Senior and Junior Van Chassis -the most outstanding, long distance performers on the road today.



Gramm Motors, Inc., Toledo, Ohio

Gentlemen:

We are interested in your new direct factory plan. Kindly send us complete information.

Address ..... City ......State .....

The Commercial Car Journal and Operation & Maintenance

# Protect Yourself

against Costly Winter Freeze-Ups



TRAFFIC TIE-UPS cause unavoidable delays. Denatured Alcohol will protect your trucks against freeze-ups when the motors stand idle. There's real economy in having this kind of insurance for your truck fleets. Get it—early enough and often enough!



ON TIME—Denatured Alcohol will keep your buses rolling on the most bitter cold days. Don't take a chance on losing the business you have so carefully built up. Use Denatured Alcohol early enough and often enough.

# Get Your Supply

OF DENATURED ALCOHOL

### This Month

EACH year the damage caused by failure to guard against winter freeze-ups amounts to a staggering sum. Repair bills mount, bus service is crippled, truck operators suffer from continual delays and breakdowns at critical times.

But there is one sure, safe way to protect yourself

against the dangers of cold weather neglect. And it is such a simple and inexpensive precaution that no efficient bus or truck service can afford to be without it.

The simplest, the safest, the most economical anti-freeze to use is Denatured Alcohol. It is absolutely harmless to the cooling system and motor parts. It requires no special overhauling such as tightening of gaskets, hose or packings. You can use any quantity in accordance with

local weather conditions.

The instruction books for 1928 models show that every manufacturer of water-cooled cars approved Denatured Alcohol. More than 53% approved it exclusively. Radiator manufacturers, too, universally endorse it.

Weigh this evidence . . . consider these facts . . . then make plans to protect your costly equipment this winter with the safest, most economical anti-freeze. Don't wait. A few drums of Denatured Alcohol cost very little. Give the necessary instructions now. Write out your order today.

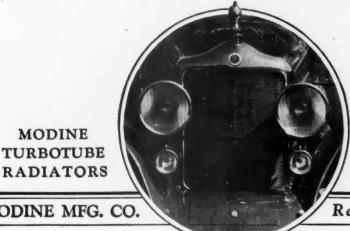
The Industrial Alcohol Institute, Inc.

GRAYBAR BUILDING, NEW YORK

#### DENATURED ALCOHOL - THE BEST ANTI-FREEZE



### Modine Introdube RADIATORS



1 to 1000 H.P. -OR MORE. ANY TYPE

MODINE MFG. CO.

MODINE

Racine, Wisconsin

Modine Representatives

F. SOMERS PETERSON, 57 California Street, San Francisco, Calif. MODINE MFG. CO., 908 Smythe Building, Cleveland, O.

### Sell Fv trucks for Snow Removal too/



# They are used for this work in 36 States

NOW is the time to prepare for your Fall Truck Sales... to line up the kind of truck business which is most easily obtained and most profitable to handle.

FWD dealers sell FWD Trucks for snow removal work in 36 States because they have

established an enviable performance record in this field. They sell to state and county highway departments and municipalities because these departments know from experience that FWD's do the job right. They have the *power* and *traction* necessary for successful snow removal.

This is but one of the many fields served by FWD Trucks. The line gives all year—all purpose service...it opens up new sales avenues. Let us give

you full particulars regarding our dealer proposition.

Write for it.

THE FOUR WHEEL DRIVE AUTO CO.

Clintonville, Wisconsin

#### **DEALERS**

There are some territories still open where FWD dealers will be appointed. Perhaps you are in one of those districts. If you are, you can join up with this nation-wide sales and service organization. Get our attractive dealer plan—send for it today.

BACKED BY

NATION WIDE SERVICE

### DO "FIRE TRACES

#### hold the Leash on **Your Profits?**

THE GUNITE CORPORATION Rockford, Illinois

GUNITE

wear on the surface of an ordinary steel brake drumhold a tight leash on the profit you make from your fleet-demand a constant toll in lost service hours and high brake maintenance.

Ordinary steel heats, roughens into "file teeth". Linings shred quickly. Brakes require constant adjustment. That is why modern high-speed, sudden-stop traffichas disqualified ordinary steel drums for long

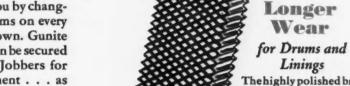
severe service. They can't stand up.

Gunite Drums answer the demand for drums that will not develop "file teeth".

"FILE TEETH"—raised by They are made of the new metal Gunite, a graphitic steel. Short, uniform flakes of graphite, evenly distributed in the ferrous matrix of Gunite keep Gunite Drums smooth as satin under heaviest wear.

> Linings give three to five times longer wear on Gunite Drums-Gunite Drums themselves far outlast those made of ordinary steel. Get all the profit coming to you by changing to Gunite Drums on every bus or truck you own. Gunite

Drums can be secured through Jobbers for replacement . . . as standard equipment on new cars when specified.



The highly polished braking surface of a Gunite Drumaster miles of service. Longer life for both drum and lining and brakes that are more positive, efficient and silent.



In the circle, a micro-photo-graph of the micro-photo-graph of the micro-photo-graph of the load diameters, showing the even distribution of the uniform, fat fakes of graphite which give to Gunite its suberior wearing qualities.

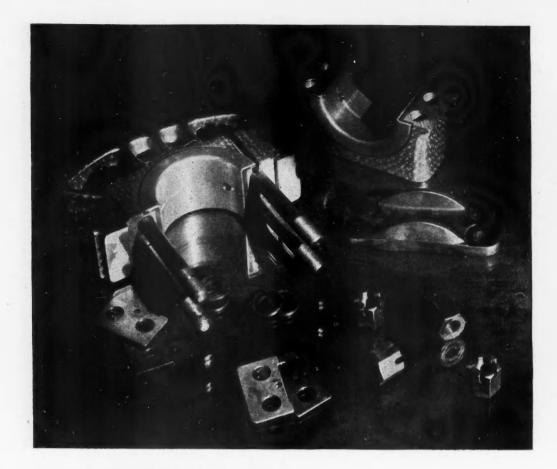
The ferrous matrix of Gunite is essentially the same as tool steel, however, has unless rable features under friction which he short, fat flakes of graphite, evenly istributed in Gunite, overcome. The stickiness" is eliminated and drums of unite cannot score, tear strainess of terminate and almost materials. The complete story of metallurgical development has made easily understandable and interesting in a little booklet gladly free upon request. Write for copy.



(8457)



August, 1929



# The WHY OF reinforced bearing caps



L-HEAD ENGINES

An engine is no better than its parts. Waukesha Engines are famous for their remarkable stamina, only because the design of each part directly contributes to the extra rigidity of the whole engine structure.

In many models, Waukesha crankshaft bearings are fitted with steel backed bearing caps, held in place by four heat-treated, alloy steel, stud bolts. Extra deep, ribbed and trussed, they afford the shaft a solid support

—and at the center, between the bearing studs, the reinforced steel backed cap prevents distortion. Positive shaft alignment is assured. Without this absolute bearing rigidity—wear, vibration and overheating would be excessive—result, a tremendous loss of power. That's the why of Waukesha bearing construction.

Write today for descriptive Bulletin No. 718. Automotive Equipment Division, Waukesha Motor Company, Waukesha, Wisconsin. Offices: 8 West 40th St., New York; 7 Front St., San Francisco.

960

### -- WAUKESHA ENGINES

August, 1929

The Commercial Car Journal and Operation & Maintenance



The development of highway transportation has brought with it many unusual and complex requirements. Operators are faced daily with problems of hauling that go far beyond the scope of standard truck models.

During the long history of White leadership, White has engineered, designed and built transportation units that meet the unusual requirements and solve the individual hauling problems of the country's biggest operators. White has pioneered every major development in the utilization of trucks and busses in highway transportation.

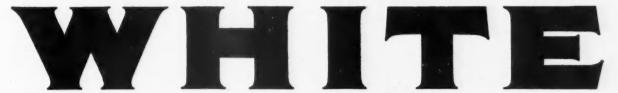
Long experience, vast resources and the most comprehensive engineering knowledge enable White to build with foresight—to serve the intricate needs of transportation whatever they might be—to justify the capital investments in rolling equipment and to assure a profitable return on those investments.

The new White heavy duty truck and tractor Model 59 is a recent example of what White specialization means. It meets the demands for higher average speed, greater capacity and more power in the transportation of extremely heavy loads. The new White is designed by White engineers as a complete unit to transport peak loads at the sustained high speed demanded by modern highway traffic.

It is built to fit the individual needs of the operator who has an unusual hauling job. Being built entirely to specifications, the new model is available in a variety of wheel bases as a regular four-wheel chassis or a six-wheel tractor type with drive on all four rear wheels. It is especially suited for trailer operation and for relatively high-speed operation as a heavy duty truck. Fourwheel air brakes give positive control for the safe handling of heavy loads.

In every field of transportation White holds the greatest records of long life, dependability and earning capacity ever made by any truck or bus manufacturer.

THE WHITE COMPANY, CLEVELAND



A COMPLETE LINE OF FOUR AND SIX CYLINDER

TRUCKS & BUSSES

# Chicago rides on Timken Worm Drive

Nearly all the big metropolitan motor-coach companies operate vehicles equipped with Timken Worm Drive Axles.

Take Chicago, for instance. The Chicago Motor Coach Company says—

"All our coaches except ten are equipped with worm drive rear axles.

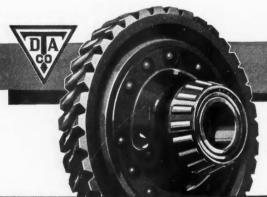
"We commenced operations in Chicago with Timken Worm driven coaches in 1923; and our fleet now consists of 488 coaches. During this period they have operated approximately 71,000,000 miles.

"In 1928 we operated 15,951,615 miles. Our worm-wheel consumption was 124, or an average of 128,642 miles per worm-wheel replacement.

"Our average stops are about six per mile, or 95,709,690 stops and starts per year (1928)."

Timken Worm Drive Axles mean greater riding comfort because they are permanently silent, always reliable, and because they achieve the lowest possible center of gravity.

Most of the leading builders and operators of motor coaches recognize that Timken Worm Drive Axles help them get business, hold it, and handle it at minimum cost.



THE TIMKEN-DETROIT AXLE CO., DETROIT, MICH.



#### HAVE BEEN CONTINUOUS LEADERS IN THE FIELD SINCE THE INCEPTION OF THE MOTOR TRUCK INDUSTRY



"All the name implies"





FISHER FAST FREIGHT—1½ TONNER is equipped with Closed Cab and Platform Body, 10 feet long and 6 feet 6 inches wide inches wide.

THE STANDARD—FISHER LINE OF MOTOR TRUCKS ALWAYS INTERESTS GOOD DEALERS. THESE SUPERIOR MODELS ARE NO MORE EXPENSIVE THAN ORDINARY MOTOR TRUCKS.

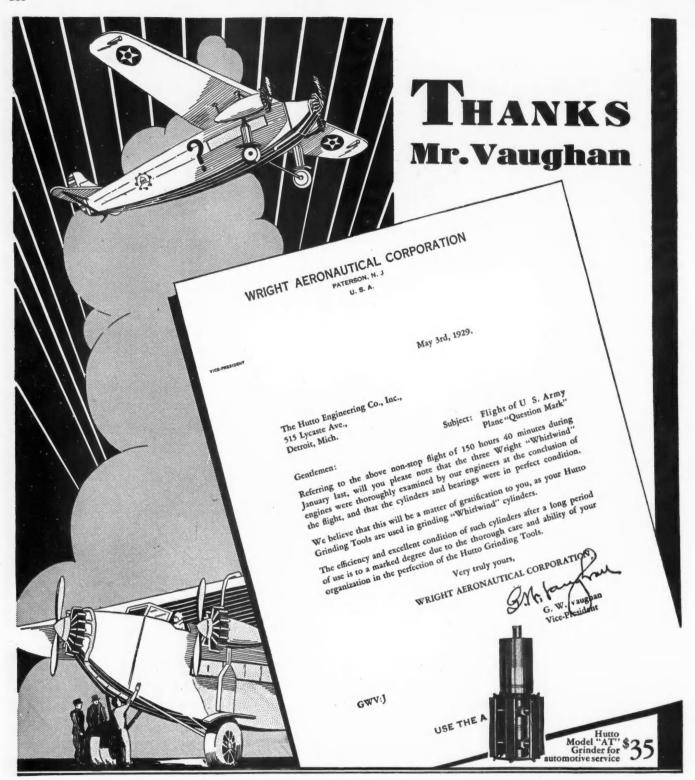




MOTOR TRUCK COMPANY ALBERT FISHER, President

DETROIT

**MICHIGAN** 



ATURALLY we are proud that in setting a non-stop record of 150 hours the "Question Mark" used Wright "Whirlwind" engines—because all "Whirlwind" cylinders are Hutto ground.

The record for dependable performance established by the "Question Mark" is a valuable testimonial for Hutto Cylinder Grinders. We appreciate your letter, Mr. Vaughan.

We maintain that nothing takes the place of actual accomplishments. Any automotive shop desiring to grind cylinders quickly, accurately, economically and with utmost ease will find it pays to use a Hutto.

Ask your Jobber Salesman—or write us how you, like 30,000 other Hutto users, can "Profit from the Daily Grind."

HUTTO ENGINEERING COMPANY, Inc.
538 Lycaste Avenue DETROIT, MICHI

# Your General Dealer Knows the right tire for your particular job

When you consult your General Tire dealer you benefit from the longest experience in truck tire specialization.

At his fingertips is the big fund of data compiled by General's engineering service. Always on the job, year in and year out, General's tire specialists have become noted and respected throughout the industry for their uncanny ability in solving every known type of tire operating problem.

The result is the most complete line on the market. A tire for your job and every job—designed and engineered to deliver the longest uninterrupted mileage—non-stop tire service.

The General dealer has information that will lessen your tire costs. Call him in on your requirements. The General Tire and Rubber Company, Akron, Ohio.

#### The Complete General Commercial Line Includes:

Dual-Grip Truck Cord; Truck and Bus Balloon; the "Jumbo" Ford and Chevrolet line; Heavy Express Special; One-Ton Express Special; Regular Cushion; Demountable Cushion; Heavy Duty Non-Skid Cushion; high speed and regular; Extra Heavy Non-Skid Cushion; Air Center Cushion, non-skid and rib tread; High Smooth Cushion.



The New
Dual-Grip Truck Cord

# GENERAL TIRE

GOES A LONG WAY



TO MAKE FRIENDS

# "On whom can I depend for 7 H, K'I



The truck owner who settles this question once and for all time has relieved his mind and helped his business.

BUSY trucks see hard service, and there comes a time when the best electrical equipment grows tired; it needs attention or replacement.

What to do . . . allow heavy-handed attempts at "first aid" by the driver or alley mechanic, or have the job done right? Loss of time is loss of money, and, in the case of electrical repairs,

the services of an expert are priceless in the time and money saved.

For those who are fortunate enough to own Delco-Remy equipped trucks, the matter of electrical repairs is very simple. Drive at once to the nearest Branch or Authorized Electrical Service Station of United Motors, the official service organization for the manufacturer of Delco-Remy starting, lighting and ignition systems.

There you will find expert workmen, special testing equipment, genuine Delco-Remy service parts. Also minimum time loss, minimum

cost and guaranteed satisfaction.

Authorized Delco-Remy service is required less frequently than the other kind. All truck owners can have it, for Branches and Authorized Service Stations of United Motors are everywhere. All truck owners should

have it, for it is far cheaper in the long run.
Why "shop around" for electrical service when you can go to an Authorized United Motors Service Station—one that you can depend upon for expert repair work? Write for a copy of the latest Service Directory; send your request to the United Motors Service Branch in any one of the following cities: Atlanta, Boston, Buffalo, Chicago, Cincinnati, Cleveland, Dallas, Denver, Des Moines, Detroit, Indianapolis, Kansas City, Los Angeles, Memphis, Milwaukee, Minneapolis, New Orleans, New York, Oakland, Omaha, Philadelphia, Pittsburgh, Pichmand St. Lavis Sar Francisco Scattle Richmond, St. Louis, San Francisco, Seattle, Toronto.



# LYNITE PISTONS bring FOUR EXTRA profits

LYDITE

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LYNITE strong aluminum alloy pistons cut down fuel consumption—that sets up one extra profit. They reduce wear on cylinders and bearings—that adds a second extra profit. They reduce gross weight and prolong the life of your trucks—there's a third extra

profit. They give greater speed, more power and quicker acceleration—and that's the *fourth* extra profit. Be sure that your new trucks are equipped with LYNITE aluminum alloy pistons. Insist on genuine LYNITE for replacement.

#### ALUMINUM COMPANY OF AMERICA PITTSBURGH, PA.

ALUMINUM - IN - EVERY - COMMERCIAL - FORM

Greater Speed—more pulling power. Quicker acceleration. Less wear on cylinders and bearings.

# LYNLTE. ALUMINUM ALLOY PISTONS AND RODS

Vibration reduced to a minimum. Less weight—greater fuel economy. Cooler motor—with less carbon.

THIS

IS

THE

AGE

OF

ALUMINUM

The Commercial Car Journal and Operation & Maintenance

August, 1929



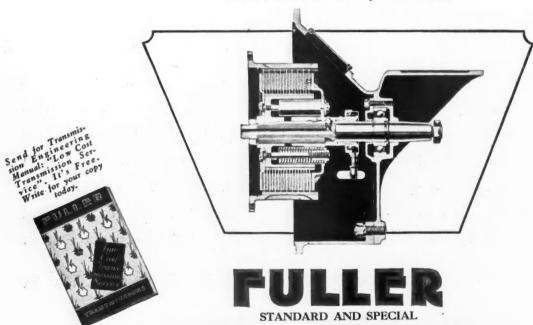
# The new-type clutch for FULLER TRANSMISSIONS can be completely serviced and disassembled with an ordinary wrench

THIS is made possible by a new-design tapered hub shaft which does not require a press fit of internal driving hub... Forward-looking developments such as this, are more and more causing leading manufacturers of trucks, busses, and tractors to specify "Fuller" exclusively... Fuller engineers will gladly go anywhere for conference when either standard or special transmissions are being considered.

FULLER & SONS MANUFACTURING CO.

Division of Unit Corporation of America KALAMAZOO, MICH.

Transmission Builders for 27 Years



TRANSMISSIONS

FROM ROUGH BILLET



TO FINISHED PRODUCT

### BUDA PERFORMANCE

"Relay Truck hauling almost 100% overload"



#### THE BUDA COMPANY

HARVEY (Chicago Suburb) ILLINOIS

Members of Motor Truck



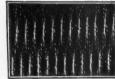
Industries, Inc., of America

# mileage

# Free Rolling means Low-Cost Hauling

How FISK Transportation Cords add to the efficiency of your trucks and increase your profits





Ordinary Cord

#### 0,0,0,0,0,0,0,0,0,0

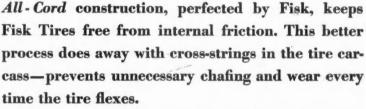
Cross-section of ordinary cord, showing how the cross-threads in the fabric cause an uneven deposit of rubber, and produce extra chafing and overheating whenever the carcass is flexed.



Fisk All-Cord

#### \*\*\*\*\*\*\*\*\*\*\*\*

Cross-section of Fisk All-Cord, showing how the tough cords, free from cross-strings, are completely surrounded by live rubber. This revolutionary process prevents friction and overheating — explains Fisk's proved ability to deliver excess mileage.



As a result, Fisk Tires roll easier than tires built the ordinary way. They yield without resistance to every road condition, giving smooth riding and sure control over any kind of going.

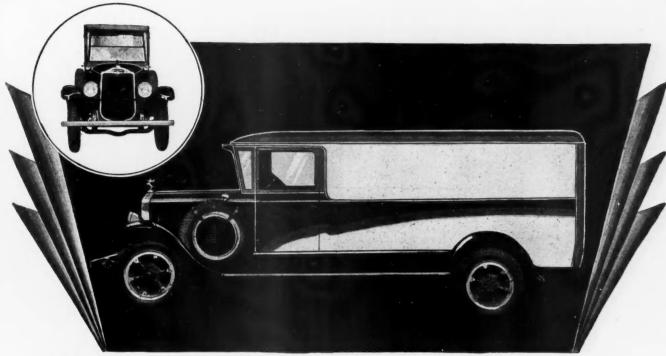
And because Fisk's All-Cord process prevents overheating, these sturdy tires deliver the kind of mileage that helps you pile up profits. If you want your trucks to operate steadily at the lowest cost per mile, equip your fleet with Fisk All-Cords.





August, 1929

The Commercial Car Journal and Operation & Maintenance



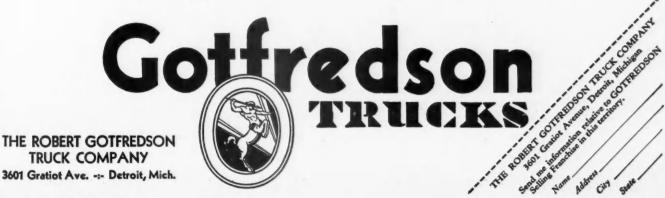
# Now-a newer, even nimbler member of the mighty Gotfredson line!

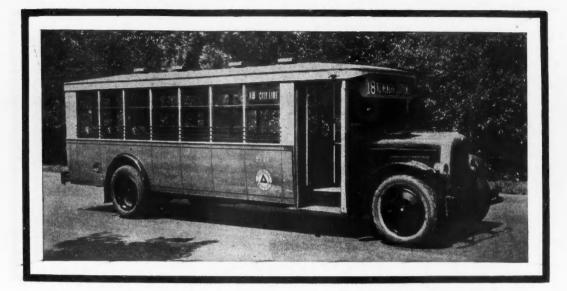
Famed everywhere as the CHAMPION of CHAMPIONS in all feats that demand the strength of Bull Elephants, the Power of Locomotives and the gameness of Pit-Terriers, the GOTFREDSON line now steps forth to introduce a NEW member of its family, the one and a half ton "flash" . . . . the slim and speedy fellow, designed and built to slither nimbly through heaviest traffic . . . . geared to lay back its ears in fastest highway company and show its heels. So . . . . add to your knowledge that the GOTFREDSON line contains the biggest, brawniest Bulls of the motor-truck herd, the additional fact that it likewise, in model RB36, presents the NEW and agile member of the clan, the most lightfooted, swift and nimble traffic-dodger that ever pushed its nose ahead of even the passenger cars.

DEALERS: Note some of the specifications of this GOTFREDSON "flier":

1½ ton, Six-cylinder 61 H.P.; 7 main-bearing crankshaft; 4 speeds forward; combines speed, power and gameness "to the core;" steering wheel adjustable up or down; 4-wheel Lockheed Hydraulic brakes; wheelbase established to suit body design and load . . . AND SPEED? . . . F-I-F-T-Y miles per hour . . . for any and all hours!

For more details of the GOTFREDSON line . . . including all of the family, from giant ten-tonner to the "flash" of the line, address:





### Making a Good Bus Better

BUS manufacturers today are building into their vehicles such structural elements as will assure comfort and convenience for the passenger and economy of operation for the owner.

Comfortable seats, attractive appearance, friendly atmosphere, safe and reliable service—these are advantages that appeal to the bus patron . . . . Small operating expense, low upkeep cost, easy maintenance, profits—these are factors that the operator seeks.

Good buses can be made better, and are being made better, by the Westinghouse Automotive Brake.

Better for the patron because short, smooth stops without driver fatigue assure greater safety and permit faster schedules. Better for the operator because of greater security, increased passenger mileage, quicker movement in traffic, lower brake maintenance.

#### WESTINGHOUSE AIR BRAKE CO.

**Automotive Brake Division** 

Wilmerding, Pa.





#### WHY WOOD HOISTS?

Because 18 years of practical experience in building hoists for dump truck men has taught us how to build hoists to meet modern operating conditions. Simplicity of design, sturdy construction, speed in raising, high dumping angles, power to spare and low upkeep are outstanding features of Wood Hoists that are appreciated by truck manufacturers and dealers and dump truck users, too.

#### WHY WOOD DUMP BODIES?

Because they are built for severe service, by special machinery and specially trained men, Wood Dump Bodies carry pay loads all the time.

They are reinforced at all points where greatest stress comes and vital parts are of drop-forged steel—assuring solid satisfaction in performance and economy in operation.

Get all the facts. Write for catalog No. 10

#### WOOD HYDRAULIC HOIST & BODY COMPANY

DETROIT

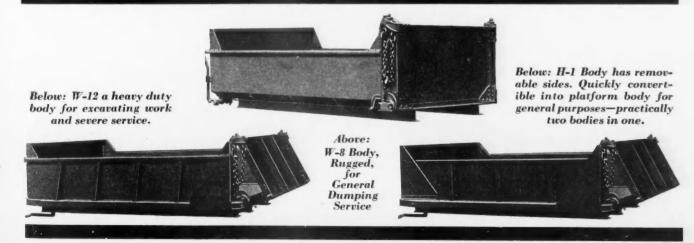
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**Branches and Dealers in Principal Cities** 

MICHIGAN



Nothing Finer
Can Be Said of Any
Motor Vehicle Than,
It is-



LYCOMING MOTORS

LYCOMING MANUFACTURING CO. WILLIAMSPORT, PENNSYLVANIA

Lycoming's Vast Resources, Experience and Skill Are Dedicated to Leadership in Fine Motor Building

August, 1929

The Commercial Car Journal and Operation & Maintenance

### HOT and then HOTTER

# How much delay and how many dollars is the heat Costing You?

#### Voltage Regulation Minimizes Electric Maintenance

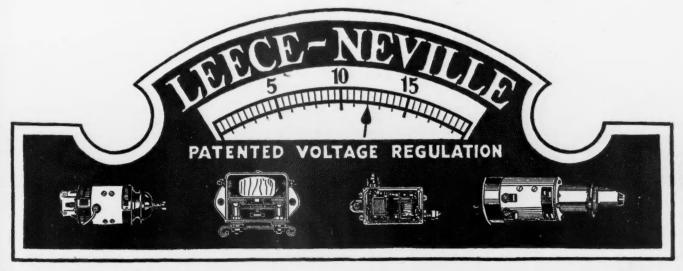
- 1. Battery cannot be overcharged.
- The battery is charged only at the correct rate for its state of charge.
- Battery will operate longer without requiring replenishing of electrolyte.
- 4. Life of battery greatly prolonged.
- Lights can be operated direct from generator.
- 6. Loose connections will not cause lamp bulbs to burn out.
- 7. Makes most economical generator system.
- Any Leece-Neville Voltage Regulated Generator can be used without battery.
- 9. Lamp life greatly prolonged.
- Motor coaches fitted with Leece-Neville voltage regulated generators provide passengers with satisfactory illumination and safe transportation.

# Leece-Neville equipment pays for itself FAST these days

Even if your business pays you 10% NET profit—and most businesses pay considerably less—you have to haul \$180.00 worth of pay load to break even when you replace an \$18.00 Storage Battery.

In addition to eliminating replacement expense, Leece-Neville Voltage Regulated equipment protects you against costly delays. Either way, it pays for itself, and then it pays you. Put it on your present equipment and specify it on all future purchases. Full information on request.

LEECE-NEVILLE CO.
Cleveland Ohio



#### And Now

They go out in fleets. Contractors, state and county Highway Commissions, quick to appreciate time-saving—cost-cutting dumping equipment are rapidly adopting



Part of a Fleet of "Commercial" 7 yard 3-Way dumping Bodies ready for shipment.

Whether for road building, excavating, coal stripping, quarry work or other uses where dumping trucks or tractors are used, the "Commercial" 3-Way has no rival.

Discharging the load to either side or rear, whether moving or standing, thus obviating the necessity of maneuvering for position, makes a strong appeal to both truck owner and operator in the tremendous saving of time and unnecessary wear and strain of truck chassis.

Operating control is done by the movement of a lever conveniently located in the driver's cab.

Bodies of 8-10 or 12 gauge steel as required are electrically welded and riveted. Side Gates down-fold automatically when the body begins its upward movement effecting a quick discharge of the load and—without stopping.

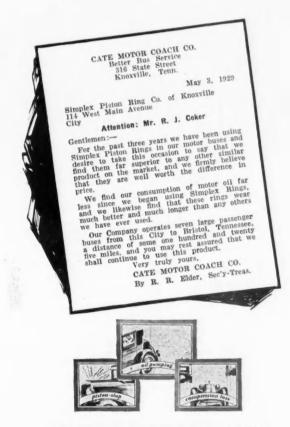
Write for Catalogue

MANUFACTURED BY

THE COMMERCIAL SHEARING & STAMPING COMPANY YOUNGSTOWN, OHIO



# Simplex Piston Rings Save Oil .... Fleet Owners Say So!



in maintenance costs with Simplex Piston Rings.

Savings on oil consumption ranging from 25%

Another fleet owner reports huge savings

Savings on oil consumption ranging from 25% to 85% are common among users of Simplex Rings. No other ring can approach the performance of Simplex in curing oil pumping, compression loss and piston slap, because no other ring expands up and down in the ring groove—a patented feature of the Simplex Ring.

Since profitable operation of your fleet is so vitally dependent upon economy in maintenance, you ought to know the complete Simplex story. An illustrated booklet of vital interest to fleet operators will be sent free on request.

#### SIMPLEX CURES THE 3 BAD HABITS

The Simplex Piston Ring Co. of America, Inc., 1926 East 66th St., Cleveland, Ohio



Coleman leaving 47% section of grade and starting up 70% section



Coleman climbing 70% section of grade. Note U. S. Army sign-board reading: "35%-70% Grade, Course No. 1"



Coleman held by foot brakes in middle of 10% section after backing from top. Truck was started from this point without any slippage and again climbed to top of 70% section

#### Again we say:-

# LOADED

During recent U. S. Army tests at Camp Holabird, the Coleman Truck strikingly proved the difference between ability to carry PAY LOAD and mere ability to carry a carefully placed weight.

A standard 3-ton Coleman Model D-40 dump truck fitted with an F-4 Wood Hoist and a W-12 Wood 3-yard body was loaded with 8315 lbs. of building sand. This over-load was taken to the top of a seventy per cent test hill. The truck then backed down and stopped in the middle of the hill and held with the brakes without slipping a wheel. It was started again from this position and continued on up and over the hill. The sand load was then dumped in front of the reviewing stand and the certified weighing ticket handed to the Army authorities. To quote one of the Army officers, this was "hard-boiled performance" and not "eye-wash." ("Eye-wash" is army slang for something that looks pretty but doesn't mean much.)

#### NO COMPETITION

During the tests, Coleman was the only truck which demonstrated its ability to carry an EVERY-DAY LOAD over the 70% hill. Many vehicles did go over, but with highly-concentrated, carefully-placed loads. One 3-ton truck carried as high as 7500 lbs. on the chassis. (Coleman 3-ton carried 8315 lbs. with body and hoist.)

#### **GET SPECIFICATIONS**

With the every-day pay load Coleman has better traction than other trucks with PLACED demonstration loads. It has a low speed of 150 to 1—and is governored to do 30 M.P.H. on hard roads. Can be steered with one hand in hub-deep, soft mud. Get the full story and learn about an all-weather, all-going, profit-building truck that's a TRUCK.

Made in all sizes . . . write for specifications . . . Attractive Dealer Franchises Available . . . . . .

#### COLEMAN MOTORS CORPORATION

Main Plant Littleton, Colorado Branch Chicago, Illinois Eastern Plant Washington, D. C.

# COLEMAN

FOUR WHEEL DRIVE



Coleman after climbing 70% section of grade, ready to go down opposite side

# The correct tire for every type of hauling



LOWER hauling costs, highway laws, and traffic regulations now demand the advantages of pneumatic equipment on all motor vehicles.

Miller was one of the first to sense this trend and has developed types and sizes that meet your requirements exactly.

You will have fewer tie-ups and delays when you use Miller Tires and Miller Service.

#### THE NEW MILLER

Truck and Bus Balloon

Especially designed for truck and bus service—combining sure traction and slow tread wear. A tire that is making amazing records for economy in hauling.

#### MILLER HEAVY DUTY

 $4\frac{1}{2}$  in. and 5 in. Heavy Duty Tire, a strong, rugged tire made in seven sizes to serve the millions of light trucks which use either a  $4\frac{1}{2}$  in. or a 5 in. heavy duty tire. A profit maker on hauling.

#### MILLER HIGH PRESSURE

6 in. and Up, Pneumatic-High Pressure

For trucks and busses using the high pressure type of tire. Built to stand punishment and keep going. The outstanding tire in its field.

#### THE MILLER RUBBER COMPANY

of N. Y.
AKRON, OHIO

#### Send coupon for valuable book

Every truck or bus operator should have the valuable tire data contained in this new book by Miller. It tells you how to determine loads—select the right tire—and make tires pay. Send coupon today for your free copy.

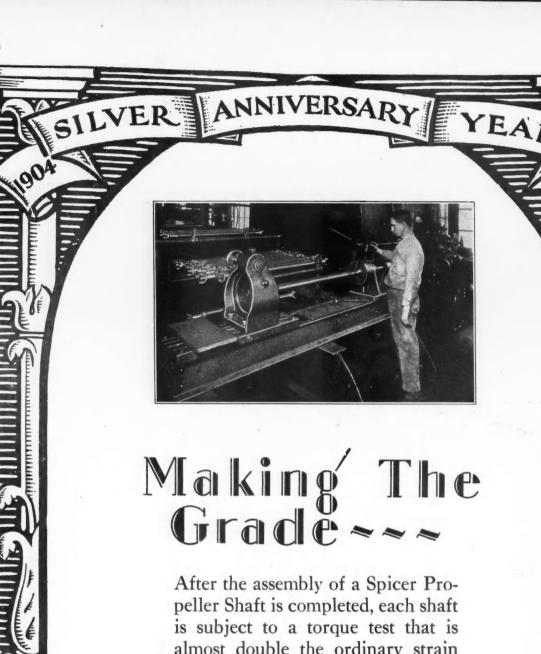
THE	MILLER	RUBBER	COMPANY of	N. Y.
Commercial		Sales Dept., Akron, Ohio.		

Please send me your new data book on Pneumatic Truck and Bus Tires.

Name.....

Street .....

City.....



almost double the ordinary strain received in actual use.

Such safeguards account for the unparalleled performance of Spicer Propeller Shafts - under all conditions.

SPICER MANUFACTURING CORP. Toledo, Ohio



Propeller Shafts

### Where Dependability Counts—



#### 27 Sterlings On This Job!

AGAIN Sterling dependability looms as a big factor in speeding up construction work.

27 Sterlings were used in excavating the new Brighton High School at Boston. The steep, irregular hillside coupled with bad weather conditions, made progress unusually difficult. Yet these husky Sterlings kept plugging along. 65,000 cubic yards of material were hauled—50%

of which was rock. And the job was completed one month ahead of schedule.

Just another instance of a good truck doing an excellent job. For 22 years Sterling has led the field in performance and long life. No wonder dealers find the Sterling line unusually profitable.

Descriptive literature covering the complete line of Sterling Models is available—write for it.

#### STERLING MOTOR TRUCK CO., Milwaukee, Wis.

41st Ave. and Rogers St.

DEALERS IN PRINCIPAL CITIES



30 FACTORY
OWNED
BRANCHES

Factory Branches: Boston, Providence, Worcester, Springfield, New York, Newark, Philadelphia, Trenton, Baltimore, Reading, Camden, Pittsburgh, Erie, Akron, Youngstown, St. Louis, San Diego, San Francisco, Oakland, Sacramento, Fresno, Stockton, San Jose, Los Angeles, Chicago, Minneapolis, Bakersfield, San Bernardino, Seattle, Portland



This picture shows a Model 6-28-D Linn Tractor together with a Linn-Wheeler Crawler Trailer. The tractor is equipped with a five yard body and the trailer is equipped with a seven yard body. Beth of these bodies will operate in three directions; that is to either side and also to the rear.

The tractor is equipped with Brown-Lipe Single Plate Clutch Control Set, Model 70—4 speed transmission, Model 70—tspeed transmission and two Special Power Take-offs manufactured by Brown-Lipe for the Commercial Shearing & Stamping Company of Youngstown, Ohio.

# Here's a Job that Required the Best Clutch and Transmission Money Could Buy! BROWN-LIPE EQUIPPED!

WHEN a manufacturer is selecting the component parts for a vehicle that must haul loads of over 18 tons—he naturally pays particular attention to the clutch and transmission. The importance of these two units to the satisfactory operation of the vehicle eliminates all but the best from consideration.

The Linn Tractor and Trailer illustrated above is one example of the extremely severe duties that this husky machine is called on to perform every day. Brown-Lipe Equipment is standing up under these duties and doing its share to maintain the reputation of the Linn Tractor as well as many other heavy duty vehicles.





BROWN-LIPE GEAR COMPANY Syracuse, N. Y.

Detroit

New York

San Francisco London, Eng.



BROWN-LIPE

GEAR

August, 1929

The Commercial Car Journal and Operation & Maintenance

#### LEE Twin Bead, Heavy Duty Pneumatics



THE performance of this LEE Cord round tread, high speed bus and truck Pneumatic has set a new standard for high speed trucks and busses. On summer heated or snow or ice covered roads this twin bead marvel will exceed expectations. A unique twin bead feature is incorporated in this tire. Cord fabric of the highest grade, long staple cotton is used exclusively.

Made in the following sizes: 10 Ply 32 x 6 14 Ply 36 x 8 10 Ply 36 x 6 14 Ply 40 x 8

10 Ply 36 x 6 12 Ply 34 x 7 12 Ply 38 x 7 14 Ply 40 x 8 14 Ply 38 x 9 14 Ply 42 x 9 THIS LEE twin bead tire is like its twin brother to the right, but is made in the smaller truck sizes. Its performance is equally as dependable as that of its big brother.

For Ford Trucks this flat tread De Luxe is made for a 5" rim and is an outstanding performer for all the smaller engined trucks.

Made in the following sizes:

10 Ply 32 x 6 10 Ply 36 x 6 Also 10 Ply 32 x 6 for 5" rims POR years this Flat Tread De Luxe Heavy Duty LEE has not been equalled for rugged wear and dependability. It is designed for real heavy duty service on trucks and busses where constant speeds of not more than 25 miles an hour are maintained.

Our own method of building in the twin beads insures extra safety.

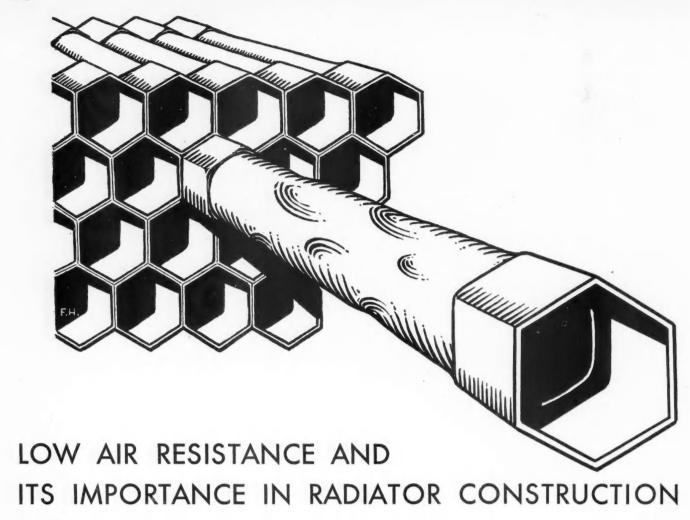
 FOR those trucks and busses equipped with 5" rims, this specially made LEE far excels the usual tire recommended for such purposes. Made of exactly the same material and processed as the larger tires to the left. It has a special tread design to meet the peculiar requirements of those trucks equipped with 5" rims. The deep-cut design gives many thousands of miles of non-skid protection. Twin beads give an added factor of safety.

Made only in 8 Ply 32 x 6 (for 5" rims only)

# LEE Conshohocken

GENERAL OFFICES: CONSHOHOCKEN, PA.

Factories: CONSHOHOCKEN, PA. and YOUNGSTOWN, OHIO



The more air a radiator passes through its core the more heat it disperses. It is obvious that the less resistance the radiator offers to the passage of air, the more air will pass and the more efficient the radiator will be.

Consider Winchester "Cartridge Core" Radiators with this in mind.

Each copper tube passes air through its center. No obstructions within the tube impede its swift flow. The small bumps produce turbulence which gives a scouring effect to the flowing air, thus improving contact and increasing the effectiveness.

The assembly of tubes arranged in honeycomb formation, forms the radiator core. Of the total face area of the core, 62% is free to the passage of air. This results in extremely high radiating capacity per unit of area, per pound of weight. It means that Winchester "Cartridge Core" Radiators maintain safer motor temperatures and heavy loads without boiling.

Write us for further information about these radiators that are proving so valuable to truck operators.

#### WINCHESTER"CARTRIDGE CORE"RADIATORS

RADIATOR SALES DIVISION

WINCHESTER REPEATING ARMS CO.

NEW HAVEN, CONN., U.S.A.

# Here's Your Source Of Supply For Genuine Timken Bearings



HEN for any reason a Timken Bearing has to be replaced, the car owner naturally wants it replaced with another genuine Timken.

He rightly believes that the judgment of the car manufacturer in selecting Timkens as original equipment should be upheld when replacements are made—and as a rule he won't be satisfied with anything else.

A nation-wide network of Timken Authorized Distributors supported by a complete factory branch warehouse system enables dealers and repair shops to obtain the correct size and type of bearing for any make and model of car promptly.

You don't have to keep a stock. Jobbers displaying the Timken Authorized Distributor Sign do it for you. Wherever you are, there is one at the other end of your telephone.

THE TIMKEN ROLLER BEARING SERVICE AND SALES COMPANY C A N T O N , O H I O

TIMKEN Tapered BEARINGS

The Commercial Car Journal and Operation & Maintenance

August, 1929

# Use the Commercial Car Journal

### Operation & Maintenance Standard Cost System

T will enable you to get accurate information concerning the operation of your trucks.

It will give you a thorough check-up on your drivers and show who among them are careless or inefficient.

It will show whether or not you are getting the service from your trucks which you have a right to expect.

It will help you ascertain just how profitable is your truck installation.

There is nothing complicated or difficult about the Commercial Car Journal and Operation & Maintenance Standard Cost System. On the contrary, it is very simple. There are but two forms to be used—a driver's daily route card and a monthly summary sheet. The information recorded on them tells you what you need to know about the operation of your trucks.

The complete system consists of

500 Driver's Cards 60 Monthly Summary Sheets 1 Complete Instruction Book 1 Binder

The Price is only \$950

Sample forms and details sent on request. Address:

Chilton Class Journal Company Chestnut and 56th Streets Philadelphia





TRUCK NO. 1



- 1. No protection to load
- Danger of overloading Danger of broken 2.
- springs
- Side sway injury to load Nothing to take up jars and jolts.





TRUCK NO. 2

EQUIPPED WITH SAFE-T-SPRINGS

- 1. Fully protects
- Enables carrying extra ton without overloading
- Saves Springs
- 4. Saves Driver
- 5. Makes one trip instead of two.

INCREASES! PROFITS!

THERE is no question about the value of SAFE-T-SPRINGS. prove that they actually pay for themselves in less than a month. No truck should be without them. No truck or fleet owner will be without them when he sees their wonderful work. **CUTS** 

TRAINOR PRING 11-11.11 ( ) OF () LOAD SPRING THE PAY

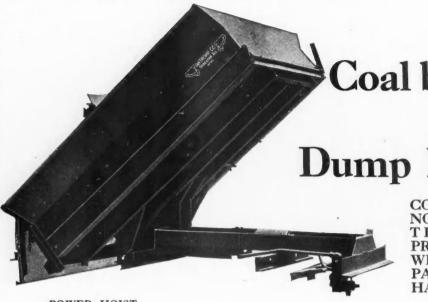
HOW IT WORKS

SEND today for facts and figures that will open up the eyes of every truck and fleet owner in your community. . Here is new and profitable business that you can get right now. Send today for details.





TRAINOR NATIONAL SPRING CO. ... NEWCASTLE, IND.



Coal buying time is

Dump Body Time

COAL DEALERS ARE NOW LOOKING OVER THEIR EQUIPMENT, PREPARING FOR THE WINTER IN ANTICIPATION OF THEIR HAULING NEEDS.

POWER HOIST HYDRAULIC HAND HOIST STATIONARY

Anthony Coal Bodies offer a price range to meet all hauling requirements. Two-ton coal or coke capacities with double acting chute gates, standard equipment. Steel extension sides and swinging center partitions furnished at slight additional cost.

Your body distributor carries the full Anthony Line



ANTHONY COMPANY THE

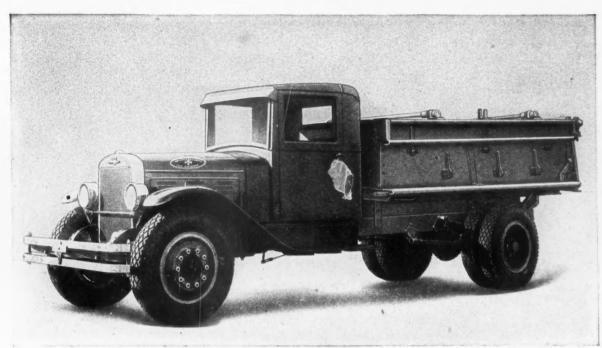


to your needs



Write for special body catalog





SCHACHT Series 40 Dump Truck-Chassis Weight 6100 lbs., Maximum Allowable Gross Weight 19,235 lbs.

## SCHACHT Offers every sales advantage

SCHACHT Trucks, long | any buyer—can prove by a noted for dependability and comparison of performance,

e conomy, are now equally outstanding in appearance and advanced design.

With the complete line of S C H A C H T Trucks, you can meet the special requirements of

Why Schacht Dealers make greater profits

A complete line of modern trucks, 1½ to 7½ tons. Every model powered with 6-cylinder truck engine.

30 optional wheel bases included in the different models—no extra cost for long wheel bases. Made by a pioneer of the indus-

SCHACHT reputation for Quality.

SCHACHT reputation for Economy.

Added smartness of appearance and advanced engineering features, reflecting the most modern trends in the industry.

Liberal dealer discounts and terms.

Strong merchandising coopera-

of appearance, of specifications, that you offer him today's most profitable truck investment.

Your territory may still be open. Write or wire for complete information.

#### The LeBlond-Schacht Truck Company

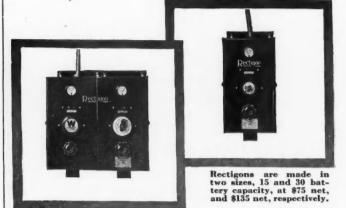
Factories and General Offices, Cincinnati, Ohio

## SCHACHT TRUCKS

### Pickwick uses 800



BLACKHAWK
JACKS HYDRAULIC
OIL-POWER



#### More power reaches the battery

In the Rectigon, a greater percentage of the power that comes off the line is stored in the battery than with any other type of charging equipment. That is true when the Rectigon is new. It is true in greater degree as you add month after month, year after year, to its service.

There are no parts to wear, nothing to get out of adjustment. Its efficiency remains at the same high level

throughout its long life.

The Rectigon does not impose unexpected upkeepcharges. Only the inexpensive bulb needs to be replaced, at long intervals. Its cost is distributed over many hours of service. Its guaranteed life is long, and users everywhere find that its actual life exceeds the guarantee by two, three and four times.

Look to the Rectigon for battery charging economy—low first cost—low upkeep cost, high efficiency. Write for a copy of the booklet, "More Power to the Battery."

WESTINGHOUSE ELECTRIC & MANUFACTURING CO.
Merchandising Department East Pittsburgh, Pa.



each battery



charged with this

rectigon



and

this bulb

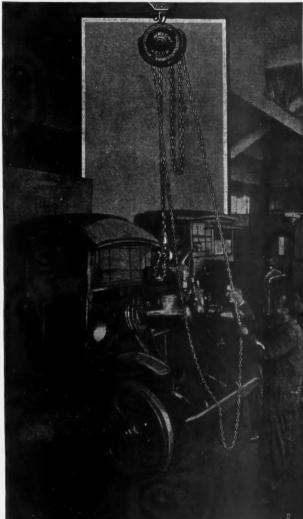


gives

you..a lower

charging cost





SPEED
EASE OF OPERATION
STRENGTH-DURABILITY



FOR LIGHT LOADS AND EXTREME PORTABILITY USE

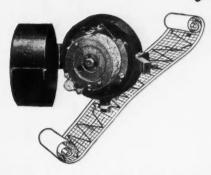
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DIFFERENTIAL HOIST

WRIGHT MANUFACTURING CO. BRIDGEPORT, CONN.



## The Recordograf Record reveals Hidden Profits



THE graphic record produced by the OHMER Recordograf reveals the hidden profits in your business. It supplies the information you need to cut operating costs... to save money on gas, oil and repairs... to route your fleet to the best advantage.

Send for the record of a test trip between Dayton and Cincinnati. Each line is carefully analyzed and explained. The stops which can and cannot be accounted for . . . the time lost in starting . . . and other profitable information are graphically portrayed.

Mail the coupon for this interesting chart and full information about the Recordograf. Learn how it will pay for itself in a few weeks and then pay a big extra profit. There's no obligation involved. But send in the coupon today.

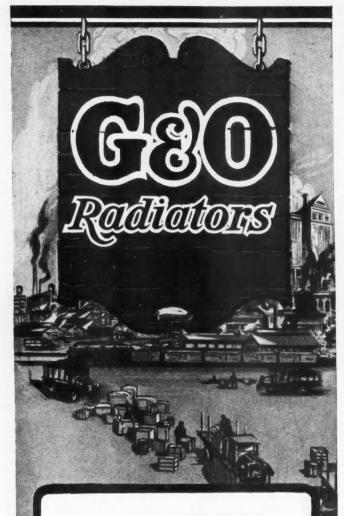
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Dayton, Ohio, U. S. A.

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for

Commercial Vehicles

SPECIALIZING for 14 years in the design and manufacture of radiators for commercial vehicles, The G & O Manufacturing Co. occupies a preeminent position in this industry. Every type of heavy-duty radiator is obtainable. Manufacturers and fleet owners are requested to write for complete information regarding G & O Radiators.

The G & O Manufacturing Co.

Radiator Manufacturers Since 1915

New Haven

Conn.



# FRONT and REAR AXLES

There are worm gear, bevel gear and double reduction gear types of rear axles, all manufactured by reputable companies to meet the various conditions for which a particular type of final drive is most suited.

Regardless of the type or make of rear axle, the front axle must give 100% service; that is why the largest truck manufacturers use SHULER—thereby insuring a good axle combination.

FRONT AXLES ONLY

SHULER AXLE CO.

INCORPORATED

LOUISVILLE KENTUCKY

## Dixon's 677



## Fights the Strains of City Traffic

The constant start . . . stop . . . necessitated by jammed city traffic give the differentials and transmissions of heavy duty vehicles a terrific beating. These heavy duty parts need Dixon's double film of protection. All year round it will fight the wear and shock that attack these vital parts. Pure flake graphite and grease—two lubricants in one—to ward off gear troubles.

And Dixon's stays on its job. It never runs in summer. It won't stiffen or channel in winter. It constantly lubricates regardless of weather or traffic conditions.

In the differentials and transmissions of your trucks Dixon's 677 will prove its efficiency. Give it a trial. Circular 112-G tells about the profits made through our dealer plan. Send for a copy. Joseph Dixon Crucible Co., Jersey City, N. J.

### DIXON'S 677

Graphited Grease

## Governor Builder to the Truck Industry

#### HANDY GOVERNORS



From the light delivery vehicle to the heaviest truck that travels the highways, there is no essential difference in the huge benefits which each derives from government

-automatic protection against over-speeding.

They all need it. Handy provides it. .

So long, and so intimate, has been the Handy service as governor builder to the truck industry that current Handy models today cover the whole field.

The fleet boss may operate a wide variety of trucks, but there's a Handy model for every one of them—each tried and proved to the full satisfaction of the truck's manufacturer.

Here is the reason why practically all national fleets standardize on Handy—why the very mention of Handy to any haulage executive evokes instant and unquestioning approval.

Your nearby Handy distributor has all current models in stock. Call him for information and prompt, intelligent service.

"It pays to Govern with Handy."

HANDY GOVERNOR CORPORATION 3929 WEST FOR T STREET DETROIT, MICHIGAN





One of the White Company's New Models Equipped with RAIN OR SHINE Protection

Recommend RAIN OR SHINE Truck Cabs for more profit and greater buyer satisfaction. A user—"sold" on your line, means a resale, sooner or later. Keep them "sold" with RAIN OR SHINE CABS.

## Drivers Can Make or Break a Truck

Truck performance depends on the driver. A tired, dissatisfied operator doesn't produce as much as the man who has comfort and protection against storm, heat and cold. RAIN OR SHINE TRUCK CABS relieve hard driving strain... add passenger car comfort to every truck. Three models—Coupe, Sliding Door and Dump Truck Special. Write for details.

The General Woodwork Corporation
1225-1255 Budd Street Cincinnati, Ohio



## RAIN OR SHINE TRUCK CABS



Commercial Car Journal and Operation & Maintenance Truck and Bus Specifications

ARE CORRECTED

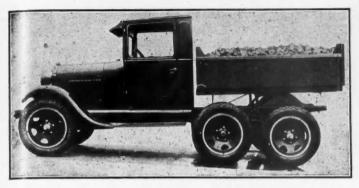
MONTHLY

You can depend on the information they contain as being accurate and up-to-the-minute. Use them to sell and use them to service.



## 4 WHEEL DRIVE

FOR FORD AA TRUCKS



UAL Duty Four Wheel Drive Unit when attached to a Ford AA Truck, converts it into a powerful economical tractor or dump type for construction, road and other heavy duty work. The Dual Duty Unit can be had either with chain or gear drive.

Dual Duty Four Wheel Drive increases tire mileage, carrying capacity, relieves strain on driving parts, spreads the load over four tires and two axles, increases traction and doubles the earning power of a light truck.

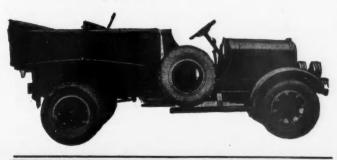
No supplementary Frame, no change in hookup on Ford Driving Axle, chassis is not changed or molested in any way-easily installed and easily removed.

Manufactured by Dual Duty Company, makers of Dual Duty Units for Ford & Chevrolet trucks.

DUAL DUTY COMPANY, ALMA, MICHIGAN, U.S.A.

ALL PURPOSE DUMP TRUCK & ROAD BUILDER

Power to meet every demand of material transportation-endurance to withstand the inevitable wear and tear of dump truck service-speed in carrying its load and in unloading—utility that answers every desire of the owner-these are the features that are establishing the OMORT as the outstanding dump truck in the dump truck field. For franchise address The Greenville Mfg. Works (Division of the American Aggregates Corp.), Greenville, Ohio.





#### The Name That Sells Dump Bodies

OAL DEALERS will appreciate the convenience and sturdy durability of Perfection Model 18—Two and Three Ton Hand Underhoist Coal Bodies.

Built of heavy blue annealed steel—firmly braced—arc welded—low for easy loading—ample clearance in dumping position-double-acting, coalchute tailgate-center partition.

Equipped with the powerful Perfection Hand Underhoist—with correctly balanced gear ratio of 101 to 1. Designed with the Coal Dealer's needs in mind. Write for complete information.

THE PERFECTION STEEL BODY CO. Dept. C.C.J. Galion, Ohio U. S. A.

### Announcing



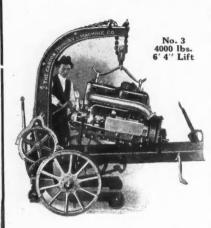
Distinguished for its

fine appearance and quality—
emphasizing again the leadership of Weatherproof
which for 20 years has been the dominant influence
in the cab industry. The New ULTRA Cab has
"finished lines" that have hitherto only been given passenger cars.

The ULTRA is built in sizes to fit any standard truck chassis with or without cowl. Send for complete specifications, prices and local distributor's name.

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#### A Canton Portable Safely Supports the Heaviest Motor or Chassis Parts



Engine or rear end — they all look alike to a Canton. It not only lifts these heavy parts safely but supports them at any height convenient for your men. It's port-

able. It's fool-proof. Made in 15 other sizes. Sold on partial payment plan. Catalog sent on request.

The CANTON FOUNDRY & MACHINE CO. CANTON OHIO

Manufacturers of Universal Auto Turntable and Canton All Steel Alligator Shears

NEW YORK OFFICE

101 W. 31st St.

#### CLEAN CUT

No Ragged Edges
Attractive
Durable



This view of the underbody and hoist construction of Marion dump bodies shows there are no rough edges on them. They are attractive.

Look at the construction! Notice the heavy lifting arms—enclosed hoist gear box—safety ratchet pawl—wide hard wood sill mounting—double center floor panel. All of these are exclusive with Marion.

That's why a Marion will out-last and out-perform any dump body on the road.

THE MARION STEEL BODY CO.
MARION, OHIO, U. S. A.

THE STEEL TROUGH AND MACHINE COMPANY, LTD. TWEED, ONTARIO — CANADIAN MANUFACTURERS

## MARION

## Speedy! and they sell!!



If performance counts then the FREEMAN is the greatest truck in the world . . . . This 4-yard dump truck like other Freeman models has proved its ability to conquer all weather and operating conditions . . . . FOUR WHEEL DRIVE and positive traction on all four wheels, FREEMAN trucks pull out the "mud bounds" and guarantee continuous performance . . . Write the factory today for your franchise.

FREEMAN MOTOR CO.

Detroit

Michigan

4 FREEMAN
WHEEL DRIVE
DUMP TRUCKS



## The wheels that your trucks deserve!

—Erie Dual Pneumatic Tired Wheels the pioneer spoke type "duals"

New features make for quicker and more accurate alignment of tires, easier dismounting, better cooled drums, etc.

ERIE Dual Wheels take single rims and tires when conditions demand—with the single tires on practically the same center line as the duals.

ERIE MALLEABLE IRON COMPANY

Dept. C., Automotive Wheel Division Erie, Penna., U.S.A.

HERIE H

"THE WHEEL OF TODAY-AND TOMORROW"

## AGME United

NEW
ONE AND TWO TON
MODELS HAVE BEEN
ANNOUNCED.

YOUR NEAREST ACME
DEALER WILL SHOW
YOU ADVANCED DESIGN
AND NEW CONSTRUCTION — INVESTIGATE.
NO OBLIGATION.

Acme Motor Truck Co. Cadillac, Michigan



Your tire-cost-per-mile depends not only on the size and quality of the tires you use,—it is just as important that you use the correct type of tire, designed for your particular service.

No matter what the speed or load of your trucks, your Lambert Dealer can furnish the one *right* size and type to serve you best.

### LAMBERT

The LAMBERT TIRE & RUBBER CO., of AKRON, OHIO





## "...saved 30% on operating cost of tires,"

says Overland Transportation Co. of Philadelphia, Pa.

"... the Kay Steel Wheel not only increases the strength of the tires, giving greater speed, freedom from breakdown and repairs, but also lowers tire expense and increases pay load."

Let us send you Bulletin A, showing just how Kay Steel Wheels make these remarkable records of economy and profit for truck owners.

#### KAY STEEL WHEEL CO.

P. O. Box 235, Los Angeles, Calif.

620 So. Delaware Ave. Philadelphia, Pa.



2540 So. Wabash Ave., Chicago, Ill.

## HUG

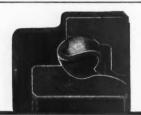


A Real Dirt Mover

DIRT moving trucks must be adapted to meet unusual operation conditions. Hug Model 87M, a specialized dirt moving truck has a wheelbase of 120" providing equalized load distribution. Power is furnished by a Buda heavy duty 6-cylinder truck engine. The rear axle is a specially designed full floating double reduction rear axle, extra

designed full floating double reduction rear axle, extra heavy gears and shafts. Transmission, 7 speeds forward, 2 speeds reverse. A wide variation of speeds that provides lots of power for the unusual pull, plenty of speed on the paved highway. A 6" I-beam frame, Hug Triple Compensating springs, and pneumatic tires are other added features. Complete specifications furnished on request.

THE HUG CO., Highland, III.

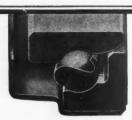


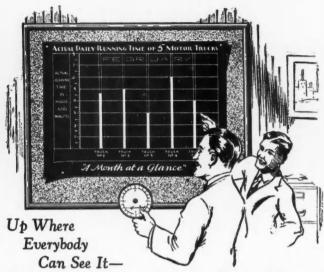
### Assuring Quality

The presence of B. C. A. Bearings in a motor car is an assurance of careful engineering. The illustration is a section of a B. C. A. Angular Contact Radial Bearing, showing the grease retaining band which provides a reservoir for the lubricant. Just another example of the thoughtful care of B. C. A. bearing designers.

Bearings Company of America Lancaster, Pa.

Detroit, Mich. Office: 1012 Ford Bldg.





#### The Work of 5 Trucks for a Month!

EACH vertical bar shows how busy a certain truck was for the whole month.

If a certain truck runs only 3 hours on Thursday while another truck runs 5 hours on the same day, there may be all sorts of good reasons for it.

9

But, if this goes on for a whole month—then, "that's different."

And that's why this kind of chart means so much. It's the final court of appeal. And it's as perfect a picture of your fleet of trucks as you could possibly want.

How this chart is prepared is an interesting story. Write for it. Ask for "graphic report."

THE SERVICE RECORDER COMPANY

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#### Hydraulic Presses

TWO SIZES

80 ton 42 inches wide-50 ton 36 inches wide



Shops servicing trucks and buses will find dozens of uses for a Weaver Hydraulic Press.

Special design permits bolster to be lowered to the floor to receive heavy work. Crank and screw furnish ample power to enable one man to raise heavy loads into position under ram. Ample room for bulky work.

Four adjustments in leverage and length of stroke will take care of the job—whether brute strength or absolute precision is required.

Write for our catalog covering equipment for every need—Towing—Washing—Lubrication—Brake Relining—Tire Repairs—Jacks—Presses—Hoists—Axle Stands.

WEAVER MANUFACTURING COMPANY Springfield, Illinois, U. S. A.

Weaver Canadian Co., Ltd., Chatham, Ont.



Comfort. Safety. Weather protection. Convenience. Sound construction. Good appearance. Everything you are looking for in a cab is embodied in Highland Cabs with Rocker Sill Mounting. Above is the smart new coupe cab with cadet type visor.

Specify them on your new trucks. Made in four styles to fit every make and size of trucks and type of service. See the Highland distributor near you or write for full information direct.

The Highland Body Manufacturing Company

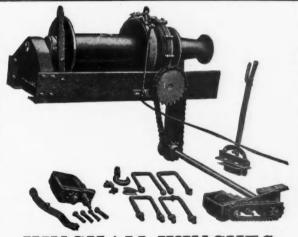
403 Elmwood Place

Cincinnati, Ohio

## HIGHLAND

FOR CABS





#### KINGHAM WINCHES

winches are made very simple in design yet sturdy enough to stand the rough treatment of everyday usage. They are very desirable for any haulage job within their capacity as shown and can be furnished for mounting either on the truck

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ortruck
with platform
body. Their
Maximum
Service, High Quality
and Low Price have
increased their rapid
strides toward popularity. Kentucky
winches are made in
three sizes. Write for
new catalogue on
Winches and Trailers.

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KENTUCKY WAGON MFG. CO., Inc.
LOUISVILLE, KY.

Young Radiators Are Used Where the Going is Tough



#### Le Blond-Schacht

ON THE new Le Blond-Schacht, a product of scrupulous detail, manufactured by a most responsible people dating back to the early days of the industry, the radiator is designed and constructed by Young. With stamped one piece chromium plated steel shell this radiator is a "real job" in appearance as well as efficiency. Put the breath of life in your "front end" by designing it right—It will be well done by Young Engineers.

#### **Young Radiators**

YOUNG RADIATOR COMPANY, Racine, Wis.

Pacific Coast Representative

@Y. R. Co.

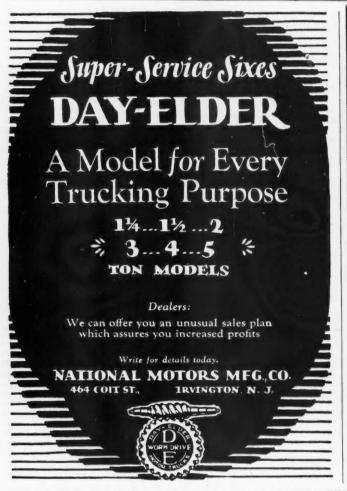
S. CLYDE KYLE, Rialto Building, San Francisco, Calif.

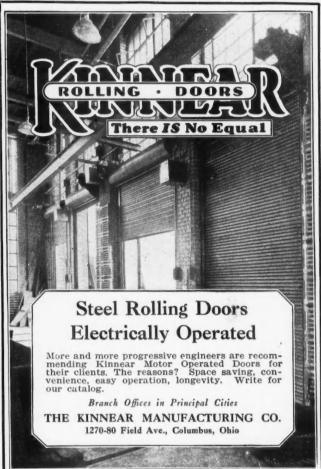


## The reputation of Mather Springs has been earned through excellence.

THE MATHER SPRING COMPANY, TOLEDO, OHIO

Manufacturers of Scientifically Heat Treated Automobile Springs





#### AT LAST!

A DEPENDABLE MECHANICAL POWER

#### **DUMP BODY**

for all trucks

Send for the facts

write

New in Principle Correct in Design

Powerful in Operation Smooth Performance

THE GALION ALLSTEEL BODY CO., Box 5, GALION, OHIO



## HOOPES WHEELS

#### **HOOPES**

WOOD SPOKE METAL FELLOE
WHEELS

For Use with Single and Dual Solid Tires

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**HOOPES-PARKER** 

HUB INTEGRAL MALLEABLE

WHEELS

For Use with Single and Dual Pneumatic Tires

1867

Hoopes, Bro. & Darlington, Inc. WEST CHESTER, PA.

1929





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### A REASON

There is a practical and fundamental reason for the dominance of Zenith carburetors in the truck, bus and industrial fields.

Not only is the Zenith principle of carburetion time tested and proved, but Zenith carburetors are designed and constructed to meet the needs of heavy-duty service under every kind of working condition.

Zenith ability to give dependable satisfaction is clearly indicated by the quality and number of Zenith-equipped trucks and buses listed in the Commercial Car Specifications in this issue of C. C. J.

> Zenith Fuel Filters designed and built to the same standards, are available for heavy-duty service. Your inquiry is invited.

#### ZENITH-DETROIT CORPORATION

Manufacturers of Zenith Carburetors and Filters

DETROIT

Branches:

New York

Cleveland

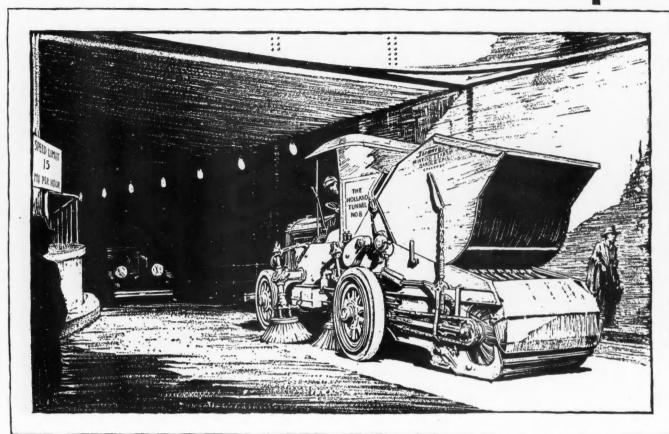
Chicago

Milwaukee

**MICHIGAN** 

Member Motor Truck Industries, Inc., of America

# Cleaning the Holland Tunnel With Hercules Powered Sweepers

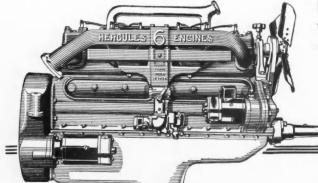


WITH tens of thousands of cars each day tracking tons of dirt and mud into the Holland Tunnel, Hercules-Powered Sweepers accomplish a gigantic task in cleansing the twin thoroughfare under the Hudson. Under the hood of each machine a sturdy, reliable Hercules Engine furnishes power both for driving the truck and operating the brooms.

Hercules engines on other types of motor equipment—commercial vehicles and trucks, dump trucks, trucks for heavy haulage, and heavy-duty buses—perform with such dependable power that they have set a new standard for the entire automotive industry.



West Coast Branch: Los Angeles, California Mid-Continent Branch: Tulsa, Oklahoma



## HERCULES ENGINES



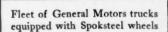


IT IS better to suit a wheel to a purpose than a purpose to a wheel. For that reason Spoksteel wheels are made to specialize in hard work!

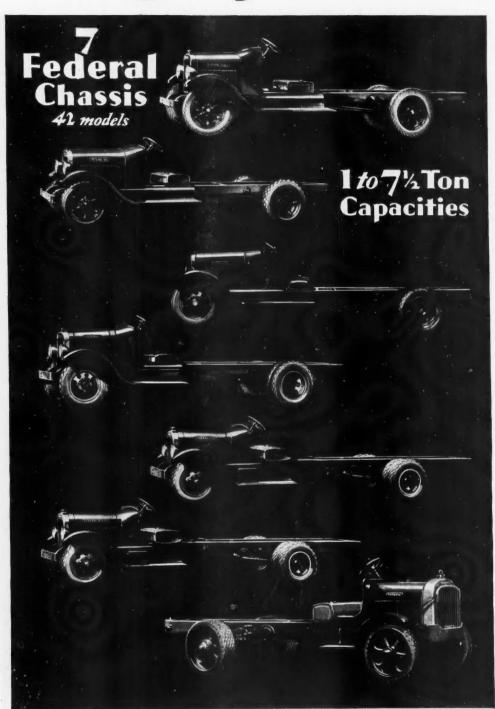
These are the features of special suitability: one-piece spider forged from high-carbon steel; radial load transmitted by direct contact of wheel and hub; positive mounting; fan action of spokes for cooling.

In fleets and single installations Spoksteel wheels have demonstrated their special fitness to serve. Send for full particulars.

MOTOR WHEEL CORPORATION, Lansing, Michigan



## "Mighty Profitable!"



15 Years a Federal Distributor

"For the past fifteen years we have been a Federal Motor Truck Distributor. Starting with a small original investment in the Federal Truck line, we have built up a truck business in this limited populated territory of \$150,000 annually."

(Dealer's name on request)

\$4,000 Capital Earns \$48,000 **Profits** 

"Took Federal franchise three years ago. Approximate capital \$4,000. Net profit in period of three years, approximately \$48,000.

"Personally, I feel that the Federal line rates as one of the best in the industry."

(Dealer's name on request)

THE FEDERAL MOTOR TRUCK COMPANY, 5786 FEDERAL AV. .

#### Say FEDERAL DEALERS

Read Their Letters

Federal dealers are making money. Witness these letters, telling the stories of big successes that have grown from modest beginnings. Read what these Federal dealers say. And read between the lines.

Federal is enlarging its dealer line-up. There are Federal franchises open in various parts of the country. One of these opportunities may be in your territory or in some territory in which you would like to locate. Your correspondence-confidential, of course—is invited.

Greater Profits in Selling 26 Federals than 925 Pleasure Cars

"We are giving you the total sales made by our company of pleasure cars sold and trucks sold. "Our sales of passenger cars for one

and trucks sold.

"Our sales of passenger cars for one year totaled 925. The net profit after deducting losses on used cars was \$12,588.16. The total sales of new Federal Trucks were 26. The profit on same was \$15,456.48."

(Dealer's name on request)

\$19,000 Profits in a Year on \$1,400

"We started in business on January 7, in a very small way, having an operating capital of \$1,400 the date of our opening. "After closing the books at the end of the year, we had realized a net profit of over \$19,000.
"There are many fine things that we can say about Federal. They have been royal to us in every way. The fair dealing we have had from every department has given us a world of confidence in the line."

Prefers Selling Federals

"In 1923 I took on Federal. I am completely satisfied that there is no better truck product in the industry, regardless of price. Each year my sales have advanced and, while selling only about one-third as many trucks as automobiles, my profits are, however, greater. If all passenger car dealers would investigate further, there would be more of them linking into this lucrative field."

[Dealer's name on request]

(Dealer's name on request)

From \$4,028.23 to \$96,896.37 Profits a Year in Six Years!

"The following is a record of net profits for each user since we have had the Federal Franchise:

is year...\$ 4,028.63 ear... 5.032.12

4th year...\$ 9,564.39 5th year... 9,481.80 6th year... 26,033.62 96,896.37

s name on request)

## FEDER & TUCKS

